



YZF-R6R
YZF-R6SR
YZF-R6RC
YZF-R6SRC

SERVICE MANUAL

HOW TO USE THIS MANUAL

This manual is intended as a handy, easy-to-read reference book for the mechanic. Comprehensive explanations of all installation, removal, disassembly, assembly, repair and check procedures are laid out with the individual steps in sequential order.

- ① The manual is divided into chapters. An abbreviation and symbol in the upper right corner of each page indicate the current chapter. Refer to "SYMBOLS".
- ② Each chapter is divided into sections. The current section title is shown at the top of each page, except in Chapter 3 ("PERIODIC CHECKS AND ADJUSTMENTS"), where the sub-section title(s) appears.
- ③ Sub-section titles appear in smaller print than the section title.
- ④ To help identify parts and clarify procedure steps, there are exploded diagrams at the start of each removal and disassembly section.
- ⑤ Numbers are given in the order of the jobs in the exploded diagram. A circled number indicates a disassembly step.
- ⑥ Symbols indicate parts to be lubricated or replaced. Refer to "SYMBOLS".
- ⑦ A job instruction chart accompanies the exploded diagram, providing the order of jobs, names of parts, notes in jobs, etc.
- ⑧ Jobs requiring more information (such as special tools and technical data) are described sequentially.

②
①

CLUTCH
ENG

CLUTCH COVER

Order	Job/Part	Qty	Remarks
Removing the clutch cover			
	Bottom cowling		Removing the parts in the order listed.
	Right side cowling		Refer to "COWLINGS" in chapter 3.
	Engine oil		Drain.
			Refer to "CHANGING THE ENGINE OIL" in chapter 3.
	Coolant		Drain.
			Refer to "CHANGING THE COOLANT" in chapter 3.
1	Coolant hose	1	Disconnect.
2	Clutch cable	1	Disconnect.
3	Clutch cover	1	
4	Clutch cover gasket	1	
5	Dowel pin	2	
For installation, reverse the removal procedure.			

CLUTCH
ENG

REMOVING THE CLUTCH

1. Remove:

- clutch cover ①
- gasket

NOTE:

Loosen each bolt 1/4 of a turn at a time, in stages and in a crisscross pattern. After all of the bolts are fully loosened, remove them.

2. Remove:

- compression spring bolts ①
- compression springs
- pressure plate ②
- pull rod ③
- friction plates
- clutch plates

3. Straighten the lock washer tab.

4. Loosen:

- clutch boss nut ①

NOTE:

While holding the clutch boss ② with the universal clutch holder, loosen the clutch boss nut.

Universal clutch holder
90890-04086, YM-91042

5. Remove:

- clutch boss nut ①
- lock washer ②
- clutch boss ③
- thrust plate ④













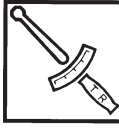










CHECKING THE FRICTION PLATES

The following procedure applies to all of the friction plates.

1. Check:

- friction plate

Damage/wear → Replace the friction plates as a set.

① GEN INFO 	② SPEC 	
③ CHK ADJ 	④ CHAS 	
⑤ ENG 	⑥ COOL 	
⑦ FI 	⑧ ELEC 	
⑨ TRBL SHTG ?	⑩ 	
⑪ 	⑫ 	
⑬ 	⑭ 	
⑮ 	⑯ 	⑰ 
⑱ 	⑲ 	⑳ 
㉑ 	㉒ 	㉓ 
㉔ 	㉕ New	

SYMBOLS

The following symbols are not relevant to every vehicle.

Symbols ① to ⑨ indicate the subject of each chapter.

- ① General information
- ② Specifications
- ③ Periodic checks and adjustments
- ④ Chassis
- ⑤ Engine
- ⑥ Cooling system
- ⑦ Fuel injection system
- ⑧ Electrical system
- ⑨ Troubleshooting

Symbols ⑩ to ⑰ indicate the following.

- ⑩ Serviceable with engine mounted
- ⑪ Filling fluid
- ⑫ Lubricant
- ⑬ Special tool
- ⑭ Tightening torque
- ⑮ Wear limit, clearance
- ⑯ Engine speed
- ⑰ Electrical data









Symbols ⑱ to ㉓ in the exploded diagrams indicate the types of lubricants and lubrication points.

- ⑱ Engine oil
- ⑲ Gear oil
- ⑳ Molybdenum-disulfide oil
- ㉑ Wheel-bearing grease
- ㉒ Lithium-soap-based grease
- ㉓ Molybdenum-disulfide grease

Symbols ㉔ to ㉕ in the exploded diagrams indicate the following.

- ㉔ Apply locking agent (LOCTITE®)
- ㉕ Replace the part

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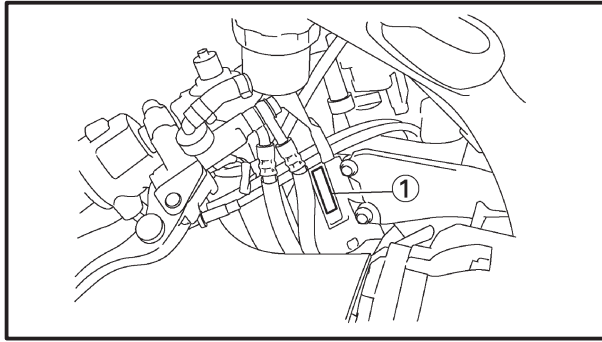
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EAS00014

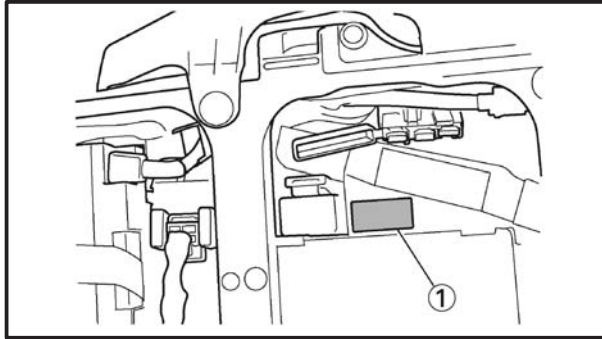
GENERAL INFORMATION MOTORCYCLE IDENTIFICATION

EAS00017

VEHICLE IDENTIFICATION NUMBER

The vehicle identification number ① is stamped into the right side of the steering head pipe.

1



EAS00018

MODEL LABEL

The model label ① is affixed to the frame. This information will be needed to order spare parts.

EAS00896

FEATURES

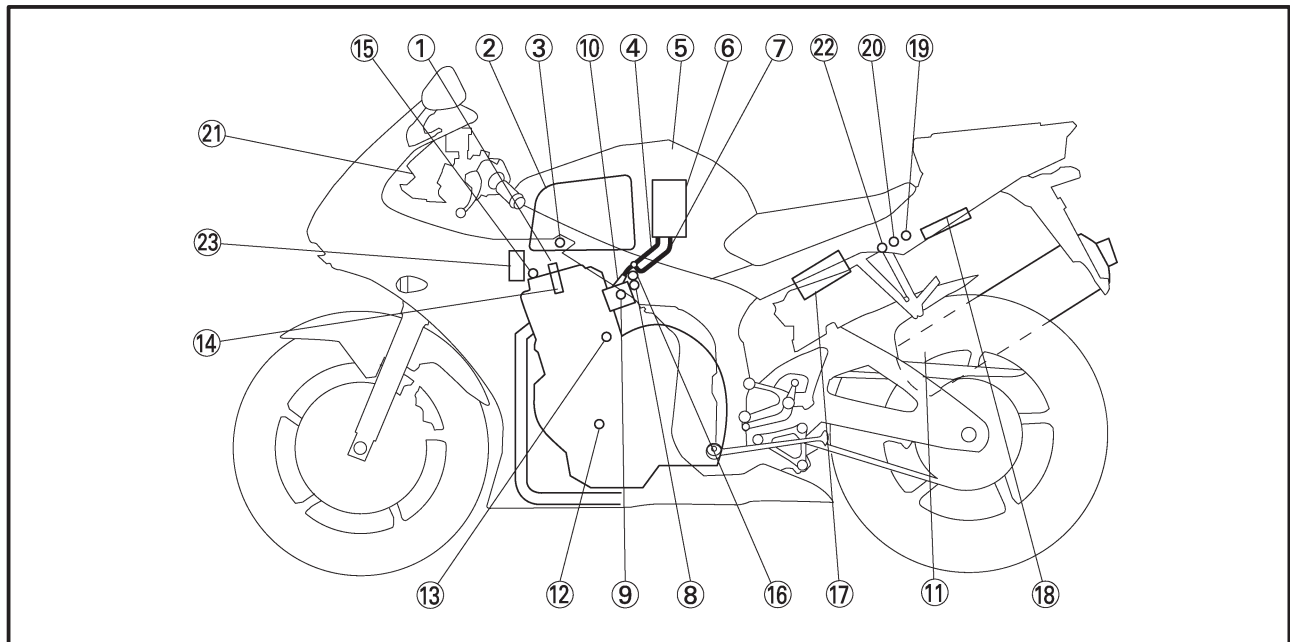
OUTLINE OF FI SYSTEM

The main function of a fuel supply system is to provide fuel to the combustion chamber at the optimum air-fuel ratio in accordance with the engine operating conditions and the atmospheric temperature. In the conventional carburetor system, the air-fuel ratio of the mixture that is supplied to the combustion chamber is created by the volume of the intake air and the fuel that is metered by the jet used in the respective chamber.

