

SHOP MANUAL

KOMATSU

6D125 SERIES

DIESEL ENGINE

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SAFETY

SAFETY NOTICE

IMPORTANT SAFETY NOTICE

Proper service and repair is extremely important for safe machine operation. The service and repair techniques recommended by Komatsu and described in this manual are both effective and safe. Some of these techniques require the use of tools specially designed by Komatsu for the specific purpose.

To prevent injury to workers, the symbol  is used to mark safety precautions in this manual. The cautions accompanying these symbols should always be followed carefully. If any dangerous situation arises or may possibly arise, first consider safety, and take the necessary actions to deal with the situation.

GENERAL PRECAUTIONS

Mistakes in operation are extremely dangerous. Read the Operation and Maintenance Manual carefully BEFORE operating the machine.

1. Before carrying out any greasing or repairs, read all the precautions given on the decals which are fixed to the machine.
2. When carrying out any operation, always wear safety shoes and helmet. Do not wear loose work clothes, or clothes with buttons missing.
 - Always wear safety glasses when hitting parts with a hammer.
 - Always wear safety glasses when grinding parts with a grinder, etc.
3. If welding repairs are needed, always have a trained, experienced welder carry out the work. When carrying out welding work, always wear welding gloves, apron, hand shield, cap and other clothes suited for welding work.
4. When carrying out any operation with two or more workers, always agree on the operating procedure before starting. Always inform your fellow workers before starting any step of the operation. Before starting work, hang UNDER REPAIR signs on the controls in the operator's compartment.
5. Keep all tools in good condition and learn the correct way to use them.

6. Decide a place in the repair workshop to keep tools and removed parts. Always keep the tools and parts in their correct places. Always keep the work area clean and make sure that there is no dirt or oil on the floor. Smoke only in the areas provided for smoking. Never smoke while working.

PREPARATIONS FOR WORK

7. Before adding oil or making any repairs, park the machine on hard, level ground, and block the wheels or tracks to prevent the machine from moving.
8. Before starting work, lower blade, ripper, bucket or any other work equipment to the ground. If this is not possible, insert the safety pin or use blocks to prevent the work equipment from falling. In addition, be sure to lock all the control levers and hang warning signs on them.
9. When disassembling or assembling, support the machine with blocks, jacks or stands before starting work.
10. Remove all mud and oil from the steps or other places used to get on and off the machine. Always use the handrails, ladders or steps when getting on or off the machine. Never jump on or off the machine. If it is impossible to use the handrails, ladders or steps, use a stand to provide safe footing.

PRECAUTIONS DURING WORK

11. When removing the oil filler cap, drain plug or hydraulic pressure measuring plugs, loosen them slowly to prevent the oil from spurting out.
Before disconnecting or removing components of the oil, water or air circuits, first remove the pressure completely from the circuit.
12. The water and oil in the circuits are hot when the engine is stopped, so be careful not to get burned.
Wait for the oil and water to cool before carrying out any work on the oil or water circuits.
13. Before starting work, remove the leads from the battery. Always remove the lead from the negative (-) terminal first.
14. When raising heavy components, use a hoist or crane.
Check that the wire rope, chains and hooks are free from damage.
Always use lifting equipment which has ample capacity.
Install the lifting equipment at the correct places. Use a hoist or crane and operate slowly to prevent the component from hitting any other part. Do not work with any part still raised by the hoist or crane.
15. When removing covers which are under internal pressure or under pressure from a spring, always leave two bolts in position on opposite sides. Slowly release the pressure, then slowly loosen the bolts to remove.
16. When removing components, be careful not to break or damage the wiring. Damaged wiring may cause electrical fires.
17. When removing piping, stop the fuel or oil from spilling out. If any fuel or oil drips onto the floor, wipe it up immediately. Fuel or oil on the floor can cause you to slip, or can even start fires.
18. As a general rule, do not use gasoline to wash parts. In particular, use only the minimum of gasoline when washing electrical parts.
19. Be sure to assemble all parts again in their original places.
Replace any damaged parts with new parts.
 - When installing hoses and wires, be sure that they will not be damaged by contact with other parts when the machine is being operated.
20. When installing high pressure hoses, make sure that they are not twisted. Damaged tubes are dangerous, so be extremely careful when installing tubes for high pressure circuits. Also, check that connecting parts are correctly installed.
21. When assembling or installing parts, always use the specified tightening torques. When installing protective parts such as guards, or parts which vibrate violently or rotate at high speed, be particularly careful to check that they are installed correctly.
22. When aligning two holes, never insert your fingers or hand. Be careful not to get your fingers caught in a hole.
23. When measuring hydraulic pressure, check that the measuring tool is correctly assembled before taking any measurements.
24. Take care when removing or installing the tracks of track-type machines.
When removing the track, the track separates suddenly, so never let anyone stand at either end of the track.

