

## MODEL APPLICATION

| Year | Model    | Beginning Frame No.                       |
|------|----------|-------------------------------------------|
| 2006 | KX250T6F | JKAKXMTC□6A000001 or<br>JKAKX250TTA000001 |
| 2007 | KX250T7F | JKAKXMTC□7A011001 or<br>JKAKX250TTA011001 |
| 2008 | KX250T8F | JKAKXMTC□8A026001 or<br>JKAKX250TTA026001 |

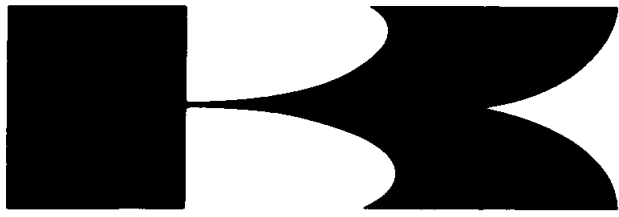
□: This digit in the frame number changes from one machine to another.



KAWASAKI HEAVY INDUSTRIES, LTD.  
Consumer Products & Machinery Company

Part No.99924-1354-04

Printed in Japan



**Kawasaki**

**KX250F**



# **Motorcycle Service Manual**

# Quick Reference Guide

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## LIST OF ABBREVIATIONS

|      |                           |            |                          |
|------|---------------------------|------------|--------------------------|
| A    | ampere(s)                 | lb         | pound(s)                 |
| ABDC | after bottom dead center  | m          | meter(s)                 |
| AC   | alternating current       | min        | minute(s)                |
| ATDC | after top dead center     | N          | newton(s)                |
| BBDC | before bottom dead center | Pa         | pascal(s)                |
| BDC  | bottom dead center        | PS         | horsepower               |
| BTDC | before top dead center    | psi        | pound(s) per square inch |
| °C   | degree(s) Celsius         | r          | revolution               |
| DC   | direct current            | r/min, rpm | revolution(s) per minute |
| F    | farad(s)                  | TDC        | top dead center          |
| °F   | degree(s) Fahrenheit      | TIR        | total indicator reading  |
| ft   | foot, feet                | V          | volt(s)                  |
| g    | gram(s) (mass)            | W          | watt(s)                  |
| h    | hour(s)                   | Ω          | ohm(s)                   |
| kg   | (mass)                    |            |                          |
| kgf  | (force)                   |            |                          |
| L    | liter(s)                  |            |                          |

# Foreword

This manual is designed primarily for use by trained mechanics in a properly equipped shop. However, it contains enough detail and basic information to make it useful to the owner who desires to perform his own basic maintenance and repair work. A basic knowledge of mechanics, the proper use of tools, and workshop procedures must be understood in order to carry out maintenance and repair satisfactorily. Whenever the owner has insufficient experience or doubts his ability to do the work, all adjustments, maintenance, and repair should be carried out only by qualified mechanics.

In order to perform the work efficiently and to avoid costly mistakes, read the text, thoroughly familiarize yourself with the procedures before starting work, and then do the work carefully in a clean area. Whenever special tools or equipment are specified, do not use makeshift tools or equipment. Precision measurements can only be made if the proper instruments are used, and the use of substitute tools may adversely affect safe operation.

To get the longest life out of your vehicle:

- Follow the Periodic Maintenance Chart in the Service Manual.
- Be alert for problems and non-scheduled maintenance.
- Use proper tools and genuine Kawasaki Motorcycle parts. Special tools, gauges, and testers that are necessary when servicing Kawasaki motorcycles are introduced by the Service Manual. Genuine parts provided as spare parts are listed in the Parts Catalog.
- Follow the procedures in this manual carefully. Don't take shortcuts.
- Remember to keep complete records of maintenance and repair with dates and any new parts installed.

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## How to Use This Manual

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In this manual, the product is divided into its major systems and these systems make up the manual's chapters. The Quick Reference Guide shows you all of the product's system and assists in locating their chapters. Each chapter in turn has its own comprehensive Table of Contents.

For example, if you want stick coil information, use the Quick Reference Guide to locate the Electrical System chapter. Then, use the Table of Contents on the first page of the chapter to find the Stick Coil section.

Whenever you see these WARNING and CAUTION symbols, heed their instructions! Always follow safe operating and maintenance practices.

### **▲ WARNING**

**This warning symbol identifies special instructions or procedures which, if not correctly followed, could result in personal injury, or loss of life.**

### **CAUTION**

**This caution symbol identifies special instructions or procedures which, if not strictly observed, could result in damage to or destruction of equipment.**

This manual contains four more symbols (in addition to WARNING and CAUTION) which will help you distinguish different types of information.

### **NOTE**

○ *This note symbol indicates points of particular interest for more efficient and convenient operation.*

- Indicates a procedural step or work to be done.
- Indicates a procedural sub-step or how to do the work of the procedural step it follows. It also precedes the text of a NOTE.
- ★ Indicates a conditional step or what action to take based on the results of the test or inspection in the procedural step or sub-step it follows.

In most chapters an exploded view illustration of the system components follows the Table of Contents. In these illustrations you will find the instructions indicating which parts require specified tightening torque, oil, grease or a locking agent during assembly.

# General Information

## Table of Contents

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# 1-2 GENERAL INFORMATION

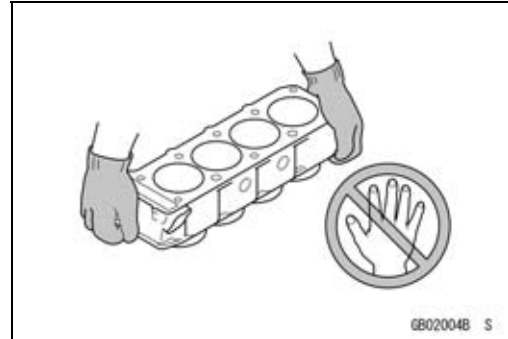
## Before Servicing

Before starting to perform an inspection service or carry out a disassembly and reassembly operation on a motorcycle, read the precautions given below. To facilitate actual operations, notes, illustrations, photographs, cautions, and detailed descriptions have been included in each chapter wherever necessary. This section explains the items that require particular attention during the removal and reinstallation or disassembly and reassembly of general parts.

Especially note the following:

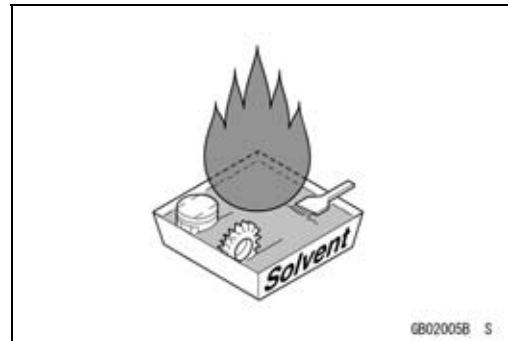
### Edges of Parts

Lift large or heavy parts wearing gloves to prevent injury from possible sharp edges on the parts.



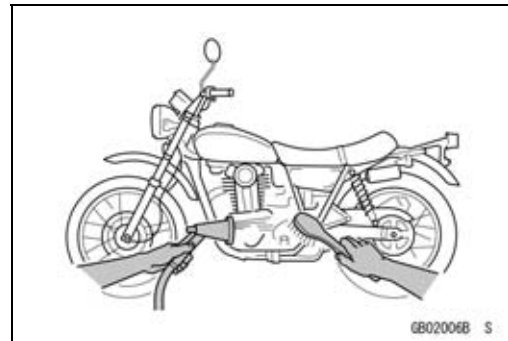
### Solvent

Use a high-flash point solvent when cleaning parts. High-flash point solvent should be used according to directions of the solvent manufacturer.