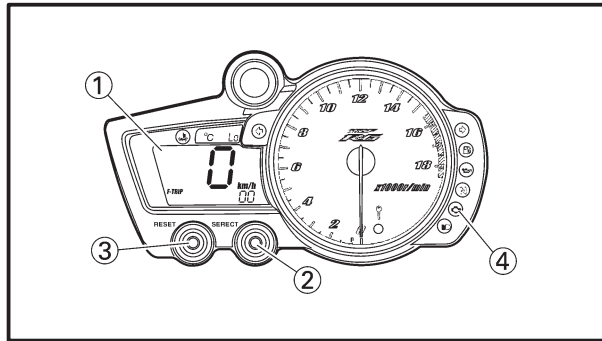
Despite the same volume of intake air, the fuel volume requirement varies by the engine operating conditions, such as acceleration, deceleration, or operating under a heavy load. Carburetors that meter the fuel through the use of jets have been provided with various auxiliary devices, so that an optimum air-fuel ratio can be achieved to accommodate the constant changes in the operating conditions of the engine.

As the requirements for the engine to deliver more performance and cleaner exhaust gases increase, it becomes necessary to control the air-fuel ratio in a more precise and finely tuned manner. To accommodate this need, this model has adopted an electronically controlled fuel injection (FI) system, in place of the conventional carburetor system. This system can achieve an optimum air-fuel ratio required by the engine at all times by using a microprocessor that regulates the fuel injection volume according to the engine operating conditions detected by various sensors.

The adoption of the FI system has resulted in a highly precise fuel supply, improved engine response, better fuel economy, and reduced exhaust emissions. Furthermore, the air induction system (AI system) has been placed under computer control together with the FI system in order to realize cleaner exhaust gases.



- | | | | |
|-----------------------------|------------------------------|----------------------------------|--------------------------------|
| ① Ignition coil | ⑧ Intake air pressure sensor | ⑭ Spark plug | ⑳ Engine trouble warning light |
| ② Air filter case | ⑨ Throttle position sensor | ⑮ Cylinder identification sensor | ㉑ Lean angle cut-off switch |
| ③ Intake temperature sensor | ⑩ Fuel injector | ⑯ Pressure regulator | ㉒ Air cut-off valve |
| ④ Fuel delivery hose | ⑪ Catalytic converter | ⑰ Battery | |
| ⑤ Fuel tank | ⑫ Crankshaft position sensor | ⑱ Atmospheric pressure sensor | |
| ⑥ Fuel pump | ⑬ Coolant temperature sensor | ㉓ Fuel injection system relay | |
| ⑦ Fuel return hose | | | |



- ① Multi-function display
- ② “SELECT” button
- ③ “RESET” button
- ④ Engine trouble warning light

INSTRUMENT FUNCTION

Multi-function display

The multi-function display is equipped with the following:

- a speedometer (which shows the riding speed)
- an odometer (which shows the total distance traveled)
- two tripmeters (which show the distance traveled since they were last set to zero)
- a fuel reserve tripmeter (which shows the distance traveled since the fuel level warning light came on)
- a clock
- a self-diagnosis device
- a display brightness and engine speed warning light control mode

NOTE:

- Be sure to turn the key to “ON” before using the “SELECT” and “RESET” buttons.
- For the U.K. only: To switch the speedometer and odometer/tripmeter display between kilometers and miles, press the “SELECT” button and “RESET” button together for at least two seconds.

Odometer and tripmeter modes

Pushing the “SELECT” button switches the display between the odometer mode “ODO” and the tripmeter modes “TRIP 1” and “TRIP 2” in the following order:

ODO → TRIP 1 → TRIP 2 → ODO

If the fuel level warning light comes on, the odometer display will automatically change to the fuel reserve tripmeter mode “F-TRIP” and start counting the distance traveled from that point. In that case, pushing the “SELECT” button switches the display between the various tripmeter and odometer modes in the following order:

F-TRIP → TRIP 1 → TRIP 2 → ODO → F-TRIP

To reset a tripmeter, select it by pushing the “SELECT” button, and then push the “RESET” button for at least one second. If you do not reset the fuel reserve tripmeter manually, it will reset itself automatically and the display will return to the prior mode after refueling and traveling 5 km (3.1 mi).

Clock mode

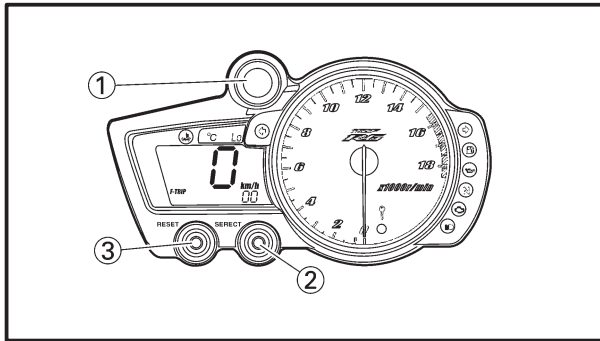
Turn the key to “ON”.

To change the display to the clock mode, push the “SELECT” button for at least one second.

To change the display back to the prior mode, push the “SELECT” button.

To set the clock:

1. Push the “SELECT” button and “RESET” button together for at least two seconds.
2. When the hour digits start flashing, push the “RESET” button to set the hours.
3. Push the “SELECT” button, and the minute digits will start flashing.
4. Push the “RESET” button to set the minutes.
5. Push the “SELECT” button and then release it to start the clock.



- ① Shift timing indicator light
- ② “SELECT” button
- ③ “RESET” button

Display brightness and shift timing indicator light control mode

This mode cycles through five control functions, allowing you to make the following settings in the order listed below.

1. Display brightness: This function allows you to adjust the brightness of the multi-function display to suit the outside lighting conditions.
2. Shift timing indicator light activity: This function allows you to choose whether or not the indicator light should be activated and whether it should blink or stay on when activated.
3. Shift timing indicator light activation: This function allows you to select the shift timing at which the indicator light will be activated.
4. Shift timing indicator light deactivation: This function allows you to select the engine speed at which the indicator light will be deactivated.
5. Shift timing indicator light brightness: This function allows you to adjust the brightness of the indicator light to suit your preference.

NOTE:

- To make any settings in this mode, you have to cycle through all of its functions. However, if the key is turned to “OFF” or engine is started before completing the procedure, only the settings made before the “SELECT” button was last pushed will be applied.
- In this mode, the multi-function display shows the current setting for each function (except the shift timing indicator light activity function).

To adjust the display brightness

1. Turn the key to “OFF”.
2. Push and hold the “SELECT” button.
3. Turn the key to “ON”, and then, after five seconds, release the “SELECT” button.
4. Push the “RESET” button to select the desired display brightness level.
5. Push the “SELECT” button to confirm the selected display brightness level. The control mode changes to the shift timing indicator light activity function.

To set the shift timing indicator light activity function

1. Push the “RESET” button to select one of the following indicator light activity settings:
 - a. The indicator light will stay on when activated. (This setting is selected when the indicator light stays on.)
 - b. The indicator light will flash when activated. (This setting is selected when the indicator light flashes four times per second.)
 - c. The indicator light is deactivated; in other words, it will not come on or flash. (This setting is selected when the indicator light flashes once every two seconds.)
2. Push the “SELECT” button to confirm the selected indicator light activity. The control mode changes to the shift timing indicator light activation function.

To set the shift timing indicator light activation function

NOTE: _____

- The indicator light activation function can be set between 10,000 and 16,000 r/min.
 - From 10,000 r/min to 12,000 r/min, the indicator light can be set in increments of 500 r/min.
 - From 12,000 r/min to 16,000 r/min, the indicator light can be set in increments of 200 r/min.
-

1. Push the “RESET” button to select the desired engine speed for activating the indicator light.
2. Push the “SELECT” button to confirm the selected engine speed.
The control mode changes to the shift timing indicator light deactivation function.

To set the shift timing indicator light deactivation function

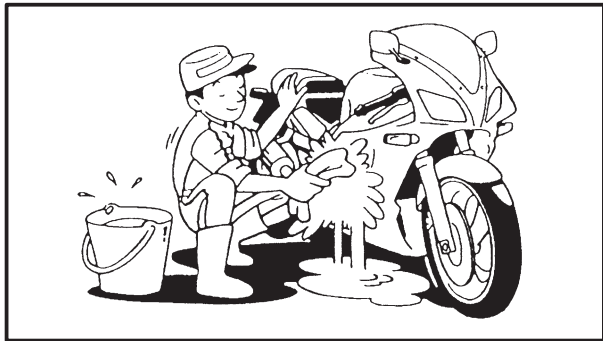
NOTE: _____

- The indicator light deactivation function can be set between 7,000 and 12,000 r/min in increments of 500 r/min.
 - Be sure to set the deactivation function to a higher engine speed than for the activation function, otherwise the shift timing indicator light will remain deactivated.
-

1. Push the “RESET” button to select the desired engine speed for deactivating the indicator light.
2. Push the “SELECT” button to confirm the selected engine speed.
The control mode changes to the shift timing indicator light brightness function.