FOREWORD

GENERAL

This shop manual has been prepared as an aid to improve the quality of repairs by giving the serviceman an accurate understanding of the product and by showing him the correct way to perform repairs and make judgements. Make sure you understand the contents of this manual and use it to full effect at every opportunity.

This shop manual mainly contains the necessary technical information for operations performed in a service workshop. For ease of understanding, the manual is divided into the following chapters; these chapters are further divided into the each main group of components.

STRUCTURE AND FUNCTION

This section explains the structure and function of each component. It serves not only to give an understanding of the structure, but also serves as reference material for troubleshooting.

TESTING AND ADJUSTING

This section explains checks to be made before and after performing repairs, as well as adjustments to be made at completion of the checks and repairs.

Troubleshooting charts correlating "Problems" to "Causes" are also included in this section.

DISASSEMBLY AND ASSEMBLY

This section explains the order to be followed when removing, installing, disassembling or assembling each component, as well as precautions to be taken for these operations.

MAINTENANCE STANDARD

This section gives the judgement standards when inspecting disassembled parts.

NOTICE

The specifications contained in this shop manual are subject to change at any time and without any advance notice. Use the specifications given in the book with the latest date.

HOW TO READ THE SHOP MANUAL

VOLUMES

Shop manuals are issued as a guide to carrying out repairs. They are divided as follows:

Chassis volume: Issued for every machine model

Engine volume: Issued for each engine series

Electrical volume: } Each issued as one
Attachments volume: } volume to cover all models

These various volumes are designed to avoid duplicating the same information. Therefore, to deal with all repairs for any model, it is necessary that chassis, engine, electrical and attachment volumes be available.

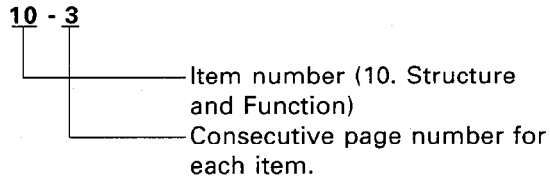
DISTRIBUTION AND UPDATING

Any additions, amendments or other changes will be sent to KOMATSU distributors. Get the most up-to-date information before you start any work.

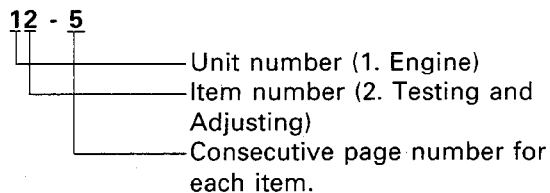
FILING METHOD

1. See the page number on the bottom of the page. File the pages in correct order.
2. Following examples show how to read the page number.

Example 1 (Chassis volume):

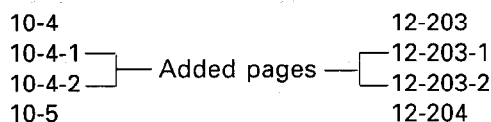


Example 2 (Engine volume):



3. Additional pages: Additional pages are indicated by a hyphen (-) and number after the page number. File as in the example.

Example:



REVISED EDITION MARK

When a manual is revised, an edition mark (①②③....) is recorded on the bottom of the pages.

REVISIONS

Revised pages are shown in the LIST OF REVISED PAGES next to the CONTENTS page.


