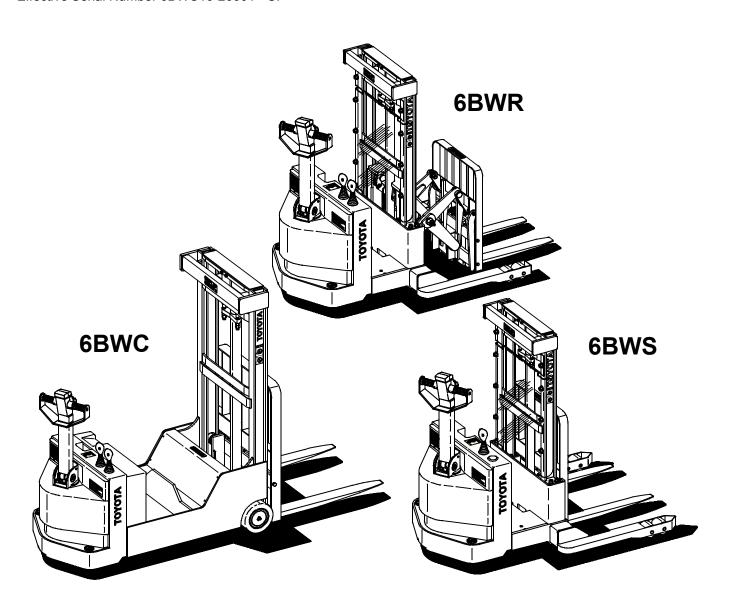


# **Master Service Manual**

# 6BWC10/15/20 6BWS11/15/20 6BWR15

Electric Walkie High Lifter Trucks Effective Serial Number 6BWC10-20001 - UP



WARNING Read and observe all warnings on this unit before operating it.

**WARNING DO NOT** operate this equipment unless all factory installed guards and shields are properly secured in place.

Part no: 00700-CL3WS-RP Date: August 01, 2002

#### **Standard Codes**

Version no **001** 

T-code

# **Standard Codes**

TOYOTA

MATERIAL HANDLING U.S.A.

B-Code = Business area

F-Code = Product family

T-Code = Product type

C-Code = Component function

#### Worksheet standard

W-Code = Working code

R-Code = Reason code

SO-Code = Assortment

#### F-Code List

PS Powered Pallet Stackers

#### **T-Code List**

No. Model

6BWC 6BWC10/15/20

6BWS 6BWS11/15/20

6BWR 6BWR15

#### **C-Code List**

No	Function Group	C-Code
0	Chassis	0000
1	Motors	1000
2	Drive Gear / Transmission	2000
3	Brake / Wheel System	3000
4	Steering System	4000
5	Electrical System	5000
6	Hydraulic / Pneumatic System	6000
7	Operating Function-lifting Mast / Cylinders	7000

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F-code Section C-code

#### **Standard Codes**

Version no T-code **001** 

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#### **Warning Symbols**

Version no **001** 

T-code

# **Warning Symbols**

Always follow the warnings given in this Instruction Manual and on the truck to avoid accidents and incidents from occurring.

# 1. Warning Levels

#### Warning levels

Warning text is given in four levels and provide information on the risks, describe the consequences, and instruct how to avoid accidents.



ΓΟΥΟΤΑ

MATERIAL HANDLING U.S.A.

### DANGER

Warns that an accident will occur if the instructions are not followed.

The consequences are serious personal injury or possibly death, and/or extremely large material damage.



#### WARNING

Warns that an accident can occur if the instructions are not followed.

The consequences are serious personal injury or possibly death, and/or large material damage.



#### **CAUTION**

Warns that an accident can occur if the instructions are not followed.

The consequences are personal injury and/or material damage.

#### NOTE!

Marks the risk of and accident or breakdown if the instructions are not followed.

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F-code Section C-code

### **Prohibitory Symbols**

Version no **001** 

T-code

# **Prohibitory Symbols**



#### **NO SMOKING**

If smoking occurs in situations where a restriction against smoking is stated, a serious accident can occur.