To adjust the shift timing indicator light brightness

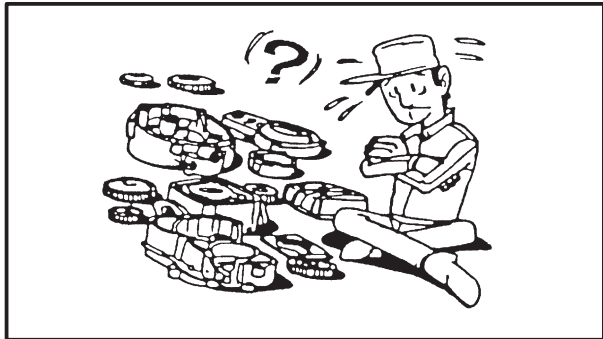
1. Push the “RESET” button to select the desired indicator light brightness level.
2. Push the “SELECT” button to confirm the selected indicator light brightness level. The multi-function display will return to the odometer, tripmeter or clock mode.



EAS00020

**IMPORTANT INFORMATION
PREPARATION FOR REMOVAL AND
DISASSEMBLY**

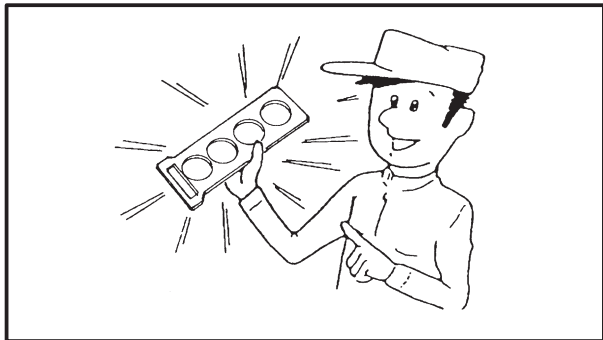
1. Before removal and disassembly, remove all dirt, mud, dust and foreign material.
2. Use only the proper tools and cleaning equipment.
Refer to the "SPECIAL TOOLS".
3. When disassembling, always keep mated parts together. This includes gears, cylinders, pistons and other parts that have been "mated" through normal wear. Mated parts must always be reused or replaced as an assembly.
4. During disassembly, clean all of the parts and place them in trays in the order of disassembly. This will speed up assembly and allow for the correct installation of all parts.
5. Keep all parts away from any source of fire.



EAS00021

REPLACEMENT PARTS

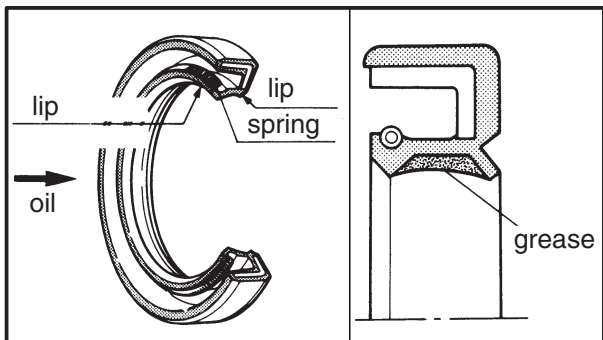
Use only genuine Yamaha parts for all replacements. Use oil and grease recommended by Yamaha for all lubrication jobs. Other brands may be similar in function and appearance, but inferior in quality.

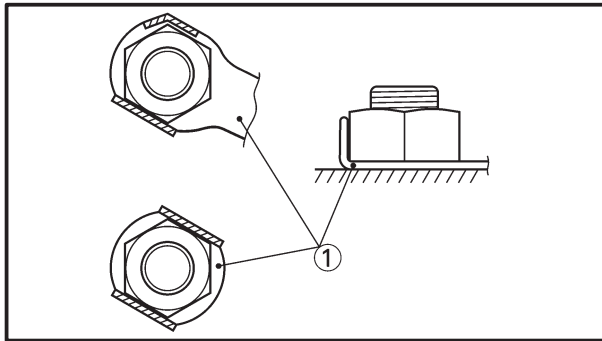


EAS00022

GASKETS, OIL SEALS AND O-RINGS

1. When overhauling the engine, replace all gaskets, seals and O-rings. All gasket surfaces, oil seal lips and O-rings must be cleaned.
2. During reassembly, properly oil all mating parts and bearings and lubricate the oil seal lips with grease.

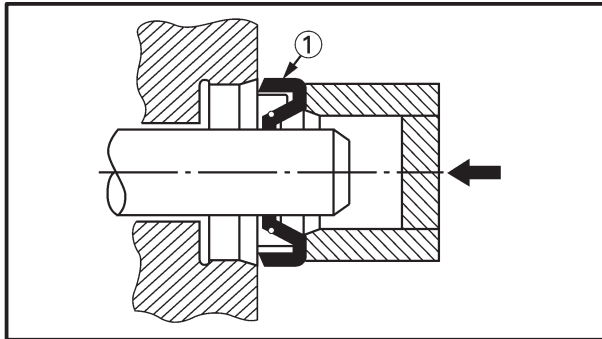




EAS00023

LOCK WASHERS/PLATES AND COTTER PINS

After removal, replace all lock washers/plates ① and cotter pins. After the bolt or nut has been tightened to specification, bend the lock tabs along a flat of the bolt or nut.



EAS00024

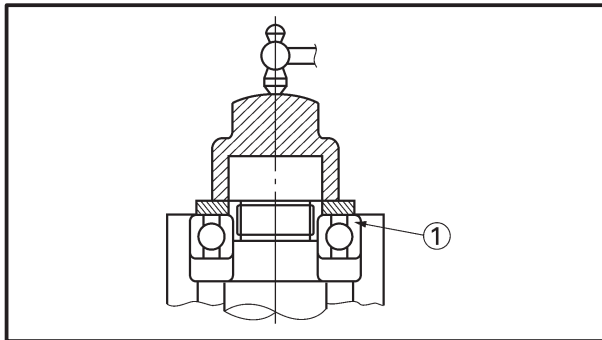
BEARINGS AND OIL SEALS

Install bearings and oil seals so that the manufacturer's marks or numbers are visible. When installing oil seals, lubricate the oil seal lips with a light coat of lithium-soap-based grease. Oil bearings liberally when installing, if appropriate.

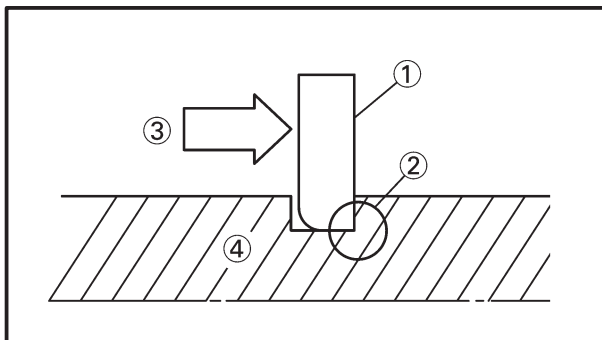
① Oil seal

CAUTION: _____

Do not spin the bearing with compressed air because this will damage the bearing surfaces.



① Bearing

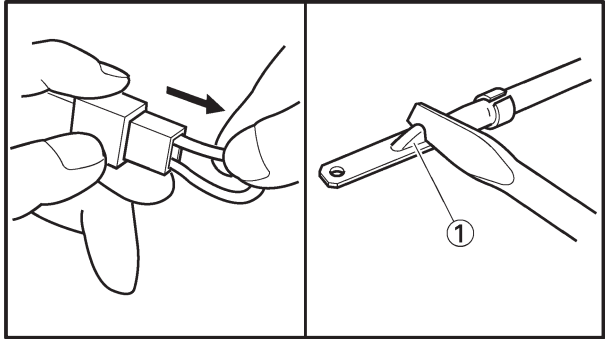
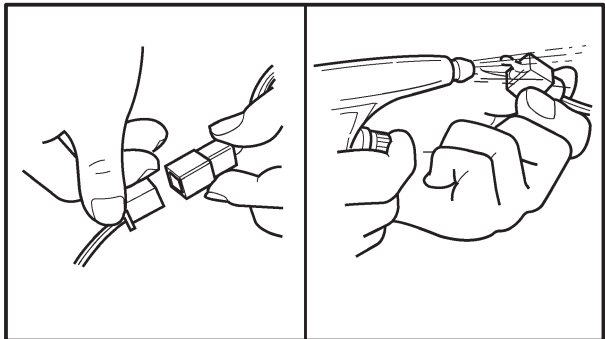


EAS00025

CIRCLIPS

Before reassembly, check all circlips carefully and replace damaged or distorted circlips. Always replace piston pin clips after one use. When installing a circlip ①, make sure the sharp-edged corner ② is positioned opposite the thrust ③ that the circlip receives.

④ Shaft



EAS00026

CHECKING THE CONNECTIONS

Check the leads, couplers, and connectors for stains, rust, moisture, etc.

1. Disconnect:

- lead
- coupler
- connector

2. Check:

- lead
- coupler
- connector

Moisture → Dry with an air blower.

Rust/stains → Connect and disconnect several times.

3. Check:

- all connections

Loose connection → Connect properly.

