











YAMAHA

FZS1000N
FZS1000NC

SERVICE MANUAL

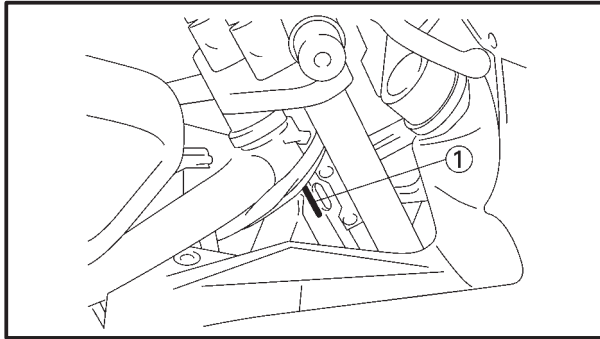
TABLE OF CONTENTS

| | | | |
|--|---|----------------------|----------|
| GENERAL INFORMATION |  | GEN INFO | 1 |
| | | | |
| SPECIFICATIONS |  | SPEC | 2 |
| | | | |
| PERIODIC CHECKS AND ADJUSTMENTS |  | CHK ADJ | 3 |
| | | | |
| ENGINE |  | ENG | 4 |
| | | | |
| COOLING SYSTEM |  | COOL | 5 |
| | | | |
| CARBURETORS |  | CARB | 6 |
| | | | |
| CHASSIS |  | CHAS | 7 |
| | | | |
| ELECTRICAL SYSTEM |  | ELEC | 8 |
| | | | |
| TROUBLESHOOTING | ? | TRBL SHTG | 9 |
| | | | |



CHAPTER 1 GENERAL INFORMATION

| | |
|---|-----|
| MOTORCYCLE IDENTIFICATION | 1-1 |
| VEHICLE IDENTIFICATION NUMBER | 1-1 |
| MODEL CODE | 1-1 |
| | |
| IMPORTANT INFORMATION | 1-2 |
| PREPARATION FOR REMOVAL AND DISASSEMBLY | 1-2 |
| REPLACEMENT PARTS | 1-2 |
| GASKETS, OIL SEALS AND O-RINGS | 1-2 |
| LOCK WASHERS/PLATES AND COTTER PINS | 1-2 |
| BEARINGS AND OIL SEALS | 1-3 |
| CIRCLIPS | 1-3 |
| | |
| CHECKING THE CONNECTIONS | 1-4 |
| | |
| SPECIAL TOOLS | 1-5 |



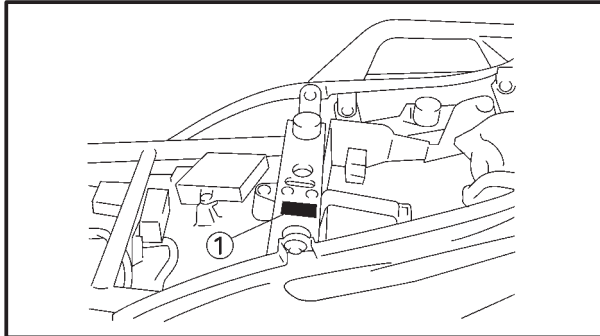
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GENERAL INFORMATION MOTORCYCLE IDENTIFICATION

EAS00017

VEHICLE IDENTIFICATION NUMBER

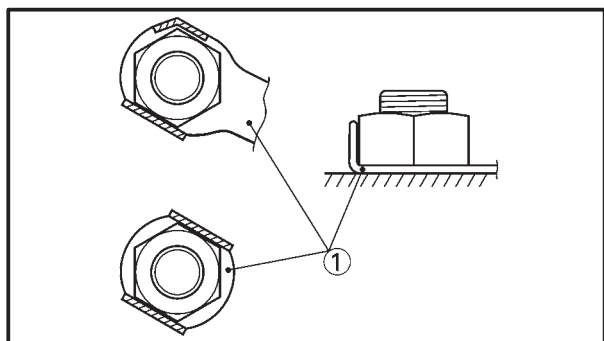
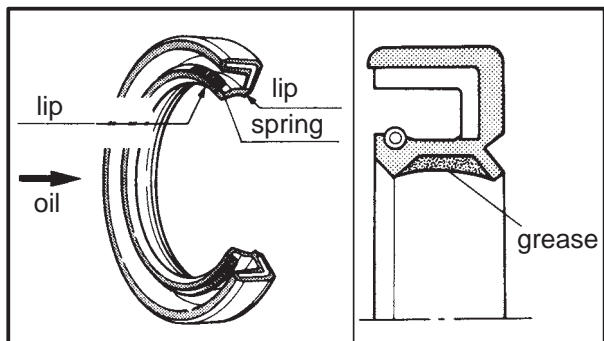
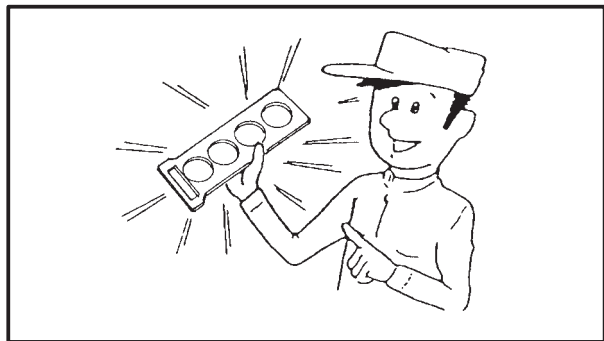
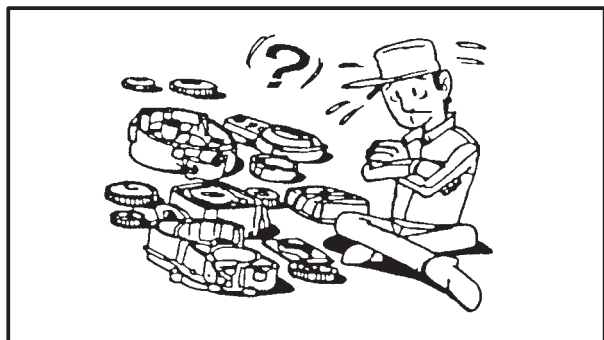
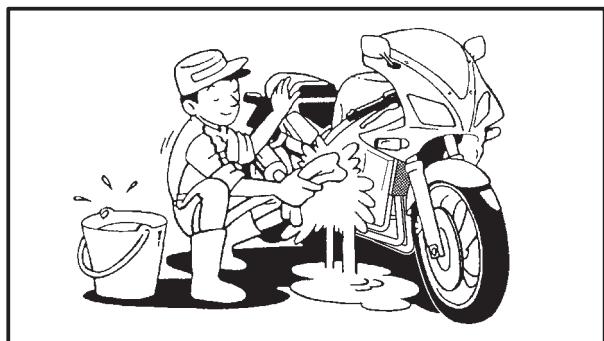
The vehicle identification number ① is stamped into the right side of the steering head.