SYMBOLS

So that the shop manual can be of ample practical use, important safety and quality portions are marked with the following symbols.

| Symbol | Item | Remarks |
|--------|-------------------|--|
| | Safety | Special safety precautions are necessary when performing the work. |
| | Caution | Special technical precautions or other precautions for preserving standards are necessary when performing the work. |
| | Weight | Weight of parts of systems. Caution necessary when selecting hoisting wire, or when working posture is important, etc. |
| | Tightening torque | Places that require special attention for the tightening torque during assembly. |
| | Coat | Places to be coated with adhesives and lubricants, etc. |
| | Oil, water | Places where oil, water or fuel must be added, and the capacity. |
| | Drain | Places where oil or water must be drained, and quantity to be drained. |

HOISTING INSTRUCTIONS

HOISTING

Heavy parts (25 kg or more) must be lifted with a hoist, etc. In the **DISASSEMBLY AND ASSEMBLY** section, every part weighing 25 kg or more is indicated clearly with the symbol .

- If a part cannot be smoothly removed from the machine by hoisting, the following checks should be made:
 - 1) Check for removal of all bolts fastening the part to the relative parts.
 - 2) Check for existence of another part causing interference with the part to be removed.

WIRE ROPES

- 1) Use adequate ropes depending on the weight of parts to be hoisted, referring to the table below:

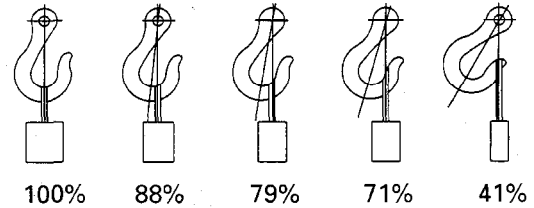
Wire ropes
(Standard "Z" or "S" twist ropes
without galvanizing)

| Rope diameter mm | Allowable load | |
|---------------------|----------------|------|
| | KN | tons |
| 10 | 9.8 | 1.0 |
| 11.2 | 13.7 | 1.4 |
| 12.5 | 15.7 | 1.6 |
| 14 | 21.6 | 2.2 |
| 16 | 27.5 | 2.8 |
| 18 | 35.3 | 3.6 |
| 20 | 43.1 | 4.4 |
| 22.4 | 54.9 | 5.6 |
| 30 | 98.1 | 10.0 |
| 40 | 176.5 | 18.0 |
| 50 | 274.6 | 28.0 |
| 60 | 392.2 | 40.0 |

★ The allowable load value is estimated to be one-sixth or one-seventh of the breaking strength of the rope used.

- 2) Sling wire ropes from the middle portion of the hook.

Slinging near the edge of the hook may cause the rope to slip off the hook during hoisting, and a serious accident can result. Hooks have maximum strength at the middle portion.



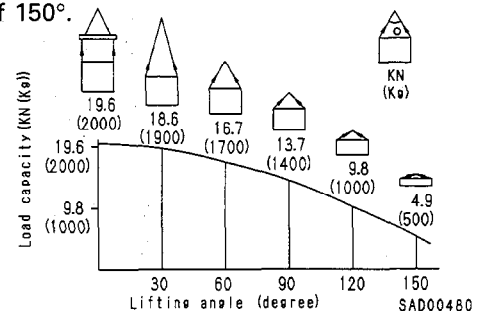
SAD00479

- 3) Do not sling a heavy load with one rope alone, but sling with two or more ropes symmetrically wound onto the load.

Slinging with one rope may cause turning of the load during hoisting, untwisting of the rope, or slipping of the rope from its original winding position on the load, which can result in a dangerous accident.

- 4) Do not sling a heavy load with ropes forming a wide hanging angle from the hook. When hoisting a load with two or more ropes, the force subjected to each rope will increase with the hanging angles. The table below shows the variation of allowable load KN (kg) when hoisting is made with two ropes, each of which is allowed to sling up to 9.8 KN (1000 kg) vertically, at various hanging angles.

When two ropes sling a load vertically, up to 19.6 KN (2000 kg) of total weight can be suspended. This weight becomes 9.8 KN (1000 kg) when two ropes make a 120° hanging angle. On the other hand, two ropes are subjected to an excessive force as large as 39.2 KN (4000 kg) if they sling a 19.6 KN (2000 kg) load at a lifting angle of 150°.