NOTE: _____

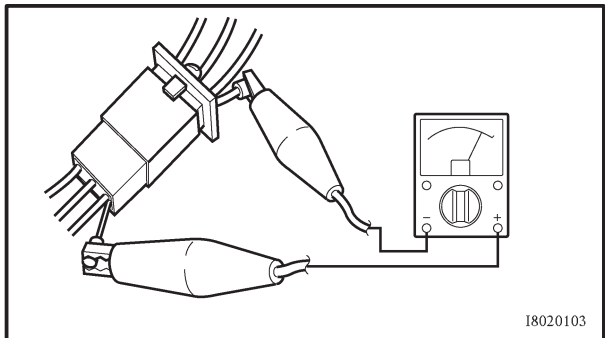
If the pin ① on the terminal is flattened, bend it up.

4. Connect:

- lead
- coupler
- connector

NOTE: _____

Make sure all connections are tight.



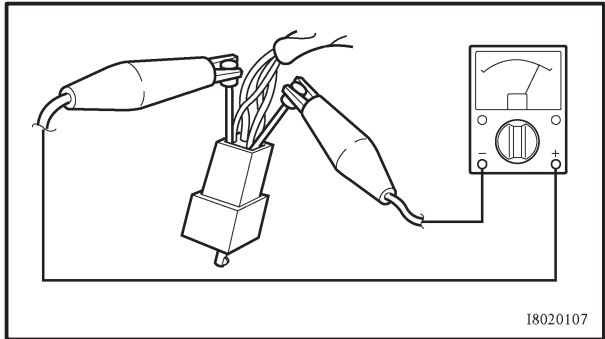
5. Check:

- continuity
(with the pocket tester)

	Pocket tester 90890-03112, YU-3112
---	--

NOTE: _____

- If there is no continuity, clean the terminals.
- When checking the wire harness, perform steps (1) to (3).
- As a quick remedy, use a contact revitalizer available at most part stores.





EAS00027

SPECIAL TOOLS

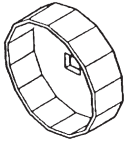
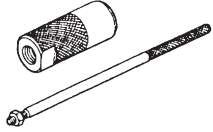
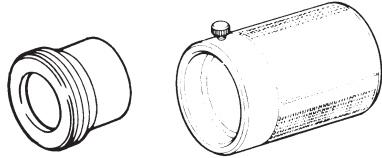
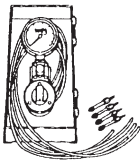
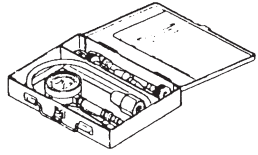
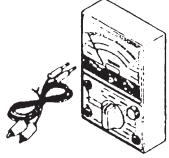
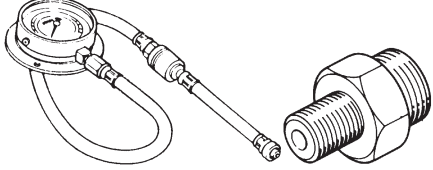
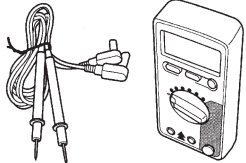
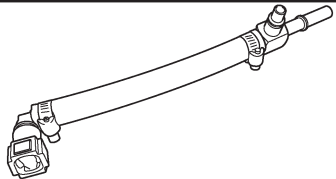
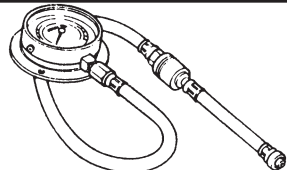
The following special tools are necessary for complete and accurate tune-up and assembly. Use only the appropriate special tools as this will help prevent damage caused by the use of inappropriate tools or improvised techniques. Special tools, part numbers or both may differ depending on the country. When placing an order, refer to the list provided below to avoid any mistakes.

NOTE:

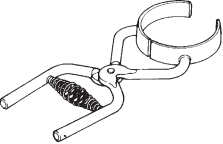
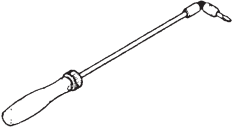
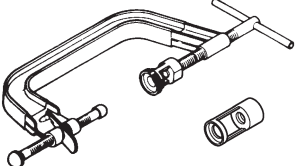
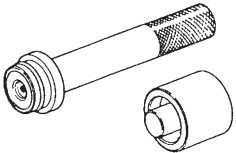
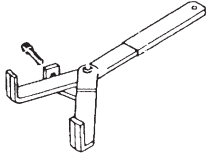
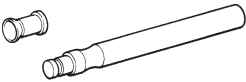
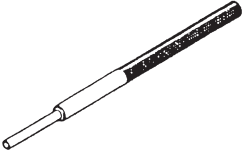
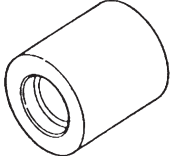
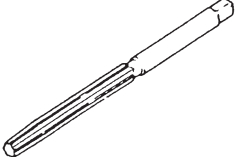
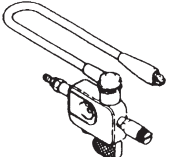
- For U.S.A. and Canada, use part number starting with “YM-”, “YU-”, or “ACC-”.
- For others, use part number starting with “90890-”.

Tool No.	Tool name/Function	Illustration
Flywheel puller 90890-01362 YU-33270-B Adapter 90890-04089 YM-33282	Flywheel puller Adapter This tool is used to remove the generator rotor.	
90890-01701 YS-01880-A	Sheave holder This tool is used to hold the generator rotor when removing or installing the generator rotor bolt or pickup coil rotor bolt.	
90890-01304 YU-01304	Piston pin puller This tool is used to remove the piston pins.	
Radiator cap tester 90890-01325 YU-24460-01 Adapter 90890-01352 YU-33984	Radiator cap tester Adapter These tools are used to check the cooling system.	
90890-01403 YU-33975	Steering nut wrench This tool is used to loosen or tighten the steering stem ring nuts.	
90890-01473	Damper rod holder This tool is used to hold the damper rod assembly when loosening or tightening the damper rod assembly bolt.	
Pivot shaft wrench 90890-01471 YM-01471 Pivot shaft wrench adapter 90890-01476	Pivot shaft wrench Pivot shaft wrench adapter This tool is used to loosen or tighten the pivot adjust bolt and engine mount adjust bolt.	

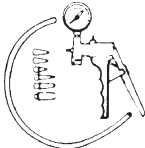
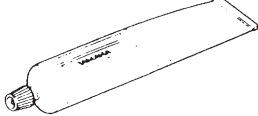


Tool No.	Tool name/Function	Illustration
90890-01426 YU-38411	Oil filter wrench This tool is needed to loosen or tighten the oil filter cartridge.	
Rod puller 90890-01437 YM-01437 Rod puller attachment 90890-01436	Rod puller Rod puller attachment These tools are used to pull up the front fork damper rod.	
Fork seal driver 90890-01367 YM-33963 Fork seal driver attachment 90890-01374 YM-8020-A	Fork seal driver weight Fork seal driver attachment This tool is used to install the front fork's oil seal and dust seal.	
Vacuum gauge 90890-03094 YU-08030	Vacuum gauge This gauge is used to synchronize the carburetors.	
Compression gauge 90890-03081 YU-33223 Adapter 90890-04136	Compression gauge Adapter These tools are used to measure engine compression.	
90890-03112 YU-3112	Pocket tester This tool is used to check the electrical system.	
Oil pressure gauge 90890-03153 YU-03153 Adapter 90890-03139	Oil pressure gauge Adapter These tools are used to measure engine oil pressure.	
90890-03174	Digital circuit tester This tool is used to check the electrical system.	
90890-03176 YM-03176	Fuel pressure adapter This tool is needed to measure fuel pressure.	
90890-03153 YU-03153	Pressure gauge This tool used is to measure fuel pressure.	



Tool No.	Tool name/Function	Illustration
90890-04044 YM-04044	Piston ring compressor This tool is used to compress piston rings when installing the cylinder.	
90890-03158	Carburetor angle driver This tool is used to turn the pilot screw when adjusting the engine idling speed.	
Valve spring compressor 90890-04019 YM-04019 Attachment 90890-04108 YM-01253	Valve spring compressor Attachment These tools are used to remove or install the valve assemblies.	
Middle driven shaft bearing driver 90890-04058 YM-4058 Mechanical seal installer 90890-04078 YM-33221	Middle driven shaft bearing driver Mechanical seal installer These tools are used to install the water pump seal.	
90890-04086 YM-91042	Clutch holding tool This tool is used to hold the clutch boss when removing or installing the clutch boss nut.	
90890-04101	Valve lifter This tool is needed to remove and install the valve lifter.	
90890-04111	Valve guide remover ($\phi 4$) This tool is used to remove or install the valve guides.	
90890-04112	Valve guide installer ($\phi 4$) This tool is used to install the valve guides.	
90890-04113 YM-04113	Valve guide reamer ($\phi 4$) This tool is used to rebores the new valve guides.	
90890-06754 YM-34487	Ignition checker This tool is used to check the ignition system components.	