EAS00018

MODEL CODE

The model code label ① is affixed to the frame. This information will be needed to order spare parts.



EAS00020

**IMPORTANT INFORMATION
PREPARATION FOR REMOVAL AND DIS-
ASSEMBLY**

1. Before removal and disassembly, remove all dirt, mud, dust and foreign material.
2. Use only the proper tools and cleaning equipment.
Refer to the "SPECIAL TOOLS" section.
3. When disassembling, always keep mated parts together. This includes gears, cylinders, pistons and other parts that have been "mated" through normal wear. Mated parts must always be reused or replaced as an assembly.
4. During disassembly, clean all of the parts and place them in trays in the order of disassembly. This will speed up assembly and allow for the correct installation of all parts.
5. Keep all parts away from any source of fire.

EAS00021

REPLACEMENT PARTS

1. Use only genuine Yamaha parts for all replacements. Use oil and grease recommended by Yamaha for all lubrication jobs. Other brands may be similar in function and appearance, but inferior in quality.

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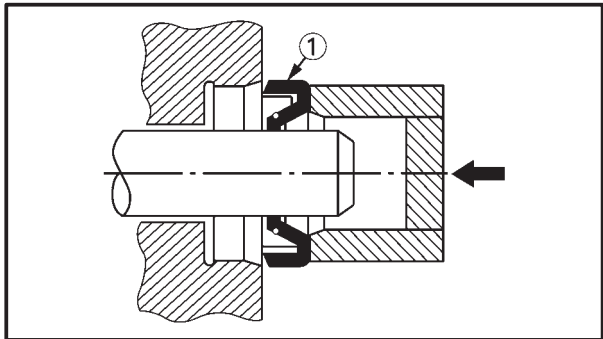
GASKETS, OIL SEALS AND O-RINGS

1. When overhauling the engine, replace all gaskets, seals and O-rings. All gasket surfaces, oil seal lips and O-rings must be cleaned.
2. During reassembly, properly oil all mating parts and bearings and apply grease onto the oil seal lips with grease.

EAS00023

LOCK WASHERS/PLATES AND COTTER PINS

1. After removal, replace all lock washers/plates① and cotter pins. After the bolt or nut has been tightened to specification, bend the lock tabs along a flat of the bolt or nut.



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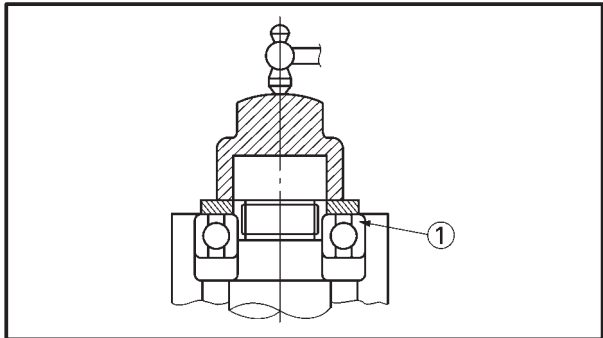
BEARINGS AND OIL SEALS

1. Install bearings and oil seals so that the manufacturer's marks or numbers are visible. When installing oil seals, apply a light coat of lithium soap base grease onto the oil seal lips. Oil bearings liberally when installing, if appropriate.