COATING MATERIALS

The recommended coating materials prescribed in Komatsu Shop Manuals are listed below.



| Category | Komatsu code | Part No. | Q'ty | Container | Main applications, features |
|---------------------------------|---------------------------|---|---|-------------------|---|
| Adhesive | LT-1A | 790-129-9030 | 150 g | Tube | <ul style="list-style-type: none"> Used to prevent rubber gaskets, rubber cushions, and cork plugs from coming out |
| | LT-1B | 790-129-9050 | 20 g (x2) | Plastic container | <ul style="list-style-type: none"> Used in places requiring an immediately effective, strong adhesive. Used for plastics (except polyethylene, polypropylene, tetrafluoroethylene, and vinyl chloride), rubber, metal, and non-metal. |
| | LT-2 | 09940-00030 | 50 g | Plastic container | <ul style="list-style-type: none"> Features: Resistance to heat, chemicals Used for anti-loosening and sealant purposes for bolts and plugs. |
| | LT-3 | 790-129-9060 (Set of adhesive and hardening agent) | Adhesive :1 Kg Hardening agent: :500 g | Can | <ul style="list-style-type: none"> Used as adhesive or sealant for metal, glass, plastic |
| | LT-4 | 790-129-9040 | 250 g | Plastic container | <ul style="list-style-type: none"> Used as sealant for machined holes |
| | (Loctite 648-50) | 79A-129-9110 | 50 cc | — | <ul style="list-style-type: none"> Features: Resistance to heat, chemicals Used at joint portions subject to high temperature |
| Gasket sealant | LG-1 | 790-129-9010 | 200 g | Tube | <ul style="list-style-type: none"> Used as adhesive or sealant for gaskets and packings of power train case, etc. |
| | LG-3 | 790-129-9070 | 1 Kg | Can | <ul style="list-style-type: none"> Features: Resistance to heat Used as sealant for flange surfaces and bolts at high temperature locations, used to prevent seizure Used as sealant for heat resistant gasket for high temperature locations such as engine precombustion chamber, exhaust pipe |
| | LG-4 | 790-129-9020 | 200 g | Tube | <ul style="list-style-type: none"> Features: Resistance to water, oil Used as sealant for flange surface, thread Also possible to use as sealant for flanges with large clearance Used as sealant for mating surfaces of final drive case, transmission case |
| | LG-5 | 790-129-9080 | 1 Kg | Plastic container | <ul style="list-style-type: none"> Used as sealant for various threads, pipe joints, flanges Used as sealant for tapered plugs, elbows, nipples of hydraulic piping |
| | LG-6 | 09940-00011 | 250 g | Tube | <ul style="list-style-type: none"> Features: Silicon based, resistance to heat, cold Used as sealant for flange surface, thread Used as sealant for oil pan, final drive case, etc. |
| | LG-7 | 09920-00150 | 150 g | Tube | <ul style="list-style-type: none"> Features: Silicon based, quick hardening type Used as sealant for flywheel housing, intake manifold, oil pan, thermostat housing, etc. |
| | Rust prevention lubricant | LM-G | 09940-00051 | 60 g | Can |
| Molybdenum disulphide lubricant | LM-P | 09940-00040 | 200 g | Tube | <ul style="list-style-type: none"> Used to prevent seizure or scuffing of the thread when press fitting or shrink fitting Used as lubricant for linkage, bearings, etc. |
| Lithium grease | G2-LI | SYG-350LI SYG-400LI SYG-400LI-A SYG-160LI SYGA-160CNLI | Various | Various | <ul style="list-style-type: none"> General purpose type |
| Calcium grease | G2-CA | SSG2-400CA SYG2-350CA SYG2-400CA-A SYG2-160CA SYGA-16CNCA | Various | Various | <ul style="list-style-type: none"> Used for normal temperature, light load bearing at places in contact with water or steam |
| Molybdenum disulphide grease | — | SYG2-400M | 400 g (10 per case) | Bellows type | <ul style="list-style-type: none"> Used for places with heavy load |

STANDARD TIGHTENING TORQUE

STANDARD TIGHTENING TORQUES OF BOLTS AND NUTS

The following charts give the standard tightening torques of bolts and nuts. Exceptions are given in section of **DISASSEMBLY AND ASSEMBLY**.