SPECIAL TOOLS**GEN
INFO**

Tool No.	Tool name/Function	Illustration
90890-06756 YB-35956	Vacuum/pressure pump gauge set This tool used to measure the vacuum pressure.	
90890-85505 ACC-11001-05-01	Yamaha bond No. 1215 This bond is used to seal two mating surfaces (e.g., crankcase mating surfaces).	

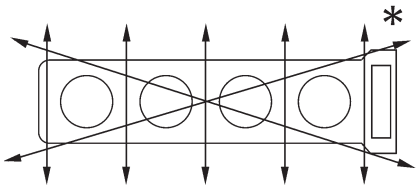


SPECIFICATIONS

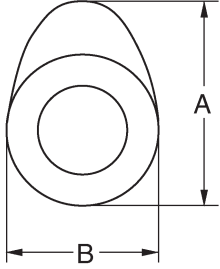
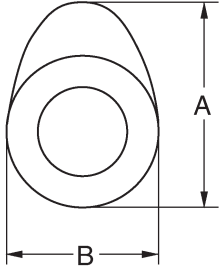
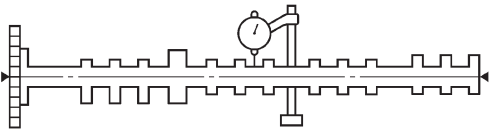
GENERAL SPECIFICATIONS

Item	Standard	Limit
Model code	5SL3 (USA except for CAL) 5SL4 (CAL) 5SL7 (USA except for CAL) 5SL8 (CAL)	...
Dimensions		
Overall length	2,025 mm (79.7 in)	...
Overall width	690 mm (27.2 in)	...
Overall height	1,090 mm (42.9 in)	...
Seat height	820 mm (32.3 in)	...
Wheelbase	1,380 mm (54.3 in)	...
Minimum ground clearance	135 mm (5.3 in)	...
Minimum turning radius	3,400 mm (133.9 in)	...
Weight		
Wet (with oil and a full fuel tank)	182 kg (401 lb) (USA except for CAL) 183 kg (404 lb) (CAL)	...
Maximum load (except motorcycle)	193 kg (426 lb) (USA except for CAL) 192 kg (423 lb) (CAL)	...

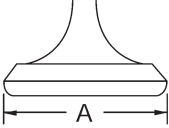
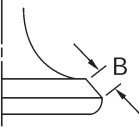
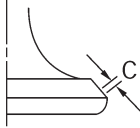
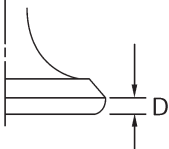
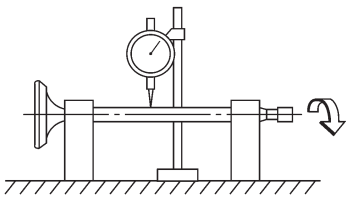


Item	Standard	Limit
Oil filter Oil filter type Bypass valve opening pressure	Formed 80 ~ 120 kPa (0.8 ~ 1.2 kg/cm ² , 0.8 ~ 1.2 bar, 11.6 ~ 17.4 psi)
Oil pump Oil pump type Inner-rotor-to-outer-rotor-tip clearance Outer-rotor-to-oil-pump-housing clearance	Trochoid 0.03 ~ 0.09 mm (0.0012 ~ 0.0035 in) 0.03 ~ 0.08 mm (0.0012 ~ 0.0031 in)	... 0.15 mm (0.0059 in) 0.15 mm (0.0059 in)
Cooling system Radiator capacity Radiator cap opening pressure Radiator core Width Height Depth Coolant reservoir Capacity Water pump Water pump type Reduction ratio Max. impeller shaft tilt	2.15 L (1.89 Imp qt, 2.27 US qt) 110 ~ 140 kPa (1.1 ~ 1.4 kg/cm ² , 1.1 ~ 1.4 bar, 16.0 ~ 20.3 psi) 320 mm (12.6 in) 258 mm (10.2 in) 24 mm (0.94 in) 0.44 L (0.39 Imp qt, 0.47 US qt) Single suction centrifugal pump 86/44 × 31/31 (1.955) 0.15 mm (0.006 in)
Starting system type	Electric starter	
Electric fuel injection Type Manufacturer	INP-250/4 NIPPON INJECTOR
Spark plugs Model (manufacturer) × quantity Spark plug gap	CR9EK or CR10EK (NGK) × 4 0.6 ~ 0.7 mm (0.0236 ~ 0.0276 in)
Cylinder head Volume Max. warpage 	10.3 ~ 10.9 cm ³ (0.63 ~ 0.67 cu.in) 0.05 mm (0.002 in)

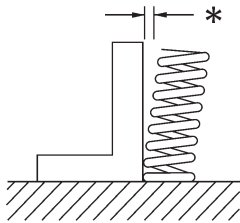



Item	Standard	Limit
<p>Camshafts Drive system Camshaft cap inside diameter Camshaft journal diameter Camshaft-journal-to-camshaft-cap clearance Intake camshaft lobe dimensions</p>	<p>Chain drive (right) 23.008 ~ 23.029 mm (0.9058 ~ 0.9067 in) 22.967 ~ 22.980 mm (0.9042 ~ 0.9047 in) 0.028 ~ 0.062 mm (0.0011 ~ 0.0024 in)</p>	<p>••• ••• ••• 0.08 mm (0.0031 in)</p>
		
<p>Measurement A</p>	<p>33.45 ~ 33.55 mm (1.317 ~ 1.321 in)</p>	<p>33.40 mm (1.315 in)</p>
<p>Measurement B</p>	<p>25.12 ~ 25.22 mm (0.989 ~ 0.993 in)</p>	<p>25.07 mm (0.987 in)</p>
<p>Exhaust camshaft lobe dimensions</p>		
		
<p>Measurement A</p>	<p>32.55 ~ 32.65 mm (1.282 ~ 1.285 in)</p>	<p>32.50 mm (1.280 in)</p>
<p>Measurement B</p>	<p>25.07 ~ 25.17 mm (0.987 ~ 0.991 in)</p>	<p>25.02 mm (0.985 in)</p>
<p>Max. camshaft runout</p>	<p>•••</p>	<p>0.06 mm (0.0024 in)</p>
		

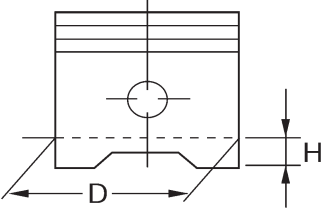
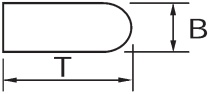
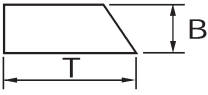



Item	Standard	Limit
Timing chain Model/number of links Tensioning system	RH2015/120 Automatic
Valves, valve seats, valve guides Valve clearance (cold) Intake Exhaust Valve dimensions	0.13 ~ 0.20 mm (0.0051 ~ 0.0079 in) 0.23 ~ 0.30 mm (0.0091 ~ 0.0118 in)
 Head Diameter  Face Width  Seat Width  Margin Thickness		
Valve head diameter A Intake Exhaust	24.9 ~ 25.1 mm (0.9803 ~ 0.9882 in) 21.9 ~ 22.1 mm (0.8622 ~ 0.8701 in)
Valve face width B Intake Exhaust	1.14 ~ 1.98 mm (0.0449 ~ 0.0780 in) 1.14 ~ 1.98 mm (0.0449 ~ 0.0780 in)
Valve seat width C Intake Exhaust	0.9 ~ 1.1 mm (0.0354 ~ 0.0433 in) 0.9 ~ 1.1 mm (0.0354 ~ 0.0433 in)	1.6 mm (0.06 in) 1.6 mm (0.06 in)
Valve margin thickness D Intake Exhaust	0.6 ~ 0.8 mm (0.0236 ~ 0.0315 in) 0.6 ~ 0.8 mm (0.0236 ~ 0.0315 in)	0.5 mm (0.02 in) 0.5 mm (0.02 in)
Valve stem diameter Intake Exhaust	3.975 ~ 3.990 mm (0.1565 ~ 0.1571 in) 3.960 ~ 3.975 mm (0.1559 ~ 0.1565 in)	3.95 mm (0.1555 in) 3.935 mm (0.1549 in)
Valve guide inside diameter Intake Exhaust	4.000 ~ 4.012 mm (0.1575 ~ 0.1580 in) 4.000 ~ 4.012 mm (0.1575 ~ 0.1580 in)	4.042 mm (0.1591 in) 4.042 mm (0.1591 in)
Valve-stem-to-valve-guide clearance Intake Exhaust	0.010 ~ 0.037 mm (0.0004 ~ 0.0015 in) 0.025 ~ 0.052 mm (0.0010 ~ 0.0020 in)	0.08 mm (0.0031 in) 0.10 mm (0.0039 in)
Valve stem runout 	...	0.04 mm (0.0016 in)
Valve seat width Intake Exhaust	0.9 ~ 1.1 mm (0.0354 ~ 0.0433 in) 0.9 ~ 1.1 mm (0.0354 ~ 0.0433 in)	1.6 mm (0.06 in) 1.6 mm (0.06 in)