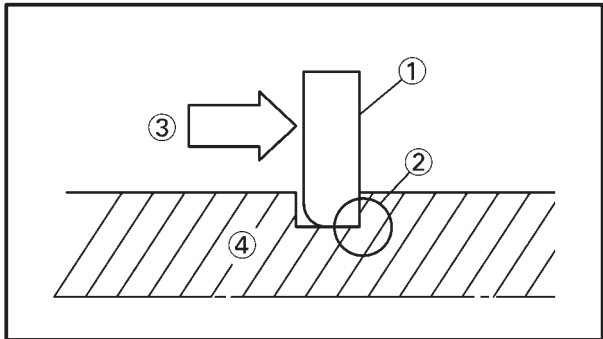
① Oil seal

CAUTION:

Do not spin the bearing with compressed air because this will damage the bearing surfaces.



① Bearing

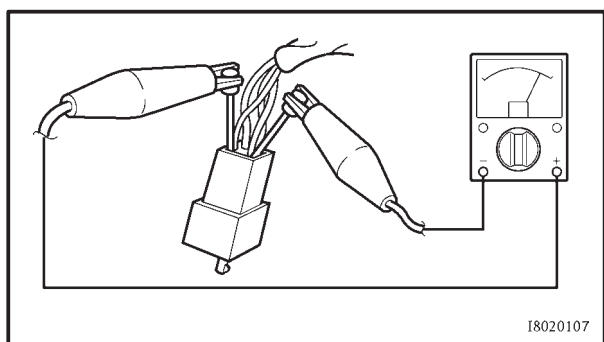
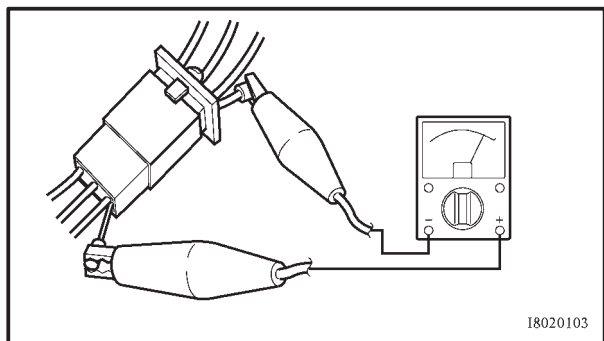
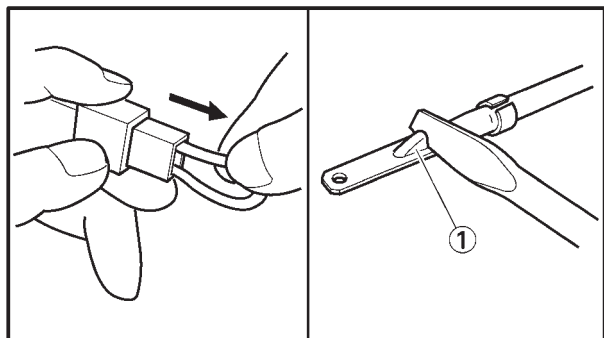
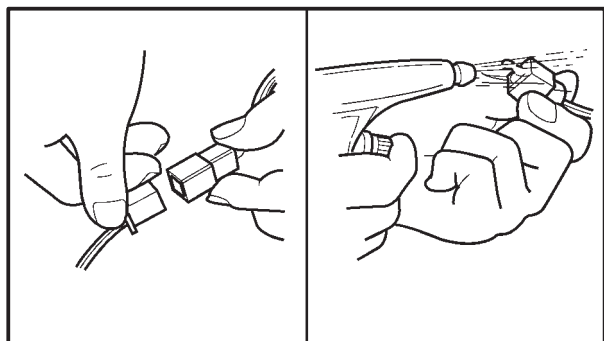


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CIRCLIPS

1. Before reassembly, check all circlips carefully and replace damaged or distorted circlips. Always replace piston pin clips after one use. When installing a circlip ①, make sure that the sharp-edged corner ② is positioned opposite the thrust ③ that the circlip receives.

④ Shaft



EAS00026

CHECKING THE CONNECTIONS

Check the leads, couplers, and connectors for stains, rust, moisture, etc.

1. Disconnect:

- lead ①
- coupler ②
- connector ③

2. Check:

- lead
- coupler
- connector

Moisture → Dry with an air blower.

Rust/stains → Connect and disconnect several times.

3. Check:

- all connections

Loose connection → Connect properly.

NOTE: _____

If the pin ① on the terminal is flattened, bend it up.

4. Connect:

- lead
- coupler
- connector

NOTE: _____

Make sure that all connections are tight.

5. Check:

- continuity
(with a pocket tester)



**Pocket tester measurement
YU-03112-C**

NOTE: _____

- If there is no continuity, clean the terminals.
- When checking the wire harness, perform steps 1 to 3.

- As a quick remedy, use a contact revitalizer available at most part stores.