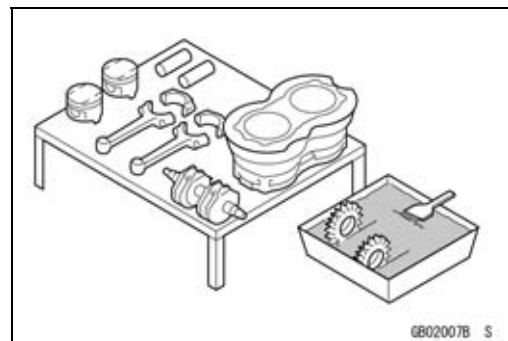
### Cleaning Vehicle before Disassembly

Clean the vehicle thoroughly before disassembly. Dirt or other foreign materials entering into sealed areas during vehicle disassembly can cause excessive wear and decrease performance of the vehicle.



### Arrangement and Cleaning of Removed Parts

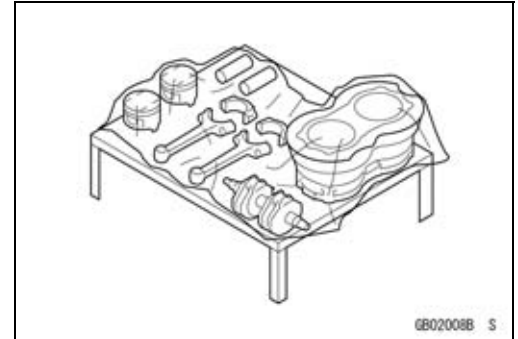
Disassembled parts are easy to confuse. Arrange the parts according to the order the parts were disassembled and clean the parts in order prior to assembly.



## Before Servicing

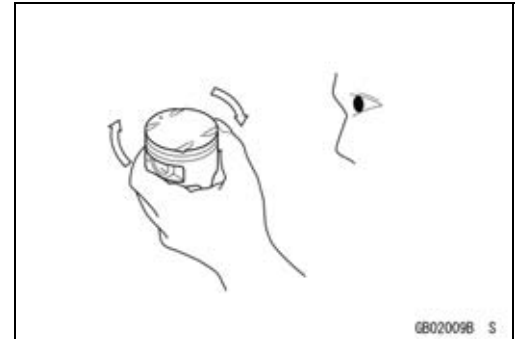
### Storage of Removed Parts

After all the parts including subassembly parts have been cleaned, store the parts in a clean area. Put a clean cloth or plastic sheet over the parts to protect from any foreign materials that may collect before re-assembly.



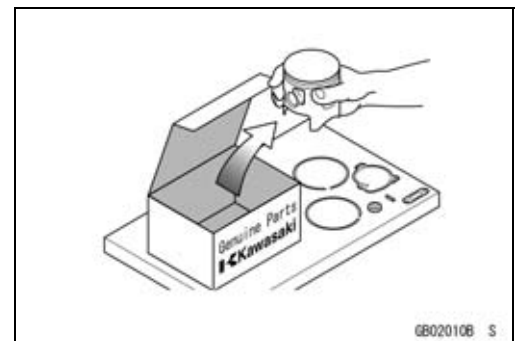
### Inspection

Reuse of worn or damaged parts may lead to serious accident. Visually inspect removed parts for corrosion, discoloration, or other damage. Refer to the appropriate sections of this manual for service limits on individual parts. Replace the parts if any damage has been found or if the part is beyond its service limit.



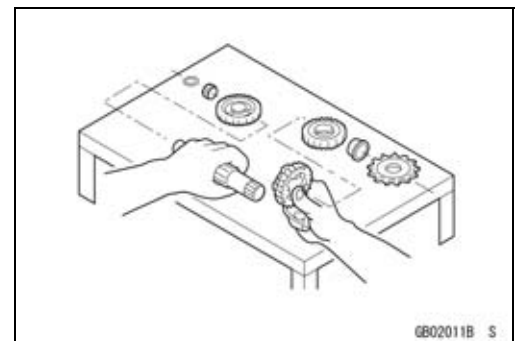
### Replacement Parts

Replacement parts must be KAWASAKI genuine or recommended by KAWASAKI. Gaskets, O-rings, oil seals, grease seals, circlips or cotter pins must be replaced with new ones whenever disassembled.



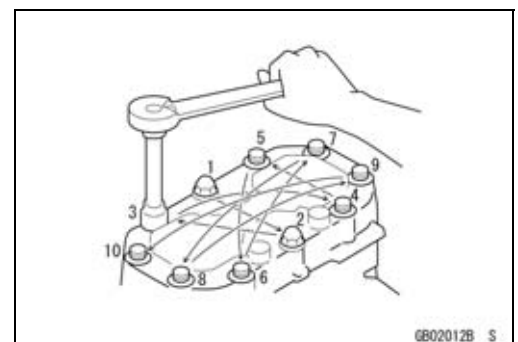
### Assembly Order

In most cases assembly order is the reverse of disassembly, however, if assembly order is provided in this Service Manual, follow the procedures given.



### Tightening Sequence

Generally, when installing a part with several bolts, nuts, or screws, start them all in their holes and tighten them to a snug fit. Then tighten them according to the specified sequence to prevent case warpage or deformation which can lead to malfunction. Conversely when loosening the bolts, nuts, or screws, first loosen all of them by about a quarter turn and then remove them. If the specified tightening sequence is not indicated, tighten the fasteners alternating diagonally.



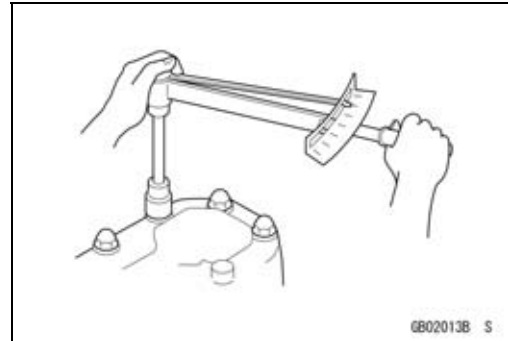


## 1-4 GENERAL INFORMATION

### Before Servicing

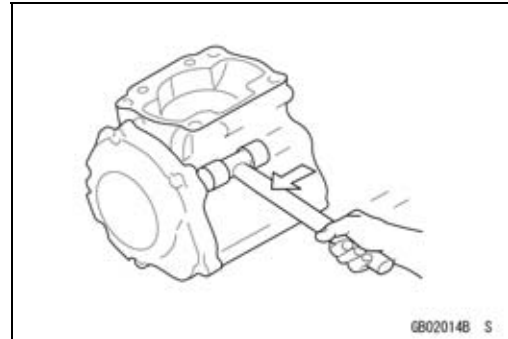
#### *Tightening Torque*

Incorrect torque applied to a bolt, nut, or screw may lead to serious damage. Tighten fasteners to the specified torque using a good quality torque wrench. Often, the tightening sequence is followed twice-initial tightening and final tightening with torque wrench.



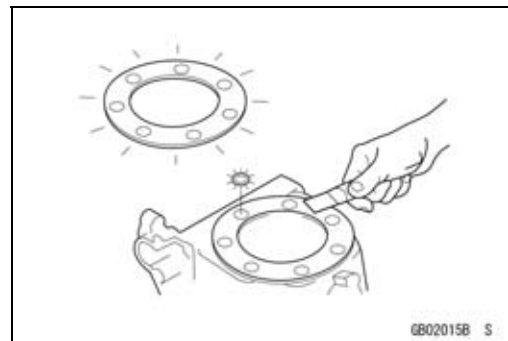
#### *Force*

Use common sense during disassembly and assembly, excessive force can cause expensive or hard to repair damage. When necessary, remove screws that have a non-permanent locking agent applied using an impact driver. Use a plastic-faced mallet whenever tapping is necessary.



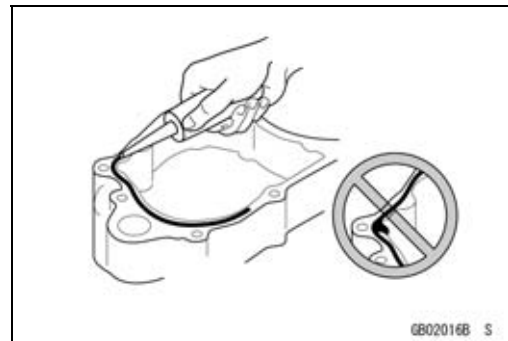
#### *Gasket, O-ring*

Hardening, shrinkage, or damage of both gaskets and O-rings after disassembly can reduce sealing performance. Remove old gaskets and clean the sealing surfaces thoroughly so that no gasket material or other material remains. Install new gaskets and replace used O-rings when re-assembling.