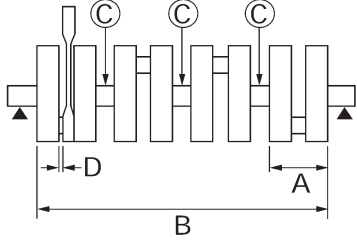


Item	Standard	Limit	
Valve springs			
Free length			
Intake (inner)	35.7 mm (1.41 in)	33.9 mm (1.33 in)	
(outer)	40.3 mm (1.59 in)	38.3 mm (1.50 in)	
Exhaust	41.7 mm (1.64 in)	39.6 mm (1.56 in)	
Installed length (valve closed)			
Intake (inner)	30 mm (1.18 in)	•••	
(outer)	32.5 mm (1.28 in)	•••	
Exhaust	36.1 mm (1.42 in)	•••	
Compressed spring force			
(installed)			
Intake (inner)	61.5 ~ 70.7 N (6.27 ~ 7.21 kg,	•••	
(outer)	13.83 ~ 15.89 lb)	•••	
Exhaust	139.1 ~ 160.1 N (14.18 ~ 16.33 kg,	•••	
(outer)	31.27 ~ 35.99 lb)	•••	
Exhaust	160 ~ 184 N (16.32 ~ 18.76 kg,	•••	
(outer)	35.97 ~ 41.36 lb)	•••	
Spring tilt			
			
	Intake (inner)	•••	2.5°/1.6 mm
	(outer)	•••	(0.06 in)
	Exhaust	•••	2.5°/1.8 mm
	(outer)	•••	(0.07 in)
Exhaust	•••	2.5°/1.8 mm	
(outer)	•••	(0.07 in)	
Winding direction (top view)			
Intake (inner)	Counter clockwise	•••	
(outer)	Clockwise	•••	
Exhaust	Clockwise	•••	
			
		•••	
		•••	
		•••	
		•••	
Cylinders			
Cylinder arrangement	Forward-inclined, parallel 4-cylinder	•••	
Bore × stroke	65.5 mm × 44.5 mm (2.58 × 1.75 in)	•••	
Compression ratio	12.4 : 1	•••	
Bore	65.50 ~ 65.51 mm (2.5787 ~ 2.5791 in)	•••	
Max. out-of-round	•••	0.05 mm	
		(0.002 in)	



Item	Standard	Limit
Piston		
Piston-to-cylinder clearance	0.010 ~ 0.035 mm (0.0004 ~ 0.0014 in)	0.055 mm (0.0022 in)
Diameter D 	65.475 ~ 65.490 mm (2.5778 ~ 2.5783 in)	•••
Height H	4 mm (0.16 in)	•••
Piston pin bore (in the piston)		
Diameter	16.002 ~ 16.013 mm (0.6300 ~ 0.6304 in)	16.043 mm (0.6316 in)
Offset	0.5 mm (0.0197 in)	•••
Offset direction	Intake side	•••
Piston pins		
Outside diameter	15.991 ~ 16.000 mm (0.6296 ~ 0.6299 in)	15.971 mm (0.6288 in)
Piston-pin-to-piston-pin-bore clearance	0.002 ~ 0.022 mm (0.0001 ~ 0.0009 in)	0.072 mm (0.0028 in)
Piston rings		
Top ring 		
Ring type	Barrel	•••
Dimensions (B × T)	0.90 × 2.45 mm (0.04 × 0.10 in)	•••
End gap (installed)	0.25 ~ 0.35 mm (0.0098 ~ 0.0138 in)	0.60 mm (0.0236 in)
Ring side clearance	0.030 ~ 0.065 mm (0.0012 ~ 0.0026 in)	0.115 mm (0.0045 in)
2nd ring		
		
Ring type	Taper	•••
Dimensions (B × T)	0.8 × 2.5 mm (0.03 × 0.10 in)	•••
End gap (installed)	0.7 ~ 0.8 mm (0.0276 ~ 0.0315 in)	1.15 mm (0.0453 in)
Ring side clearance	0.030 ~ 0.065 mm (0.0012 ~ 0.0026 in)	0.125 mm (0.0049 in)
Oil ring		
		
Dimensions (B × T)	1.5 × 2.0 mm (0.06 × 0.08 in)	•••
End gap (installed)	0.10 ~ 0.35 mm (0.0039 ~ 0.0138 in)	•••



Item	Standard	Limit
<p>Connecting rods Crankshaft-pin-to-big-end-bearing clearance Bearing color code</p>	<p>0.028 ~ 0.052 mm (0.0011 ~ 0.0020 in) 1 = Blue 2 = Black 3 = Brown 4 = Green</p>	<p>0.09 mm (0.0035 in) •••</p>
<p>Crankshaft</p>  <p>Width A Width B Max. runout C Big end side clearance D Big end radial clearance Small end free play Crankshaft-journal-to-crankshaft-journal-bearing clearance Bearing color code</p>	<p>51.85 ~ 52.55 mm (2.04 ~ 2.06 in) 268.8 ~ 270.0 mm (10.58 ~ 10.63 in) ••• 0.160 ~ 0.262 mm (0.0063 ~ 0.0103 in) 0.028 ~ 0.052 mm (0.0011 ~ 0.0020 in) 0.32 ~ 0.50 mm (0.01 ~ 0.02 in) 0.034 ~ 0.058 mm (0.0013 ~ 0.0023 in) 0 = White 1 = Blue 2 = Black 3 = Brown 4 = Green</p>	<p>••• ••• 0.03 mm (0.0012 in) ••• ••• ••• 0.10 mm (0.0039 in) •••</p>
<p>Clutch Clutch type Clutch release method Clutch release method operation Operation Clutch cable free play (at the end of the clutch lever) Friction plates Color code Thickness Plate quantity Color code Thickness Plate quantity Clutch plates Thickness Plate quantity Max. warpage Thickness Plate quantity Max. warpage Clutch springs Free length Spring quantity</p>	<p>Wet, multiple disc Outer pull, rack and pinion pull Cable operation Left-hand operation 10 ~ 15 mm (0.39 ~ 0.59 in) Brown 2.9 ~ 3.1 mm (0.114 ~ 0.122 in) 6 Purple 2.9 ~ 3.1 mm (0.114 ~ 0.112 in) 2 1.9 ~ 2.1 mm (0.07 ~ 0.08 in) 7 ••• 2.2 ~ 2.4 mm (0.086 ~ 0.095 in) 1 ••• 50 mm (1.97 in) 6</p>	<p>••• ••• ••• ••• ••• ••• 2.8 mm (0.110 in) ••• ••• 2.8 mm (0.110 in) ••• ••• ••• 0.1 mm (0.0039 in) ••• ••• 0.1 mm (0.0039 in) 49 mm (1.93 in) •••</p>

ENGINE SPECIFICATIONS

SPEC



Item	Standard	Limit
Transmission		
Transmission type	Constant mesh, 6-speed	•••
Primary reduction system	Spur gear	•••
Primary reduction ratio	86/44 (1.955)	•••
Secondary reduction system	Chain drive	•••
Secondary reduction ratio	48/16 (3.000)	•••
Operation	Left-foot operation	•••
Gear ratios		
1st gear	37/13 (2.846)	•••
2nd gear	37/19 (1.947)	•••
3rd gear	28/18 (1.556)	•••
4nd gear	32/24 (1.333)	•••
5th gear	25/21 (1.190)	•••
6th gear	26/24 (1.083)	•••
Max. main axle runout	•••	0.02 mm (0.0008 in)
Max. drive axle runout	•••	0.02 mm (0.0008 in)
Shifting mechanism		
Shift mechanism type	Shift drum/Guide bar	•••
Max. shift fork guide bar bending	•••	0.05 mm (0.002 in)
Air filter type		
	Wet element	•••
Fuel pump		
Pump type	Electrical	•••
Model (manufacturer)	5PW (DENSO)	•••
Output pressure	294 kPa (2.94 kg/cm ² , 2.94 bar, 42.6 psi)	•••

ENGINE SPECIFICATIONS

SPEC



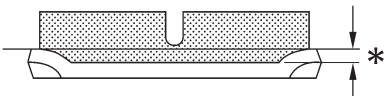
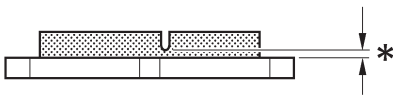
Item	Standard	Limit
Throttle position sensor		
Resistance	4.85 ~ 5.15 kΩ at 20°C (68°F)	...
Output voltage (at idle)	0.63 ~ 0.73 V	...
Throttle bodies		
Model (manufacturer) × quantity	38EIS (MIKUNI) × 4	...
Intake vacuum pressure	24 kPa (180 mmHg, 7.0872 inHg)	...
Throttle cable free play (at the flange of the throttle grip)	6 ~ 8 mm (0.24 ~ 0.31 in)	...
ID mark	5SL1 00 (5SL3/5SL7), 5SL4 10 (5SL4/5SL8)	...
Throttle valve size	#100	...