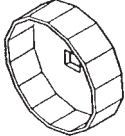

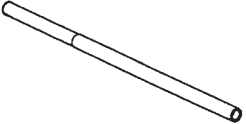
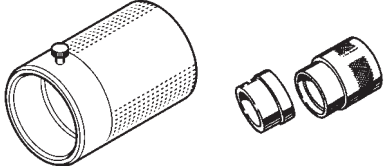
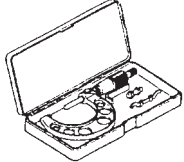

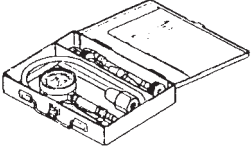
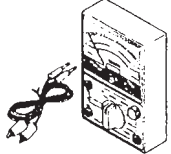
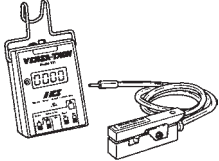
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SPECIAL TOOLS

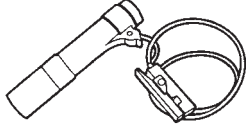
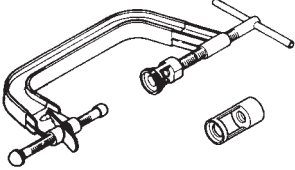
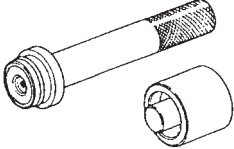
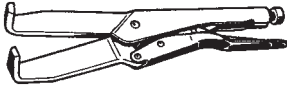

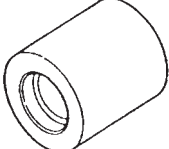
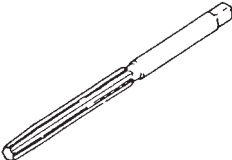
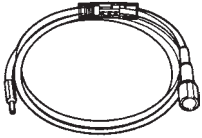
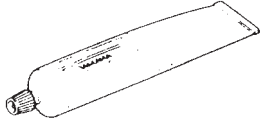
The following special tools are necessary for complete and accurate tune-up and assembly. Use only the appropriate special tools as this will help prevent damage caused by the use of inappropriate tools or improvised techniques. Special tools, part numbers or both may differ depending on the country. When placing an order, refer to the list provided below to avoid any mistakes.

| Tool No. | Tool name/Function | Illustration |
|---|---|--------------|
| YM-01080-A | Alternator Rotor Puller This tool is used to remove the generator rotor. | |
| YU-01235 | Universal Magneto & Rotor Holder This tool is used to hold the generator rotor when removing or installing the generator rotor bolt or pickup coil rotor bolt. | |
| YU-01304 | Piston Pin Puller This tool is used to remove the piston pins. | |
| YU-01312-A | Fuel Level Gauge This tool is used to measure the fuel level in the float chamber. | |
| Radiator Pressure Tester YU-24460-01 Radiator Pressure Tester Adapter YU-33984 | Radiator Pressure Tester Radiator Pressure Tester Adapter These tools are used to check the cooling system. | |
| YU-33975 | Spanner Wrench This tool is used to loosen or tighten the steering stem ring nuts. | |
| YU-1268 | Steering Nut Wrench This tool is used to loosen the steering stem ring nuts. | |
| YM-01447 | Damper Rod Holder This tool is used to hold the damper rod assembly when loosening or tightening the damper rod assembly bolt. | |



| Tool No. | Tool name/Function | Illustration |
|--|---|---|
| YU-38411 | <p>Oil Filter Wrench</p> <p>This tool is needed to loosen or tighten the oil filter cartridge.</p> |  |
| YM-01434 | <p>Rod Holder</p> <p>This tool is used to support the damper adjusting rod.</p> |  |
| Rod puller YM-01437 | <p>Rod Puller</p> <p>This tool is used to pull up the front fork damper rod.</p> |  |
| Driver YM-33963 43 mm Adapters YM-8020-A | <p>Driver 43 mm Adapters</p> <p>This tool is used to install the front fork's oil seal and dust seal.</p> |  |
| YU-03008 | <p>Micrometers (50 ~ 75 mm)</p> <p>This tool is used to measure the piston skirt diameter.</p> |  |
| YU-8030 | <p>Carburetor Synchronizer</p> <p>This guide is used to synchronize the carburetors.</p> |  |
| Compression Gauge Set YU-33223 | <p>Compression Gauge Set Compression Gauge Adapter</p> <p>These tools are used to measure engine compression.</p> |  |
| YU-03112-C | <p>Pocket Tester Measurement</p> <p>This tool is used to check the electrical system.</p> |  |
| YU-8036-B | <p>Inductive Self-Powered Tachometer</p> <p>This tool is used to check engine speed.</p> |  |



| Tool No. | Tool name/Function | Illustration |
|---|---|---|
| YM-33277-A | Battery Powered Timing Light This tool is used to check the ignition timing. |  |
| Valve Spring Compressor YM-04019 Adapter YM-4108 YM-4114 | Valve Spring Compressor Set, Quick Release Adapter These tools are used to remove or install the valve assemblies. |  |
| 40 and 50 mm Bearing Driver YM-4058 Water Pump Seat Installer YM-33221 | 40 and 50 mm Bearing Driver Water Pump Seal Installer These tools are used to install the water pump seal. |  |
| YM-91042 | Universal Clutch Holder (Grabbit) This tool is used to hold the clutch boss when removing or installing the clutch boss nut. |  |
| YM-04111 YM-4116 | Valve Guide Remover (ø4) Valve Guide Remover (ø4.5) This tool is used to remove or install the valve guides. |  |
| YM-04112 YM-4117 | Valve Guide Installer (ø4) Valve Guide Installer (ø4.5) This tool is used to install the valve guides. |  |
| YM-04113 YM-4118 | Valve Guide Reamer (ø4) Valve Guide Reamer (ø4.5) This tool is used to rebores the new valve guides. |  |
| YM-34487 | Dynamic Spark Tester This tool is used to check the ignition system components. |  |
| ACC-11001-05-01 | Yamaha bond No. 1215 This bond is used to seal two mating surfaces (e.g., crankcase mating surfaces). |  |