#### **OPEN FLAMES PROHIBITED**

If open flames are used in situations where open flames are prohibited, a serious accident can occur.



#### **GENERAL PROHIBITION**

If the prohibition is ignored, a serious accident can occur.

# 1. Ordinance Symbols



#### **SAFETY SHOES**

When the directive for safety shoes is given, safety shoes shall always be worn to reduce personal injury.



#### **PROTECTIVE GLASSES**

When the directive for protective glasses is given, protective glasses shall always be worn to reduce personal injury.

Section



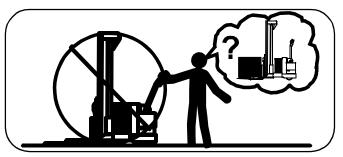
# **Safety**

# 1. General Safety

Do NOT operate or work on truck unless trained, qualified, and authorized to do so and have read the Operator's Manual.



Know the truck controls and what they do.



Do **NOT** operate truck if it needs repair or if it is in any way unsafe.



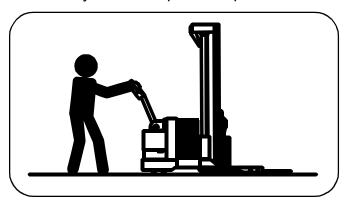
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#### Safety

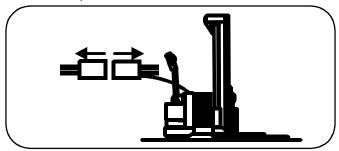
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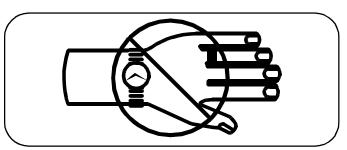
Operate truck only from the operator's position.



Before working on truck always turn key switch to **OFF** and disconnect truck's battery connector (unless this manual states otherwise).



Do **NOT** wear watches, rings, or jewelry when working on truck.

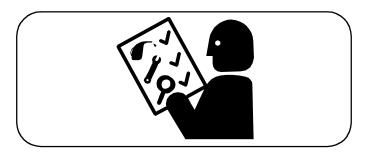


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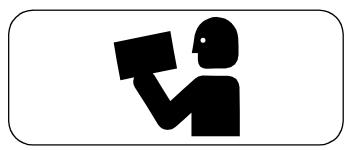
T-code



Follow scheduled the lubrication, maintenance, and inspection steps.



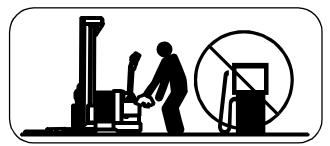
Follow exactly the safety and repair instructions in this manual. Do NOT take "shortcuts".



Do **NOT** Use an open flame near the truck.



Do NOT use gasoline or other flammable liquids for cleaning parts.

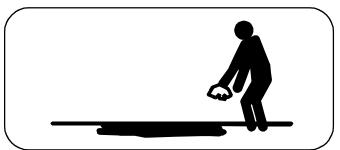


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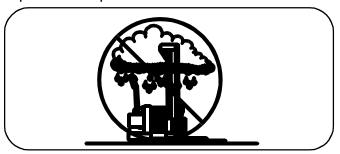
### **Safety**

Version no T-code **001** 

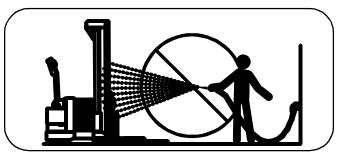
Clean up any hydraulic fluid, oil, or grease that has leaked or spilled on the floor.



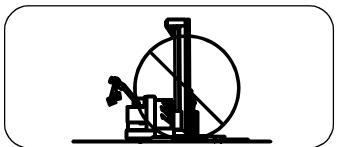
Always operate and park truck indoors.



Do **NOT** wash truck with a hose.