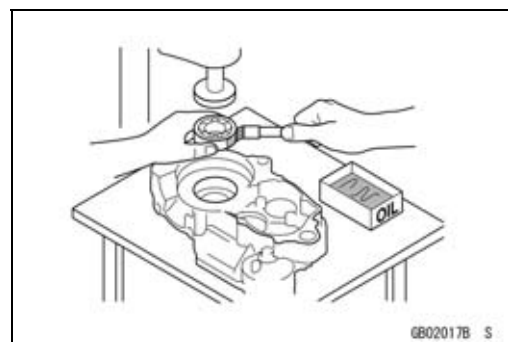
#### *Liquid Gasket, Non-permanent Locking Agent*

For applications that require Liquid Gasket or a Non-permanent Locking Agent, clean the surfaces so that no oil residue remains before applying liquid gasket or non-permanent locking agent. Do not apply them excessively. Excessive application can clog oil passages and cause serious damage.



#### *Press*

For items such as bearings or oil seals that must be pressed into place, apply small amount of oil to the contact area. Be sure to maintain proper alignment and use smooth movements when installing.

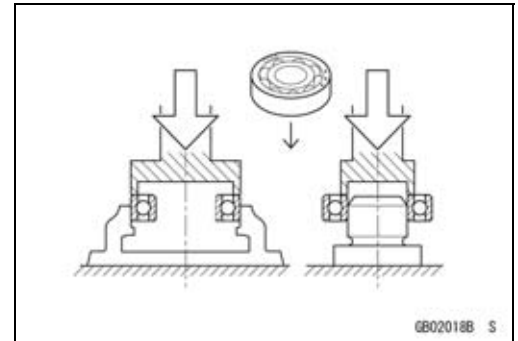


**Before Servicing**

**Ball Bearing and Needle Bearing**

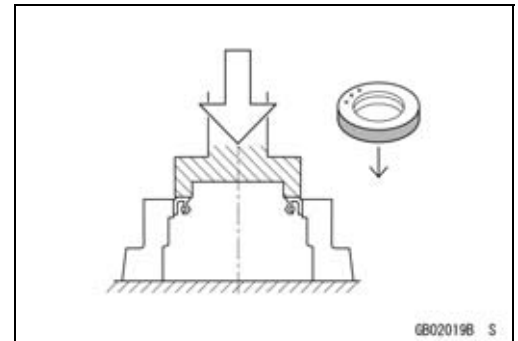
Do not remove pressed ball or needle unless removal is absolutely necessary. Replace with new ones whenever removed. Press bearings with the manufacturer and size marks facing out. Press the bearing into place by putting pressure on the correct bearing race as shown.

Pressing the incorrect race can cause pressure between the inner and outer race and result in bearing damage.

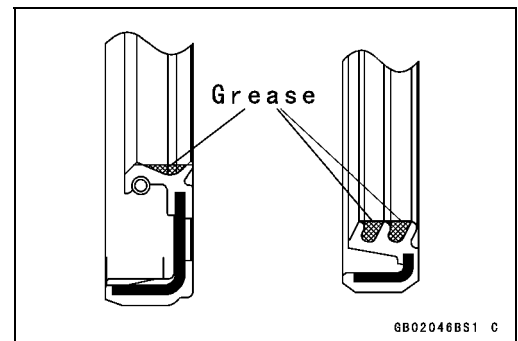


**Oil Seal, Grease Seal**

Do not remove pressed oil or grease seals unless removal is necessary. Replace with new ones whenever removed. Press new oil seals with manufacture and size marks facing out. Make sure the seal is aligned properly when installing.

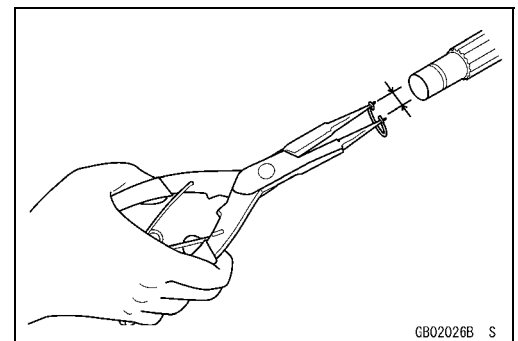


Apply specified grease to the lip of seal before installing the seal.



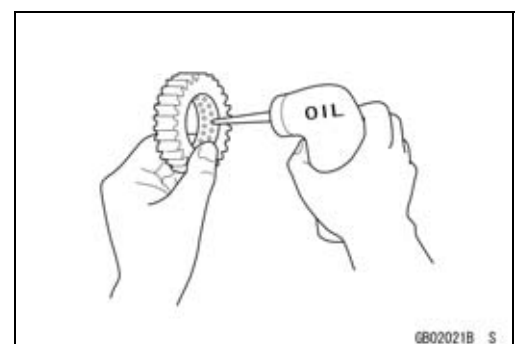
**Circlips, Cotter Pins**

Replace circlips or cotter pins that were removed with new ones. Take care not to open the clip excessively when installing to prevent deformation.



**Lubrication**

It is important to lubricate rotating or sliding parts during assembly to minimize wear during initial operation. Lubrication points are called out throughout this manual, apply the specific oil or grease as specified.

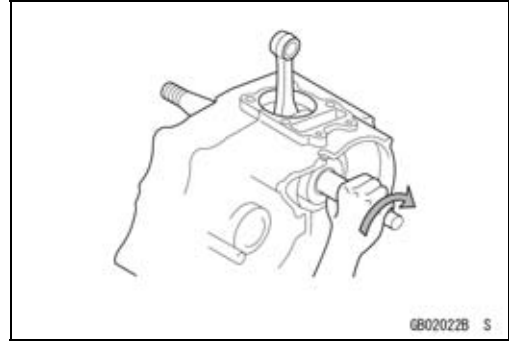


## 1-6 GENERAL INFORMATION

### Before Servicing

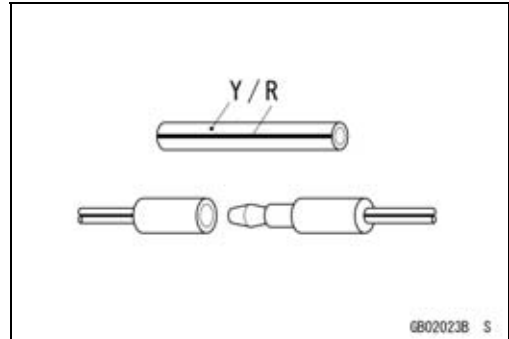
#### *Direction of Engine Rotation*

When rotating the crankshaft by hand, the free play amount of rotating direction will affect the adjustment. Rotate the crankshaft to positive direction (clockwise viewed from output side).



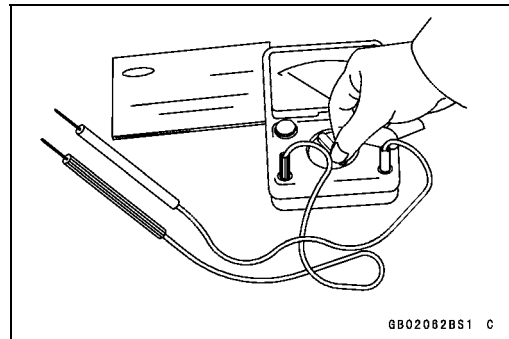
#### *Electrical Wires*

A two-color wire is identified first by the primary color and then the stripe color. Unless instructed otherwise, electrical wires must be connected to those of the same color.



#### *Instrument*

Use a meter that has enough accuracy for an accurate measurement. Read the manufacture's instructions thoroughly before using the meter. Incorrect values may lead to improper adjustments.