1 Kgm = 9.806 Nm

| Thread diameter of bolt | Width across flats |  |  |
|----------------------------|-----------------------|---|---|
| | | SAD00481 | SAD00482 |
| mm | mm | Nm | kgm |
| 6 | 10 | 13.2±1.4 | 1.35±0.15 |
| 8 | 13 | 31.4±2.9 | 3.2±0.3 |
| 10 | 17 | 65.7±6.8 | 6.7±0.7 |
| 12 | 19 | 112±9.8 | 11.5±1.0 |
| 14 | 22 | 177±19 | 18.0±2.0 |
| 16 | 24 | 279±29 | 28.5±3 |
| 18 | 27 | 383±39 | 39±4 |
| 20 | 30 | 549±58 | 56±6 |
| 22 | 32 | 745±78 | 76±8 |
| 24 | 36 | 927±98 | 94.5±10 |
| 27 | 41 | 1320±140 | 135±15 |
| 30 | 46 | 1720±190 | 175±20 |
| 33 | 50 | 2210±240 | 225±25 |
| 36 | 55 | 2750±290 | 280±30 |
| 39 | 60 | 3280±340 | 335±35 |

★ This torque table does not apply to the bolts with which nylon packings or other nonferrous metal washers are to be used, or which require tightening to otherwise specified torque.

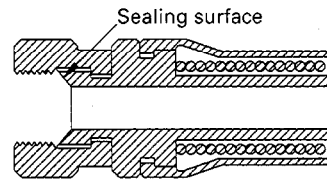
TIGHTENING TORQUE OF SPLIT FLANGE BOLTS

Use these torques for split flange bolts.

| Thread diameter of bolt | Width across flats | Tightening torque | |
|-------------------------|--------------------|-------------------|---------|
| | | Nm | kgm |
| 10 | 14 | 65.7±6.8 | 6.7±0.7 |
| 12 | 17 | 112±9.8 | 11.5±1 |
| 16 | 22 | 279±29 | 28.5±3 |

TIGHTENING TORQUE FOR FLARED NUTS

Use these torques for flared part of nut.



SAD00483

| Thread diameter of nut part | Width across flats of nut part | Tightening torque | |
|-----------------------------|--------------------------------|-------------------|---------|
| | | Nm | kgm |
| 14 | 19 | 24.5±4.9 | 2.5±0.5 |
| 18 | 24 | 49±19.6 | 5±2 |
| 22 | 27 | 78.5±19.6 | 8±2 |
| 24 | 32 | 137.3±29.4 | 14±3 |
| 30 | 36 | 176.5±29.4 | 18±3 |
| 33 | 41 | 196.1±49 | 20±5 |
| 36 | 46 | 245.2±49 | 25±5 |
| 42 | 55 | 294.2±49 | 30±5 |

ELECTRIC WIRE CODE

In the wiring diagrams, various colors and symbols are employed to indicate the thickness of wires. This wire code table will help you understand WIRING DIAGRAMS.

Example: 5WB indicates a cable having a nominal number 5 and white coating with black stripe.

CLASSIFICATION BY THICKNESS

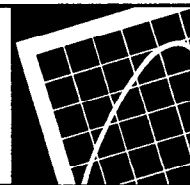
| Nominal number | Copper wire | | | Cable O.D. (mm) | Current rating (A) | Applicable circuit |
|----------------|-------------------|----------------------|----------------------------------|-----------------|--------------------|---------------------------------|
| | Number of strands | Dia. of strands (mm) | Cross section (mm ²) | | | |
| 0.85 | 11 | 0.32 | 0.88 | 2.4 | 12 | Starting, lighting, signal etc. |
| 2 | 26 | 0.32 | 2.09 | 3.1 | 20 | Lighting, signal etc. |
| 5 | 65 | 0.32 | 5.23 | 4.6 | 37 | Charging and signal |
| 15 | 84 | 0.45 | 13.36 | 7.0 | 59 | Starting (Glow plug) |
| 40 | 85 | 0.80 | 42.73 | 11.4 | 135 | Starting |
| 60 | 127 | 0.80 | 63.84 | 13.6 | 178 | Starting |
| 100 | 217 | 0.80 | 109.1 | 17.6 | 230 | Starting |