CHAPTER 2. SPECIFICATIONS

| | |
|---|------|
| GENERAL SPECIFICATIONS | 2-1 |
| ENGINE SPECIFICATIONS | 2-2 |
| CHASSIS SPECIFICATIONS | 2-11 |
| ELECTRICAL SPECIFICATIONS | 2-15 |
| TIGHTENING TORQUES | 2-18 |
| GENERAL TIGHTENING TORQUES | 2-18 |
| ENGINE TIGHTENING TORQUES | 2-19 |
| CHASSIS TIGHTENING TORQUES | 2-22 |
| LUBRICATION POINTS AND LUBRICANT TYPES | 2-23 |
| ENGINE | 2-23 |
| CHASSIS | 2-24 |
| COOLING SYSTEM DIAGRAMS | 2-25 |
| ENGINE OIL LUBRICATION CHART | 2-29 |
| LUBRICATION DIAGRAMS | 2-30 |
| CABLE ROUTING | 2-35 |



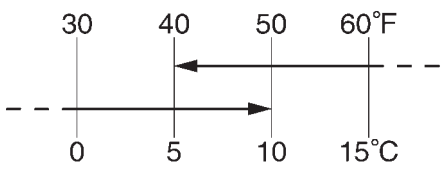
SPECIFICATIONS

GENERAL SPECIFICATIONS

| Item | Standard | Limit |
|---|---|-------|
| Model code | 5LV5 (USA except for California) 5LV6 (CDN) 5LV7 (California) | |
| Dimensions Overall length Overall width Overall height Seat height Wheelbase Minimum ground clearance Minimum turning radius | 2,125 mm (83.7 in) 765 mm (30.1 in) 1,190 mm (46.9 in) 820 mm (32.3 in) 1,450 mm (57.1 in) 140 mm (5.5 in) 2,900 mm (114.2 in) | |
| Weight Wet (with oil and a full fuel tank) Dry (without oil and fuel) Maximum load (total of cargo, rider, passenger, and accessories) | 231 kg (509 lb) 232 kg (512 lb) (for california) 208 kg (459 lb) 209 kg (461 lb) (for california) 189 kg (417 lb) 188 kg (415 lb) (for california) | |



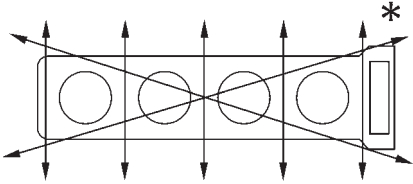
ENGINE SPECIFICATIONS

| Item | Standard | Limit |
|---|--|-------|
| <p>Engine Engine type Displacement Cylinder arrangement Bore ~ stroke Compression ratio Engine idling speed Vacuum pressure at engine idling speed Standard compression pressure (at sea level)</p> | <p>Liquid-cooled, 4-stroke, DOHC 998 cm³ Forward-inclined parallel 4-cylinder 74 ~ 58 mm (2.91 ~ 2.28 in) 11.4 : 1 1,050 ~ 1,150 r/min 30 kPa (225 mmHg, 8.86 in Hg) 1,450 kPa (14.5 kg/cm², 206 psi) at 400 r/min</p> | |
| <p>Fuel Recommended fuel Fuel tank capacity Total (including reserve) Reserve only</p> | <p>Unleaded fuel (for USA) Regular unleaded gasoline (for CDN) 21 L (18.5 Imp qt, 22.2 US qt) 4.0 L (3.52 Imp qt, 4.22 US qt)</p> | |
| <p>Engine oil Lubrication system Recommended oil</p>  <p>Quantity Total amount Without oil filter cartridge replacement With oil filter cartridge replacement Oil pressure (hot) Relief valve opening pressure</p> | <p>Wet sump Yamalube 4 (20W40) or SAE 20W40 type SE motor oil 3.7 L (3.2 Imp qt, 3.8 US qt) 2.8 L (2.4 Imp qt, 2.9 US qt) 3.0 L (2.6 Imp qt, 3.1 US qt) 45 kPa (0.45 kg/cm², 6.40 psi) at 1,100 r/min 490 ~ 570 kPa (4.9 ~ 5.7 kg/cm², 69.7 ~ 81.1 psi)</p> | |

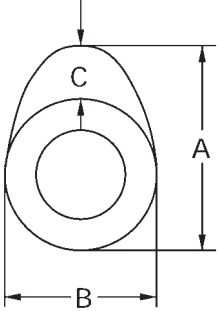
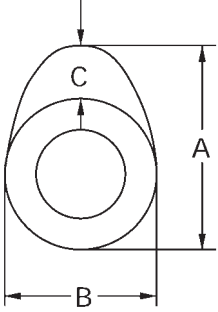
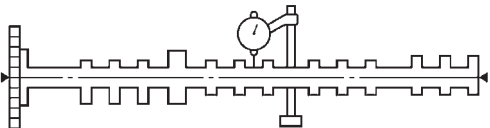
ENGINE SPECIFICATIONS