Model Identification

KX250T6F Left Side View



KX250T6F Right Side View



# 1-8 GENERAL INFORMATION

## General Specifications

| Items                                                                                                                                                                                                                                                                                                                                                                               | KX250T6F ~ T8F                                                                                                                                                                                                                                                                                                                                                                                                                     |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Dimensions</b><br>Overall Length<br>Overall Width<br>Overall Height<br>Wheelbase<br>Road Clearance<br>Seat Height<br>Dry Mass<br>Curb Mass:<br>Front<br>Rear<br>Fuel Tank Capacity                                                                                                                                                                                               | 2 160 mm (85.04 in.)<br>820 mm (32.3 in.)<br>1 270 mm (50 in.)<br>1 469 mm (57.83 in.)<br>372 mm (14.6 in.) (KX250T6F), 335 mm (13.2 in.) (KX250T7F ~)<br>960 mm (37.8 in.) (KX250T6F), 955 mm (37.6 in.) (KX250T7F ~)<br>92.5 kg (204 lb)<br>49.9 kg (110 lb)<br>52.6 kg (116 lb)<br>7.2 L (1.9 US gal)                                                                                                                           |
| <b>Performance</b><br>Minimum Turning Radius                                                                                                                                                                                                                                                                                                                                        | –                                                                                                                                                                                                                                                                                                                                                                                                                                  |
| <b>Engine</b><br>Type<br>Cooling System<br>Bore and Stroke<br>Displacement<br>Compression Ratio<br>Carburetion System<br>Starting System<br>Ignition System<br>Timing Advance<br>Ignition Timing<br>Spark Plug<br>Valve Timing<br>Inlet<br>Open<br>Close<br>Duration<br>Exhaust<br>Open<br>Close<br>Duration<br>Lubrication System<br>Engine Oil:<br>Grade<br>Viscosity<br>Capacity | 4-stroke, single cylinder, DOHC 4 valve<br>Liquid-cooled<br>77.0 × 53.6 mm (3.03 × 2.11 in.)<br>249 cm <sup>3</sup> (15.2 cu in.)<br>13.5 : 1<br>Carburetor, KEIHIN FCR37<br>Primary kick<br>Digital AC-CDI<br>BTDC 8° @2 000 r/min (rpm)<br>NGK CR8E<br>BTDC 41°<br>ABDC 71°<br>292°<br>BBDC 69°<br>ATDC 49°<br>298°<br>Forced lubrication (semi-dry sump)<br>API SG, SH, SJ or SL with JASO MA<br>SAE 10W-40<br>1.5 L (1.6 USqt) |
| <b>Drive Train</b><br>Primary Reduction System:<br>Type<br>Reduction Ratio                                                                                                                                                                                                                                                                                                          | Gear<br>3.350 (67/20)                                                                                                                                                                                                                                                                                                                                                                                                              |

General Specifications

| Items                                                                                                                                                                                                                                                                                                                                                                                                    | KX250T6F ~ T8F                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Clutch Type<br>Transmission:<br>Type<br>Gear Ratios:<br>1st<br>2nd<br>3rd<br>4th<br>5th<br>Final Drive System:<br>Type<br>Reduction Ratio<br>Overall Drive Ratio                                                                                                                                                                                                                                         | Wet, multi disc, Manual<br><br>5-speed, constant mesh, return shift<br><br>2.142 (30/14)<br>1.785 (25/14)<br>1.444 (26/18)<br>1.200 (24/20)<br>1.052 (20/19) (KX250T6F), 1.045 (23/22) (KX250T7F ~)<br><br>Chain drive<br>3.692 (48/13)<br>13.020 @Top gear (KX250T6F),<br>12.931 @Top gear (KX250T7F ~)                                                                                                                                                                                                                                                                                         |
| <b>Frame</b><br>Type<br>Steering Angle<br>Caster (Rake Angle)<br>Trail<br>Front Wheel:<br>Tire Size<br>Tire Make/Type<br><br>Rim Size<br>Rear Wheel:<br>Tire Size<br>Tire Make/Type<br><br>Rim Size<br>Front Suspension:<br>Type<br>Wheel Travel<br>Rear Suspension:<br>Type<br>Wheel Travel<br>Brake Type:<br>Front and Rear<br>Effective Disc Diameter:<br>Front (effect. dia.)<br>Rear (effect. dia.) | semi-double cradle<br>42° to either side<br>27.7°<br>119 mm (4.69 in.)<br><br>80/100-21 51M<br>BRIDGESTONE M401, Tube type (KX250T6F ~ T7F)<br>BRIDGESTONE M403, Tube type (KX250T8F)<br>BRIDGESTONE M201 (EUR), Tube type<br><br>21 × 1.60<br><br>100/90-19 57M<br>BRIDGESTONE M402, Tube type (KX250T6F ~ T7F)<br>BRIDGESTONE M404, Tube type (KX250T8F)<br>BRIDGESTONE M202 (EUR), Tube type<br><br>19 × 1.85<br><br>Telescopic fork (up side down)<br>315 mm (12.4 in.)<br><br>Swingarm (New Uni-trak)<br>310 mm (12.2 in.)<br><br>Single disc<br><br>225 mm (8.86 in.)<br>215 mm (8.46 in.) |

EUR: Europe Model

Specifications are subject to change without notice, and may not apply to every country.

# 1-10 GENERAL INFORMATION

## Unit Conversion Table

### Prefixes for Units:

| Prefix | Symbol | Power       |
|--------|--------|-------------|
| mega   | M      | × 1 000 000 |
| kilo   | k      | × 1 000     |
| centi  | c      | × 0.01      |
| milli  | m      | × 0.001     |
| micro  | μ      | × 0.000001  |

### Units of Mass:

|    |   |         |   |    |
|----|---|---------|---|----|
| kg | × | 2.205   | = | lb |
| g  | × | 0.03527 | = | oz |

### Units of Volume:

|    |   |         |   |            |
|----|---|---------|---|------------|
| L  | × | 0.2642  | = | gal (US)   |
| L  | × | 0.2200  | = | gal (imp)  |
| L  | × | 1.057   | = | qt (US)    |
| L  | × | 0.8799  | = | qt (imp)   |
| L  | × | 2.113   | = | pint (US)  |
| L  | × | 1.816   | = | pint (imp) |
| mL | × | 0.03381 | = | oz (US)    |
| mL | × | 0.02816 | = | oz (imp)   |
| mL | × | 0.06102 | = | cu in      |

### Units of Force:

|     |   |        |   |     |
|-----|---|--------|---|-----|
| N   | × | 0.1020 | = | kgf |
| N   | × | 0.2248 | = | lb  |
| kgf | × | 9.807  | = | N   |
| kgf | × | 2.205  | = | lb  |

### Units of Length:

|    |   |         |   |      |
|----|---|---------|---|------|
| km | × | 0.6214  | = | mile |
| m  | × | 3.281   | = | ft   |
| mm | × | 0.03937 | = | in   |

### Units of Torque:

|       |   |        |   |       |
|-------|---|--------|---|-------|
| N·m   | × | 0.1020 | = | kgf·m |
| N·m   | × | 0.7376 | = | ft·lb |
| N·m   | × | 8.851  | = | in·lb |
| kgf·m | × | 9.807  | = | N·m   |
| kgf·m | × | 7.233  | = | ft·lb |
| kgf·m | × | 86.80  | = | in·lb |

### Units of Pressure:

|                     |   |         |   |                     |
|---------------------|---|---------|---|---------------------|
| kPa                 | × | 0.01020 | = | kgf/cm <sup>2</sup> |
| kPa                 | × | 0.1450  | = | psi                 |
| kPa                 | × | 0.7501  | = | cm Hg               |
| kgf/cm <sup>2</sup> | × | 98.07   | = | kPa                 |
| kgf/cm <sup>2</sup> | × | 14.22   | = | psi                 |
| cm Hg               | × | 1.333   | = | kPa                 |