Do **NOT** add to or modify truck without written approval from **Toyota** 



Version no 001

T-code

# **Battery Safety**



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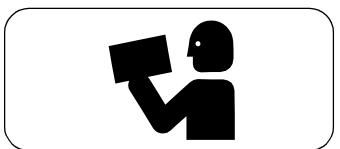
MATERIAL HANDLING U.S.A.

WARNING As a battery is being charged, an explosive gas mixture forms within and around each cell. If the area is not properly ventilated, this explosive gas can remain in or around the battery for several hours after charging. Be sure there are no open flames or sparks in the charging area. An open flame or spark can ignite this gas, resulting in serious damage or injury.



WARNING Battery electrolyte is a solution of sulfuric acid and water. Battery acid causes burns. Should any electrolyte come in contact with clothing or skin, flush the area immediately with cold water. Should the solution get on the face or in the eyes, flush the area with cold water and get medical help immediately.

Read, understand and follow procedures, recommendations and specifications in the battery and battery charger manufacturer's manuals.

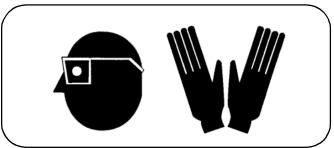


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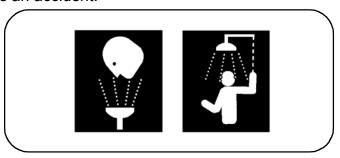
Version no **001** 

T-code

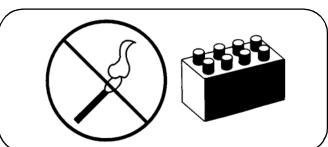
Wear personal protective equipment to protect eyes, face, and skin when checking, handling, or filling batteries. This equipment includes goggles or face shield, rubber gloves (with or without arm shields) and a rubber apron.



Make sure a shower and eyewash station are nearby in case there is an accident.



A battery gives off explosive gases. Never smoke, use an open flame, or use anything that gives off sparks near a battery.



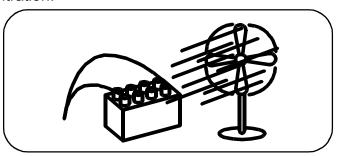
Version no **001** 

TOYOTA

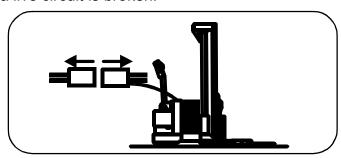
MATERIAL HANDLING U.S.A.

T-code

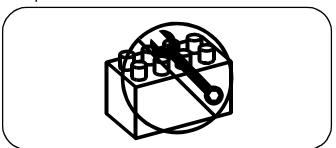
Keep the charger area well-ventilated to avoid hydrogen gas concentration.



Turn the key switch off before disconnecting the battery from the truck at the battery connector. Do **NOT** break live circuits at the battery terminals. A spark often occurs at the point where a live circuit is broken.



Do **NOT** lay tools or metal objects on top of battery. A short circuit or explosion could result.



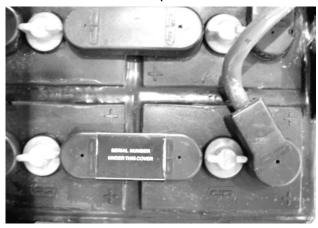
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Version no **001** 

T-code

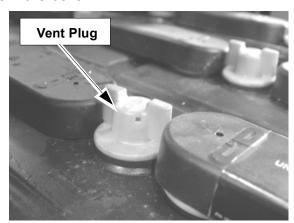
Keep batteries clean. Corrosion causes shorts to the frame and possibly sparks.

Keep plugs, terminals, cables, and receptacles in good condition to avoid shorts and sparks.



Keep filler plugs firmly in place at all times except when the electrolyte level is checked, when water is added to the cells or when the specific gravity is checked.

Make sure vent holes in filler plugs are open to allow gas to escape from the cells.





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