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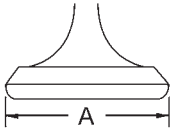
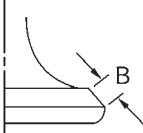
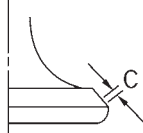
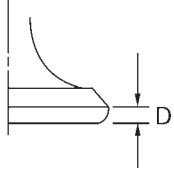


| Item | Standard | Limit |
|---|--|-----------------------|
| Oil filter Oil filter type Bypass valve opening pressure | Cartridge (paper) 180 ~ 220 kPa (1.8 ~ 2.2 kg/cm ² , 25.6 ~ 31.3 psi) | |
| Oil pump Oil pump type Inner-rotor-to-outer-rotor-tip clearance Outer-rotor-to-oil-pump-housing clearance | Trochoidal 0.09 ~ 0.15 mm (0.004 ~ 0.006 in) 0.03 ~ 0.08 mm (0.001 ~ 0.003 in) | |
| Cooling system Radiator capacity Radiator cap opening pressure Radiator core Width Height Depth Coolant reservoir Capacity Water pump Water pump type Reduction ratio Max. impeller shaft tilt | 2.4 L (2.11 Imp qt, 2.53 US qt) 95 ~ 125 kPa (0.95 ~ 1.25 kg/cm ² , 13.1 ~ 17.8 psi) 340 mm (13.4 in) 238 mm (9.4 in) 24 mm (0.94 in) 0.3 L (0.26 Imp qt, 0.32 US qt) Single-suction centrifugal pump 68/43 ~ 28/28 (1.581) | 0.15 mm (0.006 in) |
| Starting system type | Electric starter | |
| Spark plugs Model (manufacturer) ~ quantity Spark plug gap | CR9E/U27ESR-N (NGK/DENSO) ~ 4 0.7 ~ 0.8 mm (0.028 ~ 0.031 in) | |
| Cylinder head Max. warpage  | | 0.1 mm (0.004 in) |

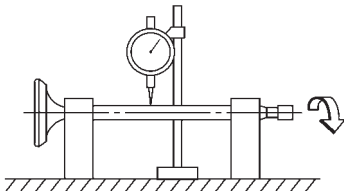
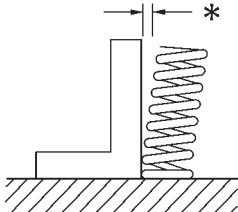



| Item | Standard | Limit |
|---|--|-------------------------|
| Camshafts | | |
| Drive system | Chain drive (right) | |
| Camshaft cap inside diameter | 24.500 ~ 24.521 mm (0.9646 ~ 0.9654 in) | |
| Camshaft journal diameter | 24.459 ~ 24.472 mm (0.9630 ~ 0.9635 in) | |
| Camshaft-journal-to-camshaft-cap clearance | 0.028 ~ 0.062 mm (0.0011 ~ 0.0024 in) | |
| Intake camshaft lobe dimensions | | |
|  | | |
| Measurement A | 32.5 ~ 32.6 mm (1.2795 ~ 1.2835 in) | 32.4 mm (1.2756 in) |
| Measurement B | 24.95 ~ 25.05 mm (0.9823 ~ 0.9862 in) | 24.85 mm (0.9783 in) |
| Measurement C | 7.45 ~ 7.65 mm (0.2933 ~ 0.3012 in) | |
| Exhaust camshaft lobe dimensions | | |
|  | | |
| Measurement A | 32.95 ~ 33.05 mm (1.2972 ~ 1.3012 in) | 32.85 mm (1.2933 in) |
| Measurement B | 24.95 ~ 25.05 mm (0.9823 ~ 0.9862 in) | 24.85 mm (0.9783 in) |
| Measurement C | 7.75 ~ 7.95 mm (0.3051 ~ 0.3126 in) | |
| Max. camshaft runout | | |
|  | | |