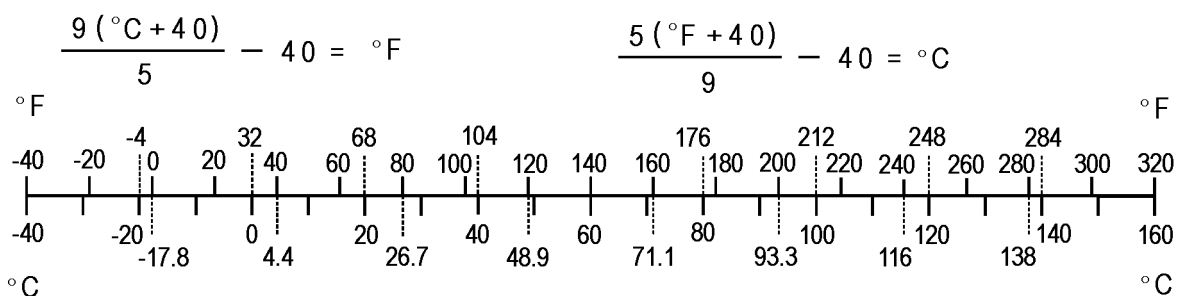
### Units of Speed:

|      |   |        |   |     |
|------|---|--------|---|-----|
| km/h | × | 0.6214 | = | mph |
|------|---|--------|---|-----|

### Units of Power:

|    |   |        |   |    |
|----|---|--------|---|----|
| kW | × | 1.360  | = | PS |
| kW | × | 1.341  | = | HP |
| PS | × | 0.7355 | = | kW |
| PS | × | 0.9863 | = | HP |

### Units of Temperature:



# Periodic Maintenance

## Table of Contents

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## 2-2 PERIODIC MAINTENANCE

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|                                                           |      |
|-----------------------------------------------------------|------|
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## PERIODIC MAINTENANCE 2-3

### Periodic Maintenance Chart

The maintenance must be done in accordance with this chart to keep the motorcycle in good running condition.

|                                         |                                                    | FREQUENCY | Each<br>race or<br>2.5 hr | Every 3<br>races or<br>7.5 hr | Every 6<br>races or<br>15 hr | Every 12<br>races or<br>30 hr | See<br>Page |
|-----------------------------------------|----------------------------------------------------|-----------|---------------------------|-------------------------------|------------------------------|-------------------------------|-------------|
| E<br>N<br>G<br>I<br>N<br>E              | Spark plug - clean, inspect †                      |           | ●                         |                               |                              |                               | 2-70        |
|                                         | Spark plug - replace                               |           |                           | ●                             |                              |                               | 2-71        |
|                                         | Clutch - inspect                                   |           | ●                         |                               |                              |                               | 2-26        |
|                                         | Clutch plates - inspect †                          |           | ●                         |                               |                              |                               | 2-27        |
|                                         | Throttle cable - inspect and adjust                |           | ●                         |                               |                              |                               | 2-13        |
|                                         | Air cleaner element - clean                        |           | ●                         |                               |                              |                               | 2-16        |
|                                         | Air cleaner element - replace                      |           |                           | If damaged                    |                              |                               | 2-16        |
|                                         | Carburetor - inspect and adjust                    |           | ●                         |                               |                              |                               | 2-14        |
|                                         | Engine Oil - change                                |           |                           |                               | ●                            |                               | 2-28        |
|                                         | Piston and piston ring - replace                   |           |                           |                               | ●                            |                               | 2-24        |
|                                         | Cylinder head, cylinder - inspect                  |           |                           |                               | ●                            |                               | 2-23        |
|                                         | Piston pin - replace                               |           |                           |                               |                              | ●                             | 2-24        |
|                                         | Valve clearance - inspect †                        |           |                           |                               | ●                            |                               | 2-21        |
|                                         | Hot starter cable - inspect                        |           | ●                         |                               |                              |                               | 2-14        |
|                                         | Oil filter - replace                               |           |                           |                               | ●                            |                               | 2-29        |
|                                         | Exhaust system - inspect †                         |           | ●                         |                               |                              |                               | 2-25        |
|                                         | Muffler baffle- change                             |           |                           | ●                             |                              |                               | 2-25        |
|                                         | Kick pedal and shift pedal - clean                 |           | ●                         |                               |                              |                               | –           |
|                                         | Engine sprocket - inspect †                        |           | ●                         |                               |                              |                               | 2-36        |
|                                         | Coolant level - inspect                            |           | ●                         |                               |                              |                               | 2-19        |
| Water hoses and connections - inspect † |                                                    | ●         |                           |                               |                              | 2-20                          |             |
| Crankshaft - inspect                    |                                                    |           |                           | ●                             |                              | 2-30                          |             |
| Breather hose - inspect                 |                                                    | ●         |                           |                               |                              | 2-29                          |             |
| C<br>H<br>A<br>S<br>S<br>I<br>S         | Brake - adjust †                                   |           | ●                         |                               |                              |                               | 2-36        |
|                                         | Brake pad wear - inspect †                         |           | ●                         |                               |                              |                               | 2-41        |
|                                         | Brake fluid level - inspect †                      |           | ●                         |                               |                              |                               | 2-38        |
|                                         | Brake fluid - change                               |           |                           | Every 2 years                 |                              |                               | 2-39        |
|                                         | Brake master cylinder cup and dust cover - replace |           |                           | Every 2 years                 |                              |                               | 2-41        |
|                                         | Brake caliper fluid seal and dust seal - replace   |           |                           | Every 2 years                 |                              |                               | 2-42        |
|                                         | Brake hoses and pipe - replace                     |           |                           | Every 4 years                 |                              |                               | 2-45        |
|                                         | Brake hoses, connections - inspect †               |           | ●                         |                               |                              |                               | 2-45        |
|                                         | Spoke tightness and rim runout - inspect †         |           | ●                         |                               |                              |                               | 2-31        |
|                                         | Wheel bearing - inspect †                          |           | ●                         |                               |                              |                               | 2-32        |
|                                         | Frame - inspect                                    |           | ●                         |                               |                              |                               | 2-70        |
|                                         | Drive chain wear - inspect †                       |           | ●                         |                               |                              |                               | 2-33        |
|                                         | Drive chain - inspect and adjust                   |           | ●                         |                               |                              |                               | 2-34        |
| Drive chain - lubricate                 |                                                    | ●         |                           |                               |                              | 2-35                          |             |

## 2-4 PERIODIC MAINTENANCE

### Periodic Maintenance Chart

| OPERATION                                        | FREQUENCY | Each              | Every 3            | Every 6           | Every 12          | See<br>Page |
|--------------------------------------------------|-----------|-------------------|--------------------|-------------------|-------------------|-------------|
|                                                  |           | race or<br>2.5 hr | races or<br>7.5 hr | races or<br>15 hr | races or<br>30 hr |             |
| Wheels/tires - inspect                           |           | •                 |                    |                   |                   | 2-30        |
| Rear sprocket - inspect †                        |           | •                 |                    |                   |                   | 2-36        |
| Front fork - inspect and clean                   |           | •                 |                    |                   |                   | 2-47        |
| Front fork oil - change                          |           |                   |                    | •                 |                   | 2-47        |
| Rear shock absorber oil - change                 |           |                   |                    | •                 |                   | 2-57        |
| Cable - inspect                                  |           | •                 |                    |                   |                   | 2-71        |
| Fuel hose - replace                              |           | Every 4 years     |                    |                   |                   | 2-13        |
| Fuel hose, connections - inspect †               |           | •                 |                    |                   |                   | 2-13        |
| Fuel system - clean                              |           |                   | •                  |                   |                   | 2-18        |
| Steering play - inspect †                        |           | •                 |                    |                   |                   | 2-67        |
| Steering stem bearing - lubricate                |           |                   |                    | •                 |                   | 2-69        |
| Swingarm and Uni-Trak linkage pivots - lubricate |           |                   | •                  |                   |                   | 2-67        |
| Swingarm and Uni-Trak linkage pivots - inspect † |           |                   | •                  |                   |                   | 2-66        |
| Nuts, bolts, fasteners - inspect †               |           | •                 |                    |                   |                   | 2-72        |
| General lubrication - perform                    |           | •                 |                    |                   |                   | 2-71        |

†: Replace, add, adjust, clean or torque if necessary.

**Torque and Locking Agent**

Tighten all bolts and nuts to the proper torque using an accurate torque wrench. If insufficiently tightened, a bolt or nut may become damaged, strip an internal thread, or break and then fall out. The following table lists the tightening torque for the major bolts and nuts, and the parts requiring use of a non-permanent locking agent or liquid gasket.