CHASSIS SPECIFICATIONS

Item	Standard	Limit
Frame		
Frame type	Diamond	•••
Caster angle	24°	•••
Trail	86 mm (3.39 in)	•••
Front wheel		
Wheel type	Cast wheel	•••
Rim		
Size	17 M/C × MT3.50	•••
Material	Aluminum	•••
Wheel travel	120 mm (4.72 in)	•••
Wheel runout		
Max. radial wheel runout	•••	1 mm (0.04 in)
Max. lateral wheel runout	•••	0.5 mm (0.02 in)
Rear wheel		
Wheel type	Cast wheel	•••
Rim		
Size	17 M/C × MT5.50	•••
Material	Aluminum	•••
Wheel travel	120 mm (4.72 in)	•••
Wheel runout		
Max. radial wheel runout	•••	1 mm (0.04 in)
Max. lateral wheel runout	•••	0.5 mm (0.02 in)
Front tire		
Tire type	Tubeless	•••
Size	120/60 ZR17 M/C (55W)	•••
Model (manufacturer)	Pilot SPORT N (MICHELIN) D208FL (DUNLOP)	•••
Tire pressure (cold)		
0 ~ 90 kg (0 ~ 198 lb)	250 kPa (2.5 kgf/cm ² , 2.5 bar, 35.6 psi)	•••
90 ~ 193 kg (198 ~ 426 lb) (USA except for CAL)	250 kPa (2.5 kgf/cm ² , 2.5 bar, 35.6 psi)	•••
90 ~ 192 kg (198 ~ 423 lb) (CAL)	250 kPa (2.5 kgf/cm ² , 2.5 bar, 35.6 psi)	•••
High-speed riding	250 kPa (2.5 kgf/cm ² , 2.5 bar, 35.6 psi)	•••
Min. tire tread depth	•••	1.6 mm (0.06 in)



Item	Standard	Limit
Rear tire		
Tire type	Tubeless	•••
Size	180/55 ZR17 M/C (73W)	•••
Model (manufacturer)	Pilot SPORT B (MICHELIN) D208L (DUNLOP)	•••
Tire pressure (cold)		
0 ~ 90 kg (0 ~ 198 lb)	250 kPa (2.5 kgf/cm ² , 2.5 bar, 35.6 psi)	•••
90 ~ 193 kg (198 ~ 426 lb) (USA except for CAL)	290 kPa (2.9 kgf/cm ² , 2.9 bar, 41.3 psi)	•••
90 ~ 192 kg (198 ~ 423 lb) (CAL)	290 kPa (2.9 kgf/cm ² , 2.9 bar, 41.3 psi)	•••
High-speed riding	250 kPa (2.5 kgf/cm ² , 2.5 bar, 35.6 psi)	•••
Min. tire tread depth	•••	1.6 mm (0.06 in)
Front brakes		
Brake type	Dual disc brake	•••
Operation	Right hand operation	•••
Recommended fluid	DOT 4	•••
Brake lever free play	2.3 ~ 11.5 mm (0.09 ~ 0.45 in)	•••
Brake discs		
Diameter × thickness	298 × 5 mm (11.73 × 0.20 in)	•••
Min. thickness	•••	4.5 mm (0.18 in)
Max. deflection	•••	0.1 mm (0.004 in)
Brake pad lining thickness		
	4.5 mm (0.18 in)	0.5 mm (0.02 in)
Master cylinder inside diameter	14 mm (0.55 in)	•••
Caliper cylinder inside diameter	30.2 mm and 27 mm (1.19 in and 1.06 in)	•••
Rear brake		
Brake type	Single disc brake	•••
Operation	Right foot operation	•••
Brake pedal position (below the bottom of the footrest bracket)	7 ~ 11 mm (0.28 ~ 0.43 in)	•••
Recommended fluid	DOT 4	•••
Brake pedal freeplay	4.3 ~ 9.3 mm (0.17 ~ 0.37 in)	•••
Brake discs		
Diameter × thickness	220 × 5 mm (8.66 × 0.20 in)	•••
Min. thickness	•••	4.5 mm (0.18 in)
Max. deflection	•••	0.15 mm (0.006 in)
Brake pad lining thickness		
	6.0 mm (0.24 in)	1.0 mm (0.04 in)
Master cylinder inside diameter	12.7 mm (0.5 in)	•••
Caliper cylinder inside diameter	38.1 mm (1.5 in)	•••



Item	Standard	Limit
Front suspension		
Suspension type	Telescopic fork	•••
Front fork type	Coil spring/oil damper	•••
Front fork travel	120 mm (4.72 in)	•••
Spring		
Free length	249.3 mm (9.81 in)	244.3 mm (9.62 in)
Spacer length	100 mm (3.937 in)	•••
Installed length	240.3 mm (9.46 in)	•••
Spring rate (K1)	8.3 N/mm (0.83 kg/mm, 46.49 lb/in)	•••
Spring stroke (K1)	0 ~ 120 mm (0 ~ 4.7244 in)	•••
Inner tube outer diameter	43 mm (1.69 in)	•••
Inner tube bending limit	•••	0.2 mm (0.01 in)
Optional spring available	No	•••
Fork oil		
Recommended oil	Suspension oil "01"	•••
Quantity (each front fork leg)	0.49 L (0.43 Imp qt, 0.52 US qt)	•••
Level (from the top of the inner tube, with the inner tube fully compressed, and without the fork spring)	106 mm (4.17 in)	•••
Spring preload adjusting positions		
Minimum	8	•••
Standard	7	•••
Maximum	1	•••
Rebound damping adjusting positions		
Minimum*	10	•••
Standard*	9	•••
Maximum*	1	•••
Compression damping adjusting positions		
Minimum*	9	•••
Standard*	7	•••
Maximum*	1	•••
*from the fully turned-in position		

CHASSIS SPECIFICATIONS

SPEC



Item	Standard	Limit
Steering		
Steering bearing type	Angular bearing	•••
Rear suspension		
Suspension type	Swingarm (link suspension)	•••
Rear shock absorber assembly type	Coil spring/gas-oil damper	•••
Rear shock absorber assembly travel	60 mm (2.36 in)	•••
Spring		
Free length	168.5 mm (6.63 in)	•••
Installed length	157.5 mm (6.2 in)	•••
Spring rate (K1)	98 N/mm (9.80 kg/mm, 548.87 lb/in)	•••
Spring stroke (K1)	0 ~ 60 mm (0.00 ~ 2.36 in)	•••
Optional spring available	No	•••
Standard spring preload gas/air pressure	1,200 kPa (12 kg/cm ² , 12 bar, 174 psi)	•••
Spring preload adjusting positions		
Minimum	1	•••
Standard	4	•••
Maximum	9	•••
Rebound damping adjusting positions		
Minimum*	20	•••
Standard*	10	•••
Maximum*	5	•••
Compression damping adjusting positions		
Minimum*	20	•••
Standard*	10	•••
Maximum*	1	•••
*from the fully turned-in position		
Swingarm		
Free play (at the end of the swingarm)		
Radial	•••	1.0 mm (0.04 in)
Axial	•••	1.0 mm (0.04 in)
Drive chain		
Model (manufacturer)	532ZLV KAI (DAIDO)	•••
Link quantity	116	•••
Drive chain slack	35 ~ 45 mm (1.38 ~ 1.77 in)	•••
Maximum ten-link section	•••	150.1 mm (5.91 in)



ELECTRICAL SPECIFICATIONS

Item	Standard	Limit
System voltage	12 V	...
Ignition system		
Ignition system type	DC. CDI	...
Ignition timing	10° BTDC at 1,300 r/min (USA except for CAL) 5° BTDC at 1,300 r/min (CAL)	...
Crankshaft position sensor resistance/color	248 ~ 372 Ω at 20°C (68°F)/Gy-B	...
CDI unit model (manufacturer)	F8T926 (MITSUBISHI)	...
Ignition coils		
Model (manufacturer)	J0454 (DENSO)	...
Minimum ignition spark gap	6 mm (0.24 in)	...
Primary coil resistance	0.17 ~ 0.23 Ω at 20°C (68°F)	...
Secondary coil resistance	4.8 ~ 7.2 kΩ at 20°C (68°F)	...
Charging system		
System type	A.C. magneto	...
Model (manufacturer)	LLZ68 (DENSO)	...
Normal output	14 V/300 W at 5,000 r/min	...
Stator coil resistance/color	0.18 ~ 0.26 Ω at 20°C (68°F)/W-W	...
Rectifier/regulator		
Regulator type	Semi conductor short circuit	...
Model (manufacture)	SH713AA (SHINDENGEN)	...
No-load regulated voltage	14.1 ~ 14.9 V	...
Rectifier capacity	35 A	...
Withstand voltage	200 V	...
Battery		
Battery type	GT9B-4	...
Battery voltage/capacity	12 V/8 Ah	...
Specific gravity	1.320	...
Manufacturer	GS	...
Ten hour rate amperage	0.8A	...
Headlight type	Halogen bulb	
Bulbs (voltage/wattage × quantity)		
Headlight	12 V 55 W × 2	...
Tail/brake light	LED × 1	...
Front turn signal/position light	12 V 21 W/5W × 2	...
Rear turn signal light	12 V 21 W × 2	...
Licence light	12 V 5 W × 1	...
Meter light	LED × 1	...