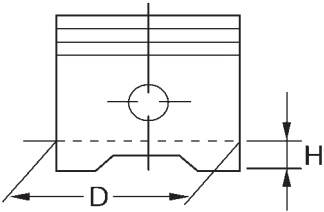



| Item | Standard | Limit | |
|---|---|--|---|
| Timing chain | | | |
| Model/number of links | RH2015/130 | | |
| Tensioning system | Automatic | | |
| Valves, valve seats, valve guides | | | |
| Valve clearance (cold) | 0.11 ~ 0.20 mm (0.0043 ~ 0.0079 in) | | |
| Intake | 0.21 ~ 0.25 mm (0.0083 ~ 0.0098 in) | | |
| Exhaust | | | |
| Valve dimensions | | | |
|  |  |  |  |
| Head Diameter | Face Width | Seat Width | Margin Thickness |
| Valve head diameter A | | | |
| Intake | 22.9 ~ 23.1 mm (0.9016 ~ 0.9094 in) | | |
| Exhaust | 24.4 ~ 24.6 mm (0.9606 ~ 0.9685 in) | | |
| Valve face width B | | | |
| Intake | 1.76 ~ 2.90 mm (0.0693 ~ 0.1142 in) | | |
| Exhaust | 1.76 ~ 2.90 mm (0.0693 ~ 0.1142 in) | | |
| Valve seat width C | | | |
| Intake | 0.9 ~ 1.1 mm (0.035 ~ 0.043 in) | | |
| Exhaust | 0.9 ~ 1.1 mm (0.035 ~ 0.043 in) | | |
| Valve margin thickness D | | | |
| Intake | 0.5 ~ 0.9 mm (0.020 ~ 0.035 in) | | |
| Exhaust | 0.5 ~ 0.9 mm (0.020 ~ 0.035 in) | | |
| Valve stem diameter | | | |
| Intake | 3.975 ~ 3.900 mm (0.1565 ~ 0.1535 in) | | 3.945 mm (0.1553 in) |
| Exhaust | 4.465 ~ 4.480 mm (0.1758 ~ 0.1764 in) | | 4.43 mm (0.1744 in) |
| Valve guide inside diameter | | | |
| Intake | 4.000 ~ 4.012 mm (0.1575 ~ 0.1580 in) | | 4.05 mm (0.1594 in) |
| Exhaust | 4.500 ~ 4.512 mm (0.1772 ~ 0.1776 in) | | 4.55 mm (0.1791 in) |
| Valve-stem-to-valve-guide clearance | | | |
| Intake | 0.010 ~ 0.037 mm (0.0004 ~ 0.0015 in) | | 0.08 mm (0.0031 in) |
| Exhaust | 0.020 ~ 0.047 mm (0.0008 ~ 0.0019 in) | | 0.10 mm (0.0039 in) |

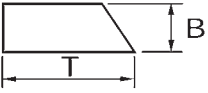
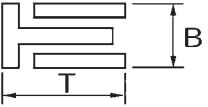
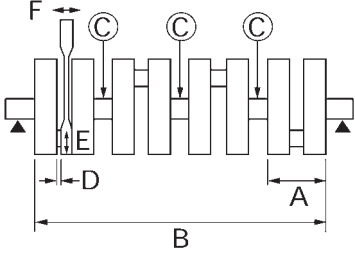


| Item | Standard | Limit |
|---|---|--|
| Valve stem runout  | ... | 0.01 mm (0.0004 in) |
| Valve seat width Intake Exhaust | 0.9 ~ 1.1 mm (0.035 ~ 0.043 in) 0.9 ~ 1.1 mm (0.035 ~ 0.043 in) | |
| Valve springs Free length Intake Exhaust Installed length (valve closed) Intake Exhaust | 38.90 mm (1.53 in) 40.67 mm (1.60 in) 34.50 mm (1.36 in) 35.00 mm (1.38 in) | |
| Compressed spring force (installed) Intake Exhaust | 82 ~ 96 N (8.2 ~ 9.6 kg, 18.4 ~ 25.4 lb) 110 ~ 126 N (11.0 ~ 12.6 kg, 24.7 ~ 28.3 lb) | |
| Spring tilt  | | 2.5°/1.7 mm (2.5°/0.067 in) 2.5°/1.8 mm (2.5°/0.071 in) |
| Intake Exhaust | | 2.5°/1.7 mm (2.5°/0.067 in) 2.5°/1.8 mm (2.5°/0.071 in) |
| Winding direction (top view) Intake Exhaust | Clockwise Clockwise  | |



| Item | Standard | Limit |
|---|--|---|
| <p>Cylinders Cylinder arrangement Bore ~ stroke Compression ratio Bore Max. taper Max. out-of-round</p> | <p>Forward-inclined, parallel 4-cylinder 74 ~ 58 mm (2.91 ~ 2.28 in) 11.4 : 1 74.00 ~ 74.01 mm (2.9134 ~ 2.9138 in)</p> | <p>0.05 mm (0.0016 in) 0.05 mm (0.0016 in)</p> |
| <p>Pistons Piston-to-cylinder clearance Diameter D  Height H Piston pin bore (in the piston) Diameter Offset Offset direction Piston pins Outside diameter Piston-pin-to-piston-pin-bore clearance Piston rings Top ring  Ring type Dimensions (B ~ T) End gap (installed) Ring side clearance</p> | <p>0.030 ~ 0.055 mm (0.001 ~ 0.002 in) 73.955 ~ 73.970 mm (2.9118 ~ 2.9122 in) 5 mm (0.20 in) 17.002 ~ 17.013 mm (0.6694 ~ 0.6698 in) 0.5 mm (0.0197 in) Intake side 16.991 ~ 17.000 mm (0.6689 ~ 0.6693 in) 0.002 ~ 0.022 mm (0.00008 ~ 0.00087 in) Barrel 0.90 ~ 2.75 mm (0.035 ~ 0.108 in) 0.32 ~ 0.44 mm (0.010 ~ 0.020 in) 0.030 ~ 0.065 mm (0.0012 ~ 0.0026 in)</p> | <p>0.12 mm (0.005 in) 17.043 mm (0.6710 in) 16.971 mm (0.6681 in) 0.072 mm (0.0028 in)</p> |