When checking the tightening torque of the bolts and nuts, first loosen the bolt or nut by half a turn and then tighten to specified torque.

Letters used in the "Remarks" column mean:

AL: Tighten the two clamp bolts alternately two times to ensure even tightening torque.

G: Apply grease.

L: Apply a non-permanent locking agent to the threads.

Lh: Left-hand Threads

MO: Apply molybdenum disulfide oil (mixture of engine oil and molybdenum disulfide grease with a weight ratio 10 : 1).

S: Tighten the fasteners following the specified sequence.

St: Stake the fasteners to prevent loosening.

**Basic Torque for General Fasteners**

| Threads dia.<br>(mm) | Torque    |             |               |
|----------------------|-----------|-------------|---------------|
|                      | N·m       | kgf·m       | ft·lb         |
| 5                    | 3.4 ~ 4.9 | 0.35 ~ 0.50 | 30 ~ 43 in·lb |
| 6                    | 5.9 ~ 7.8 | 0.60 ~ 0.80 | 52 ~ 69 in·lb |
| 8                    | 14 ~ 19   | 1.4 ~ 1.9   | 10.0 ~ 13.5   |
| 10                   | 25 ~ 34   | 2.6 ~ 3.5   | 19.0 ~ 25     |
| 12                   | 44 ~ 61   | 4.5 ~ 6.2   | 33 ~ 45       |
| 14                   | 73 ~ 98   | 7.4 ~ 10.0  | 54 ~ 72       |
| 16                   | 115 ~ 155 | 11.5 ~ 16.0 | 83 ~ 115      |
| 18                   | 165 ~ 225 | 17.0 ~ 23.0 | 125 ~ 165     |
| 20                   | 225 ~ 325 | 23 ~ 33     | 165 ~ 240     |

| Fastener                             | Torque |       |          | Remarks      |       |
|--------------------------------------|--------|-------|----------|--------------|-------|
|                                      | N·m    | kgf·m | ft·lb    |              |       |
| <b>Fuel System</b>                   |        |       |          |              |       |
| Air Cleaner Element Wing Bolt        | –      | –     | –        | Hand Tighten |       |
| Throttle Pulley Cover Bolt           | 3.4    | 0.35  | 30 in·lb |              |       |
| Throttle Cable Bolts                 | 7.0    | 0.7   | 61 in·lb |              |       |
| Hot Starter Plunger Cap Bolt         | 1.0    | 0.1   | 10 in·lb |              |       |
| Air Cleaner Duct Bolt and Nuts       | 3.0    | 0.3   | 27 in·lb |              |       |
| Rear Frame Mounting Bolts            | 34     | 3.5   | 25       |              |       |
| Air Cleaner Housing Bolts            | 9.8    | 1.0   | 87 in·lb |              |       |
| Air Cleaner Duct Clamp Screws        | 3.0    | 0.3   | 27 in·lb |              |       |
| Carburetor Holder Clamp Screws       | 2.0    | 0.2   | 17 in·lb |              |       |
| Fuel Tap Plate Mounting Screws       | 0.8    | 0.08  | 7 in·lb  |              |       |
| <b>Cooling System</b>                |        |       |          |              |       |
| Right Engine Cover Bolt              | 9.8    | 1.0   | 87 in·lb |              |       |
| Water Pipe Bolt                      | 9.8    | 1.0   | 87 in·lb |              |       |
| Water Pump Cover Bolts               | 9.8    | 1.0   | 87 in·lb |              | L (1) |
| Water Pump Cover Bolts (with washer) | 9.8    | 1.0   | 87 in·lb |              | L (1) |
| Water Pump Impeller Bolt             | 7.0    | 0.7   | 61 in·lb |              |       |

## 2-6 PERIODIC MAINTENANCE

### Torque and Locking Agent

| Fastener                                     | Torque |       |           | Remarks          |
|----------------------------------------------|--------|-------|-----------|------------------|
|                                              | N·m    | kgf·m | ft·lb     |                  |
| Water Hose Clamp Screws                      | 1.5    | 0.15  | 13 in·lb  |                  |
| Radiator Screen Bolts                        | 9.8    | 1.0   | 87 in·lb  |                  |
| Coolant Drain Plug                           | 7.0    | 0.7   | 61 in·lb  |                  |
| Radiator Mounting Bolts                      | 9.8    | 1.0   | 87 in·lb  |                  |
| Radiator Shroud Bolts                        | 9.8    | 1.0   | 87 in·lb  |                  |
| <b>Engine Top End</b>                        |        |       |           |                  |
| Auto-Decompressor Bolt                       | 12     | 1.2   | 104 in·lb |                  |
| Decompressor Plug Plate Bolt                 | 9.8    | 1.0   | 87 in·lb  |                  |
| Cylinder Head Cover Bolts                    | 9.8    | 1.0   | 87 in·lb  |                  |
| Cylinder Head Bolts:                         |        |       |           |                  |
| M10                                          | 49     | 5.0   | 36        | S, MO            |
| M6                                           | 12     | 1.2   | 104 in·lb | S                |
| Camshaft Cap Bolts                           | 9.8    | 1.0   | 87 in·lb  | S                |
| Carburetor Holder Clamp Screws               | 2.0    | 0.2   | 17 in·lb  |                  |
| Plug                                         | 20     | 2.0   | 14        | L                |
| Lower Camshaft Chain Guide Bolt              | 9.8    | 1.0   | 87 in·lb  |                  |
| Rear Camshaft Chain Guide Bolt               | 15     | 1.5   | 11        |                  |
| Exhaust Pipe Stud                            | –      | –     | –         | L (Planted side) |
| Camshaft Chain Tensioner Mounting Bolts      | 9.8    | 1.0   | 87 in·lb  |                  |
| Camshaft Chain Tensioner Cap Bolt            | 20     | 2.0   | 14.5      |                  |
| Cylinder Bolt M6                             | 12     | 1.2   | 104 in·lb | S                |
| Exhaust Pipe Cover Screws                    | 12     | 1.2   | 104 in·lb |                  |
| Exhaust Pipe Holder Nuts                     | 21     | 2.1   | 15        | S                |
| Muffler Mounting Bolts                       | 21     | 2.1   | 15        | S                |
| Muffler Pipe Mounting Bolts                  | 12     | 1.2   | 104 in·lb | L                |
| <b>Engine Right Side</b>                     |        |       |           |                  |
| Primary Gear Nut                             | 98     | 10    | 72        | Lh               |
| Shift Drum Cam Bolt                          | 24     | 2.4   | 17        | L                |
| Clutch Spring Bolts                          | 9.8    | 1.0   | 87 in·lb  |                  |
| Clutch Hub Nut                               | 98     | 10    | 72        | St               |
| Gear Set Lever Nut                           | 8.8    | 0.9   | 78 in·lb  |                  |
| Gear Set Lever Pivot Stud                    | –      | –     | –         | L (Planted Side) |
| Ratchet Plate Mounting Bolt                  | 9.8    | 1.0   | 87 in·lb  | L                |
| Ratchet Plate Mounting Screw (KX250T6F)      | 6.4    | 0.65  | 56 in·lb  | L                |
| Ratchet Plate Mounting Bolt                  | 15     | 1.5   | 11        | L                |
| Kick Ratchet Guide Bolt                      | 8.8    | 0.9   | 78 in·lb  | L                |
| Kick Pedal Mounting Bolt                     | 25     | 2.5   | 18        | L                |
| Shift Pedal Bolt                             | 9.8    | 1.0   | 87 in·lb  |                  |
| Oil Filler Plug                              | 5.0    | 0.51  | 44 in·lb  |                  |
| Clutch Cover Bolts (with right engine cover) | 9.8    | 1.0   | 87 in·lb  | L (2)            |