ELECTRICAL SPECIFICATIONS

SPEC



Item	Standard	Limit
Indicator light (voltage/wattage × quantity)		
Neutral indicator light	LED × 1	...
High beam indicator light	LED × 1	...
Oil level indicator light	LED × 1	...
Turn signal indicator light	LED × 2	...
Fuel level warning light	LED × 1	...
Coolant temperature indicator light	LED × 1	...
Engine trouble warning light	LED × 1	...
Shift timing indicator light	LED × 1	...
Electric starting system		
System type	Constant mesh	...
Starter motor		
Model (manufacturer)	SM-14 (MITSUBA)	...
Power output	0.6 kW	...
Brushes		
Overall length	10 mm (0.39 in)	3.5 mm (0.14 in)
Spring force	7.16 ~ 9.52 N (730 ~ 971 g, 25.77 ~ 34.27 oz)	...
Armature coil resistance	0.0012 ~ 0.0022 Ω at 20°C (68°F)	...
Commutator diameter	28 mm (1.1 in)	27 mm (1.06 in)
Mica undercut	0.7 mm (0.03 in)	...
Starter relay		
Model (manufacturer)	2768088-A (JIDECO)	...
Amperage	180 A	...
Coil resistance	4.18 ~ 4.62 Ω at 20°C (68°F)	...
Horn		
Horn type	Plain	...
Model (manufacturer) × quantity	YF-12 (NIKKO) × 1	...
Max. amperage	3 A	...
Performance	105 ~ 113 db/2 m	...
Coil resistance	1.15 ~ 1.25 Ω at 20°C (68°F)	...
Turn signal relay		
Relay type	Full transistor	...
Model (manufacturer)	FE246BH (DENSO)	...
Self-cancelling device built-in	No	...
Turn signal blinking frequency	75 ~ 95 cycles/min.	...
Wattage	21 W × 2 + 3.4 W	...
Oil level switch		
Model (manufacturer)	5SL (SOMIC ISHIKAWA)	...

ELECTRICAL SPECIFICATIONS

SPEC



Item	Standard	Limit
Fuses (amperage × quantity)		
Main fuse	40 A × 1	...
Fuel injection system fuse	15 A × 1	...
Headlight fuse	20 A × 1	...
Signaling system fuse	15 A × 1	...
Ignition fuse	15 A × 1	...
Radiator fan motor fuse	15 A × 1	...
Backup fuse (odometer and clock)	10 A × 1	...
Reserve fuse	40 A, 20 A, 15 A, 10 A × 1	...
Fuel level sender		
Model (manufacture)	5PW (DENSO)	...
Sender unit resistance-full	750 ~ 1,100 Ω	...
Starting circuit at-off relay		
Model (manufacture)	G8R-30Y-R (OMRON)	...
Coil resistance	162 ~ 198 Ω	...
Headlight relay, Radiator fan motor relay		
Model (manufacture)	ACA12115 (MATSUSHITA)	...
Coil resistance	72 ~ 88 Ω	...
Fuel injection system relay		
Model (manufacture)	G8R-30Y-R (OMRON)	...
Coil resistance	162 ~ 198 Ω	...
Water temperature sensor		
Model (manufacture)	K003T20191 (MITSUBISHI)	...
Resistance	0.2898 ~ 0.3542 Ω at 80°C (176°F)	...

EAS00028

CONVERSION TABLE

All specification data in this manual are listed in SI and METRIC UNITS.

Use this table to convert METRIC unit data to IMPERIAL unit data.

Ex.

METRIC	MULTIPLIER	IMPERIAL
** mm	× 0.03937	= ** in
2 mm	× 0.03937	= 0.08 in

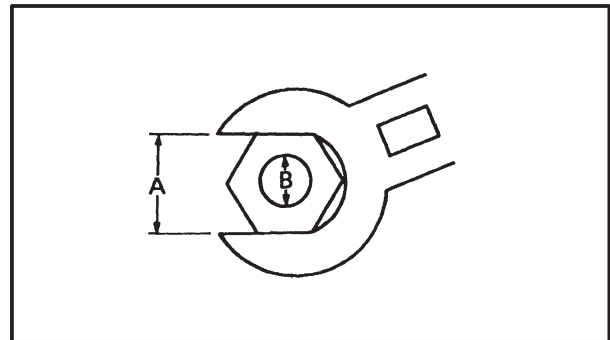
CONVERSION TABLE

METRIC TO IMPERIAL			
	Metric unit	Multiplier	Imperial unit
Tightening torque	m•kg	7.233	ft•lb
	m•kg	86.794	in•lb
	cm•kg	0.0723	ft•lb
	cm•kg	0.8679	in•lb
Weight	kg	2.205	lb
	g	0.03527	oz
Speed	km/hr	0.6214	mph
Distance	km	0.6214	mi
	m	3.281	ft
	m	1.094	yd
	cm	0.3937	in
	mm	0.03937	in
Volume/ Capacity	cc (cm ³)	0.03527	oz (IMP liq.)
	cc (cm ³)	0.06102	cu•in
	lt (liter)	0.8799	qt (IMP liq.)
	lt (liter)	0.2199	gal (IMP liq.)
Misc.	kg/mm	55.997	lb/in
	kg/cm ²	14.2234	psi (lb/in ²)
	Centigrade (°C)	9/5+32	Fahrenheit (°F)

EAS00030

GENERAL TIGHTENING TORQUE SPECIFICATIONS

This chart specifies tightening torques for standard fasteners with a standard ISO thread pitch. Tightening torque specifications for special components or assemblies are provided for each chapter of this manual. To avoid warpage, tighten multi-fastener assemblies in a crisscross pattern and progressive stages until the specified tightening torque is reached. Unless otherwise specified, tightening torque specifications require clean, dry threads. Components should be at room temperature.



A: Distance between flats
B: Outside thread diameter

A (nut)	B (bolt)	General tightening torques		
		Nm	m•kg	ft•lb
10 mm	6 mm	6	0.6	4.3
12 mm	8 mm	15	1.5	11
14 mm	10 mm	30	3.0	22
17 mm	12 mm	55	5.5	40
19 mm	14 mm	85	8.5	61
22 mm	16 mm	130	13.0	94



TIGHTENING TORQUES
ENGINE TIGHTENING TORQUES

Item	Fastener	Thread size	Q'ty	Tightening torque			Remarks
				Nm	m•kg	ft•lb	
Spark plugs	–	M10	4	13	1.3	9.4	
Cylinder head	Nut	M10	10	1st 19	1.9	14	
				2nd 50	5.0	36	
Camshaft caps	Bolt	M6	2	12	1.2	8.7	
Cylinder head cover	Bolt	M6	20	10	1.0	7.2	
Cylinder head cover	Bolt	M6	6	12	1.2	8.7	
Camshaft cap oil check bolt	Bolt	M8	1	20	2.0	15	
Reed valve cover	Bolt	M6	4	10	1.0	7.2	Yamaha bond No.1215
Air-cut valve stay	Bolt	M6	1	10	1.0	7.2	
Camshaft sprockets	Bolt	M6	4	10	1.0	7.2	
Connecting rod caps	Bolt	M7	4	24	2.4	17	
Connecting rod caps	Nut	M7	8	15 + 150°	1.5 + 150°	11 + 150°	
Generator rotor	Bolt	M12	1	75	7.5	54	
Timing chain tensioner	Bolt	M6	2	12	1.2	8.7	
Timing chain tensioner cap bolt	Bolt	M6	1	7.0	0.7	5.1	
Thermostat cover	Bolt	M6	2	12	1.2	8.7	
Coolant hose joint	Bolt	M6	2	10	1.0	7.2	
Water pump cover	Bolt	M6	2	10	1.0	7.2	
Water pump	Bolt	M6	2	12	1.2	8.7	
Radiator and frame	Bolt	M6	2	7.0	0.7	5.1	
Radiator stay and crankcase	Bolt	M6	1	10	1.0	7.2	
Oil pump cover	Bolt	M6	3	12	1.2	8.7	
Oil pump	Bolt	M6	3	12	1.2	8.7	
Oil pan	Bolt	M6	12	12	1.2	8.7	
Oil pan (center)	Bolt	M6	1	12	1.2	8.7	
Oil cooler	Bolt	M20	1	63	6.3	46	
Engine oil drain bolt	Bolt	M14	1	43	4.3	31	
Oil filter union bolt	Bolt	M20	1	70	7.0	51	
Oil filter	–	M20	1	17	1.7	12	
Oil pump chain guide	Bolt	M6	2	12	1.2	8.7	
Oil pipe	Bolt	M6	2	12	1.2	8.7	
Throttle body joint	Bolt	M6	8	10	1.0	7.2	
Air filter case cover	Screw	M5	6	3.0	0.3	2.2	
Air filter case and frame	Bolt	M6	1	10	1.0	7.2	
Throttle body and throttle body joint	Clamp	M4	4	3.0	0.3	2.2	
Throttle body and air filter case	Clamp	M5	4	3.0	0.3	2.2	
Exhaust pipe and cylinder head	Nut	M8	8	20	2.0	15	
Exhaust pipe and exhaust pipe stay	Bolt	M8	1	20	2.0	15	
Exhaust pipe and muffler	Bolt	M8	1	20	2.0	15	See NOTE 1
Exhaust pipe stay and frame	Bolt	M8	1	34	3.4	25	
Crankcase (main journal)	Bolt	M8	10	See NOTE 2			
Crankcase	Bolt	M6	2	14	1.4	1.0	
Crankcase	Bolt	M6	13	12	1.2	8.7	
Crankcase	Bolt	M8	2	24	2.4	17	



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