CLASSIFICATION BY COLOR AND CODE

| Priority | Circuits | | Charging | Ground | Starting | Lighting | Instrument | Signal | Other |
|----------|----------------|-------|---------------|--------|----------------|--------------|----------------|----------------|---------------|
| | Classification | | | | | | | | |
| 1 | Primary | Code | W | B | B | R | Y | G | L |
| | | Color | White | Black | Black | Red | Yellow | Green | Blue |
| 2 | | Code | WR | — | BW | RW | YR | GW | LW |
| | | Color | White & Red | — | Black & White | Red & White | Yellow & Red | Green & White | Blue & White |
| 3 | | Code | WB | — | BY | RB | YB | GR | LR |
| | | Color | White & Black | — | Black & Yellow | Red & Black | Yellow & Black | Green & Red | Blue & Red |
| 4 | Auxiliary | Code | WL | — | BR | RY | YG | GY | LY |
| | | Color | White & Blue | — | Black & Red | Red & Yellow | Yellow & Green | Green & Yellow | Blue & Yellow |
| 5 | | Code | WG | — | — | RG | YL | GB | LB |
| | | Color | White & Green | — | — | Red & Green | Yellow & Blue | Green & Black | Blue & Black |
| 6 | | Code | — | — | — | RL | YW | GL | — |
| | | Color | — | — | — | Red & Blue | Yellow & White | Green & Blue | — |

ENGINE

01 GENERAL

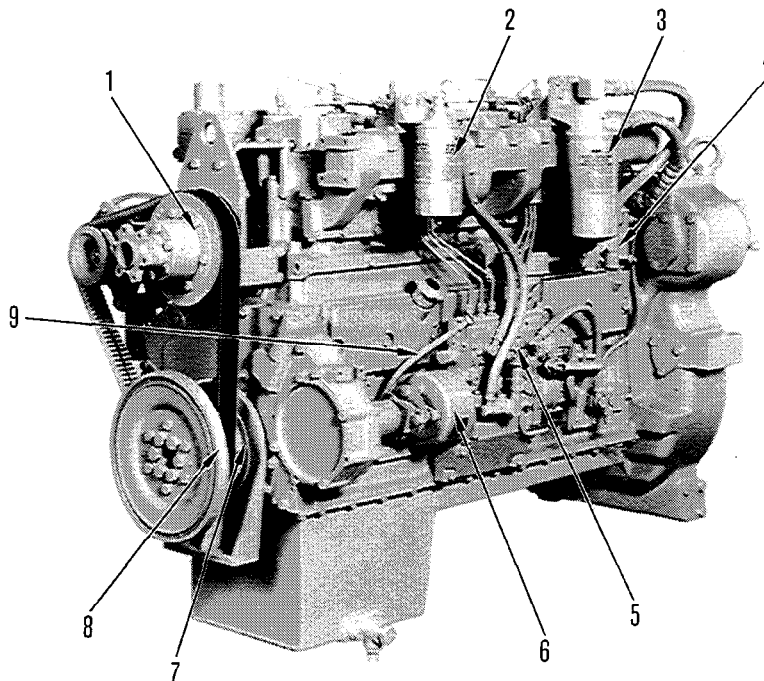


| | |
|------------------------------------|--------|
| General view | 01-002 |
| Specifications | 01-004 |
| General assembly drawing | 01-010 |
| Engine performance curve | 01-018 |
| Weight table | 01-040 |

GENERAL VIEW

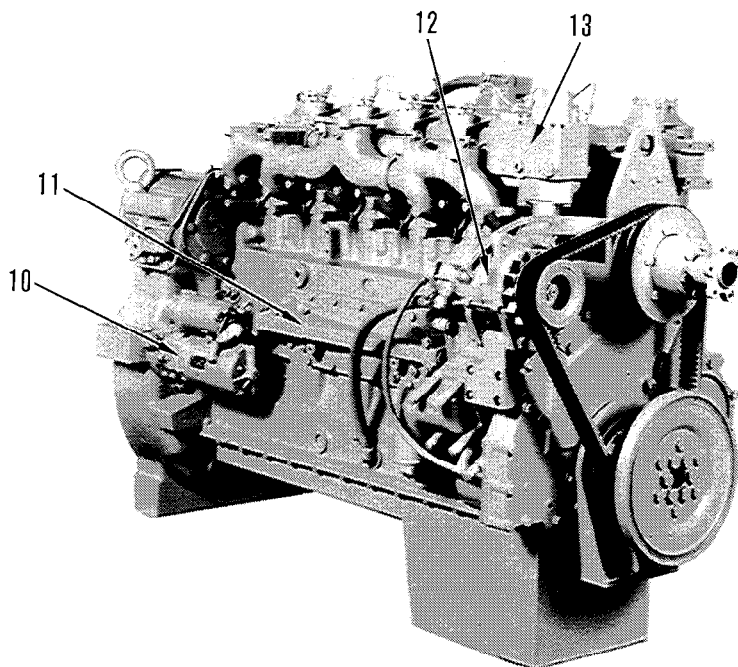
6D125-1

★ The configuration may differ depending on the product on which the engine is mounted.