**Torque and Locking Agent**

| Fastener                                                      | Torque            |                    |                        | Remarks |
|---------------------------------------------------------------|-------------------|--------------------|------------------------|---------|
|                                                               | N·m               | kgf·m              | ft·lb                  |         |
| Clutch Cover Bolts                                            | 9.8               | 1.0                | 87 in·lb               |         |
| Right Engine Cover Bolts                                      | 9.8               | 1.0                | 87 in·lb               |         |
| <b>Engine Lubrication System</b>                              |                   |                    |                        |         |
| Engine Oil Drain Bolt M10<br>(for transmission room oil sump) | 20                | 2.0                | 14.5                   |         |
| Engine Oil Drain Bolt M6<br>(for crank room oil sump)         | 7.0               | 0.7                | 61 in·lb               |         |
| Oil Filter Cap Bolts                                          | 9.8               | 1.0                | 87 in·lb               |         |
| Oil Pump Mounting Bolts                                       | 7.0               | 0.7                | 61 in·lb               | L       |
| Water Pump Cover Bolts                                        | 9.8               | 1.0                | 87 in·lb               | L (1)   |
| Water Pump Cover Bolt (with washer)                           | 9.8               | 1.0                | 87 in·lb               | L (1)   |
| Right Engine Cover Bolts                                      | 9.8               | 1.0                | 87 in·lb               |         |
| Breather Fitting                                              | 15                | 1.5                | 11                     | L       |
| Oil Pump Idle Gear Shaft Screws                               | 6.4               | 0.65               | 56 in·lb               | L       |
| <b>Engine Removal/Installation</b>                            |                   |                    |                        |         |
| Engine Mounting Nuts                                          | 49                | 5.0                | 33                     |         |
| Engine Bracket Nuts                                           | 29                | 3.0                | 22                     |         |
| Swingarm Pivot Shaft Nut                                      | 98                | 10                 | 72                     |         |
| <b>Crankshaft/Transmission</b>                                |                   |                    |                        |         |
| Breather Fitting                                              | 15                | 1.5                | 11                     | L       |
| Reed Valve Screws                                             | 7.0               | 0.7                | 61 in·lb               |         |
| Piston Oil Nozzle                                             | 2.9               | 0.29               | 26 in·lb               |         |
| Crankcase Bolts                                               | 9.8               | 1.0                | 87 in·lb               | S       |
| Engine Oil Drain Bolt<br>(for crank room oil sump)            | 7.0               | 0.7                | 61 in·lb               |         |
| (for transmission room oil sump)                              | 20                | 2.0                | 14.5                   |         |
| Output Shaft Bearing Retaining Screw<br>(KX250T6F)            | 6.4               | 0.65               | 56 in·lb               | L       |
| Output Shaft Bearing Retaining Bolts                          | 12                | 1.2                | 104                    | L       |
| Drive Shaft Bearing Retaining Screw<br>(KX250T6F)             | 6.4               | 0.65               | 56 in·lb               | L       |
| Drive Shaft Bearing Retaining Bolt                            | 9.8               | 1.0                | 87                     | L       |
| Shift Drum Bearing Retaining Bolts                            | 9.8               | 1.0                | 87 in·lb               | L       |
| Gear Set Lever Nut                                            | 8.8               | 0.9                | 78 in·lb               |         |
| Shift Drum Cam Bolt                                           | 24                | 2.4                | 17                     | L       |
| Neutral Switch                                                | 12                | 1.2                | 104 in·lb              |         |
| <b>Wheels/Tires</b>                                           |                   |                    |                        |         |
| Front Axle                                                    | 79                | 8.0                | 58                     |         |
| Front Axle Clamp Bolts                                        | 20                | 2.0                | 14.5                   | AL      |
| Rear Axle Nut                                                 | 108               | 11                 | 80                     |         |
| Spoke Nipple                                                  | Not less than 2.2 | Not less than 0.22 | Not less than 19 in·lb |         |

## 2-8 PERIODIC MAINTENANCE

### Torque and Locking Agent

| Fastener                                      | Torque |       |          | Remarks |
|-----------------------------------------------|--------|-------|----------|---------|
|                                               | N·m    | kgf·m | ft·lb    |         |
| <b>Final Drive</b>                            |        |       |          |         |
| Rear Sprocket Nuts                            | 34     | 3.5   | 25       |         |
| Engine Sprocket Cover Bolts                   | 9.8    | 1.0   | 87 in·lb |         |
| <b>Brakes</b>                                 |        |       |          |         |
| Brake Lever Pivot Bolt Locknut                | 5.9    | 0.6   | 52 in·lb |         |
| Brake Reservoir Cap Screws                    | 1.5    | 0.15  | 13 in·lb |         |
| Brake Lever Pivot Bolt                        | 5.9    | 0.6   | 52 in·lb |         |
| Caliper Mounting Bolts (Front)                | 25     | 2.5   | 18       |         |
| Brake Hose Banjo Bolts                        | 25     | 2.5   | 18       |         |
| Front Master Cylinder Clamp Bolts             | 8.8    | 0.9   | 78 in·lb | S       |
| Rear Master Cylinder Mounting Bolts           | 9.8    | 1.0   | 87 in·lb |         |
| Rear Master Cylinder Push Rod Locknut         | 17     | 1.7   | 12.5     |         |
| Brake Reservoir Cap Bolts                     | 1.5    | 0.15  | 13 in·lb |         |
| Brake Disc Mounting Bolts:                    |        |       |          |         |
| (Front)                                       | 9.8    | 1.0   | 87 in·lb | L       |
| (Rear)                                        | 23     | 2.3   | 16.5     | L       |
| Caliper Bleed Valves (Front, Rear)            | 7.8    | 0.8   | 69 in·lb |         |
| Rear Caliper Holder Shaft                     | 27     | 2.8   | 20       |         |
| Brake Pad Bolts                               | 17     | 1.7   | 12.5     |         |
| Rear Brake Pad Bolt Plug                      | 2.5    | 0.25  | 22 in·lb |         |
| Brake Pedal Mounting Bolt                     | 25     | 2.5   | 18       | L, G    |
| <b>Suspension</b>                             |        |       |          |         |
| Front Fork Cylinder Unit                      | 34     | 3.5   | 25       |         |
| Front Fork Clamp Bolts                        |        |       |          |         |
| (Upper)                                       | 20     | 2.0   | 14.5     | L, AL   |
| (Lower)                                       | 20     | 2.0   | 14.5     | AL      |
| Front Fork Adjuster Assembly                  | 69     | 7.0   | 51       | L       |
| Front Fork Base Valve Assembly                | 29     | 3.0   | 22       |         |
| Adjuster Assembly Locknut                     | 22     | 2.2   | 16       |         |
| Pressure Relief Screw                         | 1.3    | 0.13  | 11 in·lb |         |
| Swingarm Pivot Shaft Nut                      | 98     | 10    | 72       |         |
| Rear Shock Absorber Mounting Nuts:            |        |       |          |         |
| (Upper)                                       | 39     | 4.0   | 29       |         |
| (Lower)                                       | 34     | 3.5   | 25       |         |
| Rear Shock Absorber Spring Locknut            | 45     | 4.6   | 33       |         |
| Piston Rod Locknut                            | 37     | 3.8   | 27       |         |
| Gas Reservoir Damping Adjuster Assembly       | 29     | 3.0   | 21       |         |
| Tie-Rod Mounting Nut (Front, Rear) (KX250T6F) | 83     | 8.5   | 61       |         |
| Tie-Rod Mounting Nut (Front, Rear)            | 59     | 6.0   | 44       |         |
| Rocker Arm Pivot Nut (KX250T6F)               | 83     | 8.5   | 61       |         |
| Rocker Arm Pivot Nut                          | 59     | 6.0   | 44       |         |