| Item | Standard | Limit |
|---|--|--------------------------------|
| <p>2nd ring</p>  <p>Ring type Dimensions (B ~ T) End gap (installed) Ring side clearance</p> <p>Oil ring</p>  <p>Dimensions (B ~ T) End gap (installed)</p> | <p>Taper 0.8 ~ 2.8 mm (0.031 ~ 0.110 in) 0.43 ~ 0.58 mm (0.017 ~ 0.023 in) 0.020 ~ 0.055 mm (0.0008 ~ 0.0022 in)</p> <p>1.5 ~ 2.6 mm (0.059 ~ 0.101 in) 0.10 ~ 0.35 mm (0.004 ~ 0.014 in)</p> | |
| <p>Connecting rods Crankshaft-pin-to-big-end-bearing clearance Bearing color code</p> | <p>0.031 ~ 0.055 mm (0.0012 ~ 0.0022 in)</p> <p>-1 = Violet 0 = White 1 = Blue 2 = Black</p> | |
| <p>Crankshaft</p>  <p>Width A Width B Max. runout C</p> <p>Big end side clearance D Crankshaft-journal-to-crankshaft-journal-bearing clearance Bearing color code</p> | <p>52.40 ~ 57.25 mm (2.063 ~ 2.254 in) 300.75 ~ 302.65 mm (11.84 ~ 11.92 in)</p> <p>0.160 ~ 0.262 mm (0.006 ~ 0.010 in) 0.029 ~ 0.053 mm (0.0011 ~ 0.0021 in)</p> <p>-1 = Pink/violet 0 = Pink/white 1 = Pink/blue 2 = Pink/black 3 = Pink/brown</p> | <p>0.03 mm (0.0012 in)</p> |
| <p>Clutch Clutch type Clutch release method Clutch release method operation Operation Clutch cable free play (at the end of the clutch lever)</p> | <p>Wet, multiple disc Cam (pull rod type) Cable operation Left-hand operation 10 ~ 15 mm (0.39 ~ 0.59 in)</p> | |

ENGINE SPECIFICATIONS

SPEC



| Item | Standard | Limit |
|---|---|-----------------------|
| Friction plates Thickness | 2.92 ~ 3.08 mm (0.115 ~ 0.121 in) | 2.82 mm (0.111 in) |
| Plate quantity | 8 | |
| Thickness | 3.42 ~ 3.58 mm (0.135 ~ 0.141 in) | 3.32 mm (0.131 in) |
| Plate quantity | 1 | |
| Clutch plates Thickness | 1.9 ~ 2.1 mm (0.075 ~ 0.083 in) | |
| Plate quantity | 8 | |
| Max. warpage | | 0.1 mm (0.004 in) |
| Clutch springs Free length | 50 mm (1.97 in) | |
| Spring quantity | 6 | |
| Transmission Transmission type | Constant mesh, 6-speed | |
| Primary reduction system | Spur gear | |
| Primary reduction ratio | 68/43 (1.581) | |
| Secondary reduction system | Chain drive | |
| Secondary reduction ratio | 44/16 (2.750) | |
| Operation | Left-foot operation | |
| Gear ratios | | |
| 1st gear | 35/14 (2.500) | |
| 2nd gear | 35/19 (1.842) | |
| 3rd gear | 30/20 (1.500) | |
| 4th gear | 28/21 (1.333) | |
| 5th gear | 30/25 (1.200) | |
| 6th gear | 29/26 (1.115) | |
| Max. main axle runout | | 0.08 mm (0.003 in) |
| Max. drive axle runout | | 0.08 mm (0.003 in) |
| Shifting mechanism Shift mechanism type | Guide bar | |
| Max. shift fork guide bar bending | | 0.1 mm (0.004 in) |
| Installed shift rod length | 260 mm (10.2 in) | |
| Air filter type | Dry element | |
| Fuel pump Pump type | Electrical | |
| Model (manufacturer) | 4SV (MITSUBISHI) | |
| Output pressure | 20 kPa (0.2 kg/cm ² , 2.8 psi) | |

ENGINE SPECIFICATIONS

SPEC



| Item | Standard | Limit |
|---|--|-------|
| Carburetors | | |
| Model (manufacturer) ~ quantity | BSR37 (MIKUNI) ~ 4 | |
| Throttle cable free play (at the flange of the throttle grip) | 3 ~ 5 mm (0.12 ~ 0.20 in) | |
| ID mark | 5LV5 40 | |
| Main jet | Carburetors 1 and 4: #132.5 Carburetors 2 and 3: #130 | |
| Main air jet | #80 | |
| Jet needle | Carburetor 1 and 4: 5D129-3/5 Carburetor 2 and 3: 5D130-3/5 | |
| Needle jet | P-OM | |
| Pilot air jet | #85 | |
| Pilot outlet | 1.0 | |
| Pilot jet | #15 | |
| Bypass 1 | 0.9 | |
| Bypass 2 | 0.9 | |
| Bypass 3 | 0.9 | |
| Pilot screw turns out | 2.0 | |
| Valve seat size | 1.5 | |
| Starter jet 1 | #42.5 | |
| Starter jet 2 | 0.8 | |
| Throttle valve size | #115 | |
| Fuel level (above the line on the float chamber) | 3.0 ~ 4.0 mm (0.118 ~ 0.157 in) | |
| Max. EXUP cable free play (at the EXUP valve pulley) | 1.5 mm (0.059 in) | |



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