- 1. Fan pulley
- 2. Fuel filter
- 3. Oil filter
- 4. Adapter
- 5. Fuel injection pump
- 6. Automatic timer
- 7. Crankshaft pulley
- 8. Vibration damper
- 9. Dipstick

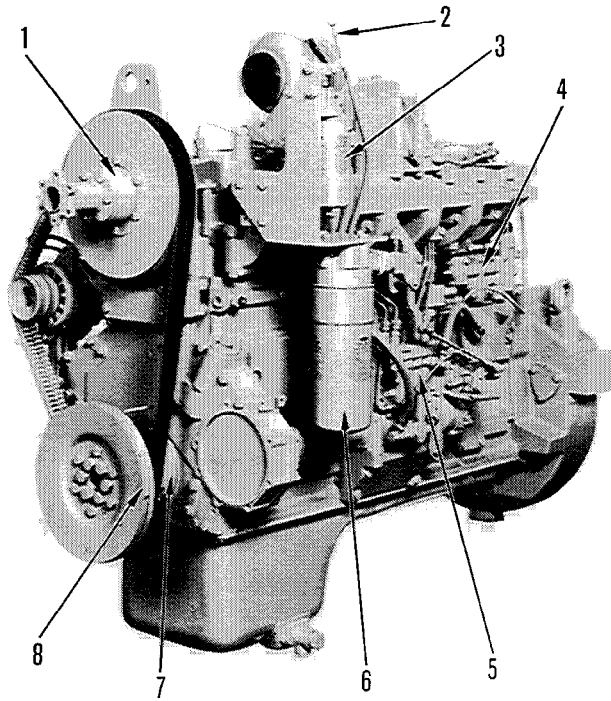
6150P001



- 10. Starting motor
- 11. Oil cooler
- 12. Alternator
- 13. Thermostat housing

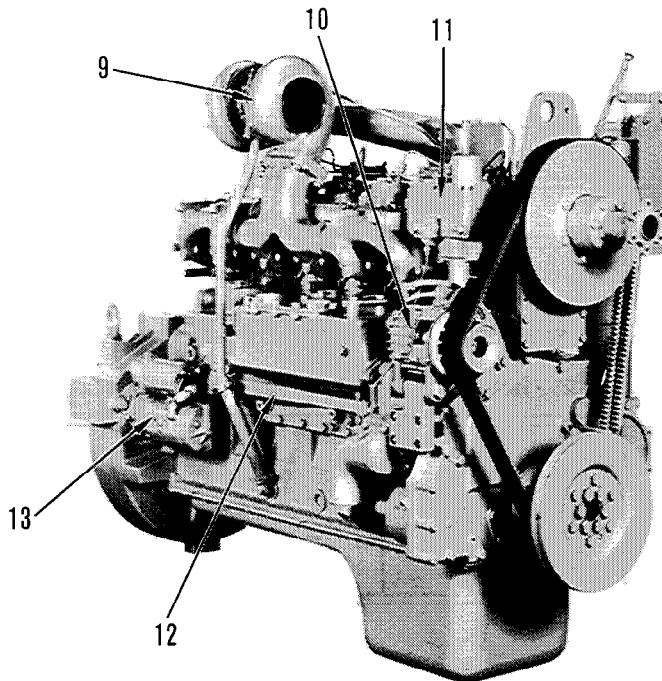
6150P002

S6D125-1



- 1. Fan pulley
- 2. Dipstick
- 3. Fuel filter
- 4. Adapter
- 5. Fuel injection pump
- 6. Oil filter
- 7. Crankshaft pulley
- 8. Vibration damper

6150P003



- 9. Turbocharger
- 10. Alternator
- 11. Thermostat housing
- 12. Oil cooler
- 13. Starting motor

6150P004



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