**PERIODIC MAINTENANCE 2-9**

**Torque and Locking Agent**

| Fastener                           | Torque |       |           | Remarks |
|------------------------------------|--------|-------|-----------|---------|
|                                    | N·m    | kgf·m | ft·lb     |         |
| <b>Steering</b>                    |        |       |           |         |
| Steering Stem Head Nut             | 98     | 10    | 72        |         |
| Steering Stem Locknut              | 4.9    | 0.5   | 43 in·lb  |         |
| Handlebar Clamp Bolts              | 25     | 2.5   | 18        | S       |
| <b>Frame</b>                       |        |       |           |         |
| Footpeg Bracket Bolts (Upper)      | 54     | 5.5   | 40        | L       |
| Rear Frame Mounting Bolts          | 34     | 3.5   | 25        |         |
| <b>Electrical System</b>           |        |       |           |         |
| Neutral Switch                     | 12     | 1.2   | 104 in·lb |         |
| Neutral Switch Lead Terminal Screw | 1.3    | 0.13  | 12 in·lb  |         |
| Flywheel Nut                       | 49     | 5.0   | 36        |         |
| Flywheel Plug                      | 5.0    | 0.5   | 44 in·lb  |         |
| Timing Inspection Plug             | 4.0    | 0.4   | 35 in·lb  |         |
| Stator Bolts                       | 7.0    | 0.7   | 61 in·lb  |         |
| Crankshaft Sensor Bolts            | 7.0    | 0.7   | 61 in·lb  |         |
| Spark Plug                         | 13     | 1.3   | 113 in·lb |         |
| C.D.I. Unit Bolts                  | 9.8    | 1.0   | 87 in·lb  |         |
| Magneto Cover Bolts                |        |       |           |         |
| L: 30                              | 9.8    | 1.0   | 87 in·lb  |         |
| L: 35                              | 9.8    | 1.0   | 87 in·lb  | L       |



## 2-10 PERIODIC MAINTENANCE

### Specifications

| Item                                  | Standard                                                                                                                                    | Service Limit            |
|---------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------|--------------------------|
| <b>Fuel System</b>                    |                                                                                                                                             |                          |
| Throttle Grip Free Play               | 2 ~ 3 mm (0.08 ~ 0.12 in.)                                                                                                                  | ---                      |
| Hot Starter Lever Free Play           | 0.5 ~ 1.0 mm (0.02 ~ 0.04 in.)                                                                                                              | ---                      |
| Idle Speed                            | 2 000 r/min (rpm)                                                                                                                           | ---                      |
| Air Cleaner Element Oil               | High quality foam air filter oil                                                                                                            | ---                      |
| <b>Cooling System</b>                 |                                                                                                                                             |                          |
| Coolant:                              |                                                                                                                                             |                          |
| Type (recommended)                    | Permanent type antifreeze                                                                                                                   | ---                      |
| Color                                 | Green                                                                                                                                       | ---                      |
| Mixed Ratio                           | Soft water 50% and coolant 50%                                                                                                              | ---                      |
| Freezing Point                        | -35°C (-31°F)                                                                                                                               | ---                      |
| Total Amount                          | 1.10 L (1.16 US qt)                                                                                                                         | ---                      |
| <b>Engine Top End</b>                 |                                                                                                                                             |                          |
| Valve Clearance:                      |                                                                                                                                             |                          |
| Exhaust                               | 0.17 ~ 0.22 mm (0.0067 ~ 0.0087 in.)                                                                                                        | ---                      |
| Inlet                                 | 0.10 ~ 0.15 mm (0.0039 ~ 0.0059 in.)                                                                                                        | ---                      |
| Cylinder Head Warp                    | ---                                                                                                                                         | 0.05 mm<br>(0.0020 in.)  |
| Cylinder Inside Diameter (see text)   | 77.000 ~ 77.012 mm<br>(3.0315 ~ 3.0320 in.)                                                                                                 | 77.06 mm<br>(3.0339 in.) |
| Piston/cylinder Clearance             | 0.030 ~ 0.057 mm<br>(0.0012 ~ 0.0022 in.)                                                                                                   | ---                      |
| <b>Engine Right Side</b>              |                                                                                                                                             |                          |
| Clutch Lever Free Play                | 8 ~ 13 mm (0.3 ~ 0.5 in.)                                                                                                                   | ---                      |
| Friction Plate Thickness              | 2.7 ~ 2.9 mm (0.106 ~ 0.114 in.)                                                                                                            | 2.6 mm (0.102 in.)       |
| Steel Plate Thickness                 | 1.5 ~ 1.7 mm (0.059 ~ 0.067 in.)                                                                                                            | 1.4 mm (0.055 in.)       |
| Friction Plate Warp                   | 0.15 mm (0.0059 in.) or less                                                                                                                | 0.3 mm (0.012 in.)       |
| Steel Plate Warp                      | 0.15 mm (0.0059 in.) or less                                                                                                                | 0.3 mm (0.012 in.)       |
| <b>Engine Lubrication System</b>      |                                                                                                                                             |                          |
| Engine Oil:                           |                                                                                                                                             |                          |
| Grade                                 | Castrol "R4 superbike" 5W-40<br>(KX250T6F ~ T7F),<br>Castrol "POWER1 R4 Racing" 5W-40<br>(KX250T8F) or<br>API SG, SH, SJ or SL with JASO MA | ---                      |
| Viscosity                             | SAE 10W-30, 10W-40, or 10W-50                                                                                                               | ---                      |
| Capacity                              | 1.5 L (0.74 US qt)                                                                                                                          | ---                      |
| <b>Crankshaft/Transmission</b>        |                                                                                                                                             |                          |
| Connecting Rod Big End Side Clearance | 0.25 ~ 0.35 mm<br>(0.0098 ~ 0.0138 in.)                                                                                                     | 0.55 mm<br>(0.0217 in.)  |

**Specifications**

| Item                              | Standard                                                                 | Service Limit          |
|-----------------------------------|--------------------------------------------------------------------------|------------------------|
| <b>Wheels/Tires</b>               |                                                                          |                        |
| Rim Runout (with tire installed): |                                                                          |                        |
| Axial                             | TIR 1.0 mm (0.04 in.) or less                                            | TIR 2 mm (0.08 in.)    |
| Radial                            | TIR 1.0 mm (0.04 in.) or less                                            | TIR 2 mm (0.08 in.)    |
| Front and Rear Tires Air Pressure | 100 kPa (1.0 kgf/cm <sup>2</sup> , 14 psi)                               | - - -                  |
| Standard Tire:                    |                                                                          |                        |
| Front:                            |                                                                          |                        |
| Size                              | 80/100-21 51M                                                            | - - -                  |
| Make                              | BRIDESTONE                                                               | - - -                  |
| Type                              | M401, Tube (KX250T6F ~ T7F)<br>M403, Tube (KX250T8F)<br>(EUR) M201, Tube | - - -                  |
| Rear:                             |                                                                          |                        |
| Size                              | 100/90-19 57M                                                            | - - -                  |
| Make                              | BRIDESTONE                                                               | - - -                  |
| Type                              | M402, Tube (KX250T6F ~ T7F)<br>M404, Tube (KX250T8F)<br>(EUR) M202, Tube | - - -                  |
| <b>Final Drive</b>                |                                                                          |                        |
| Drive Chain Slack                 | 52 ~ 58 mm (2.05 ~ 2.28 in.)                                             | - - -                  |
| Drive Chain 20 Link Length        | 317.5 ~ 318.2 mm (12.50 ~ 12.53 in.)                                     | 323 mm (12.72 in.)     |
| Rear Sprocket Warp (Runout)       | TIR 0.4 mm (0.016 in.) or less                                           | TIR 0.5 mm (0.020 in.) |
| <b>Brakes</b>                     |                                                                          |                        |
| Brake Lever Free Play             | (to suit rider)                                                          | - - -                  |
| Brake Fluid:                      |                                                                          |                        |
| Type:                             |                                                                          |                        |
| Front                             | DOT3 or DOT4                                                             | - - -                  |
| Rear                              | DOT4                                                                     | - - -                  |
| Brake pad lining thickness:       |                                                                          |                        |
| Front                             | 4.0 mm (0.157 in.)                                                       | 1 mm (0.04 in.)        |
| Rear                              | 6.4 mm (0.252 in.)                                                       | 1 mm (0.04 in.)        |
| <b>Suspension</b>                 |                                                                          |                        |
| Fork Oil:                         |                                                                          |                        |
| Oil Viscosity                     | SHOWA SS-05 or equivalent                                                | - - -                  |



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